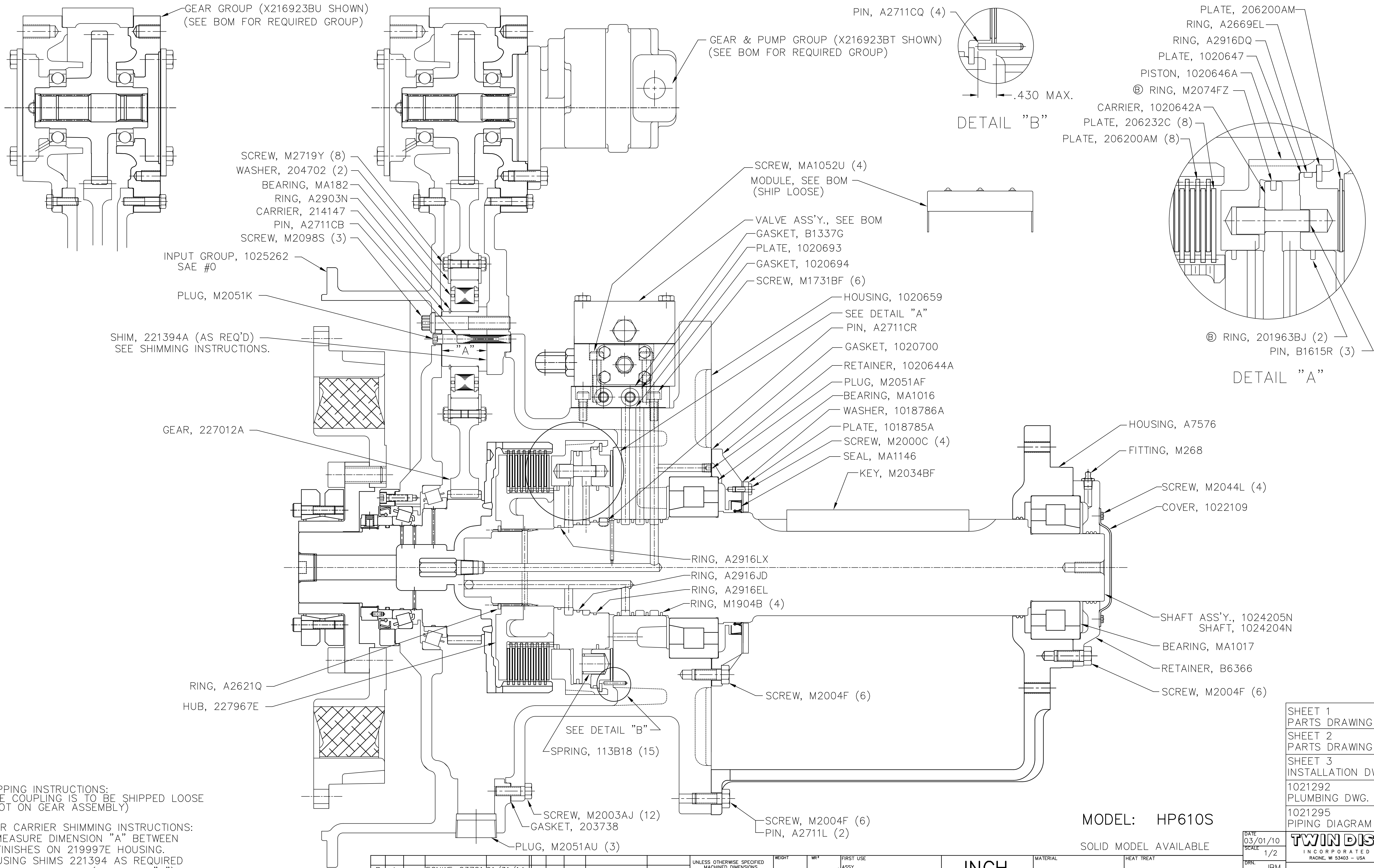




SHIPPING INSTRUCTIONS:
THE COUPLING IS TO BE SHIPPED LOOSE
(NOT ON GEAR ASSEMBLY)

GEAR CARRIER SHIMMING INSTRUCTIONS:
1. MEASURE DIMENSION "A" BETWEEN
FINISHES ON 219997E HOUSING.
2. USING SHIMS 221394 AS REQUIRED
TO OBTAIN A FIT (USING DIM."A")
OF .004 LOOSE TO .001 TIGHT.

REV	SHEET	ZONE	CH. NO.	DATE	REV	SHEET	ZONE	CH. NO.	DATE
B	1		ECNWF-23721	01/31/14					
A	3	D6,B6	ECNWF-21999	01/10/11					
			NDWF-01674						

UNLESS OTHERWISE SPECIFIED
MACHINED DIMENSIONS
X.X ±0.030
X.XX ±0.010
X.XXX ±0.005
ALL ANGULAR TOLERANCES ±1°
GEOMETRIC TOLERANCING
PER ASME Y14.5M 1994

WEIGHT
LBS. LBS./IN.³
FIRST USE
ASSY. MODEL
NOTICE: THIS PRINT CONTAINS PROPRIETARY INFORMATION AND IS NOT TO BE
USED IN ANY MANNER DETRIMENTAL TO THE INTEREST OF
TWIN DISC, INCORPORATE
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GOVERNMENT OR OTHERS BY CONTRACT.

INCH
THIRD ANGLE
PROJECTION

MATERIAL
SIMILAR TO 1024400
1024391C

HEAT TREAT
NAME
HYDRAULIC PTO

DATE
03/01/10
SCALE
1/2
DRN.
JBM
CHK.
ZAP
APPD.
GEM

SHEET 1
PARTS DRAWING
SHEET 2
PARTS DRAWING
SHEET 3
INSTALLATION DWG.
1021292
PLUMBING DWG.
1021295
PIPING DIAGRAM
TWIN DISC
INCORPORATED
RACINE, WI 53403 - USA
1025268C
DWG
SIZE D
SHT. 1 of 3
REV B

MODEL: HP610S
SOLID MODEL AVAILABLE