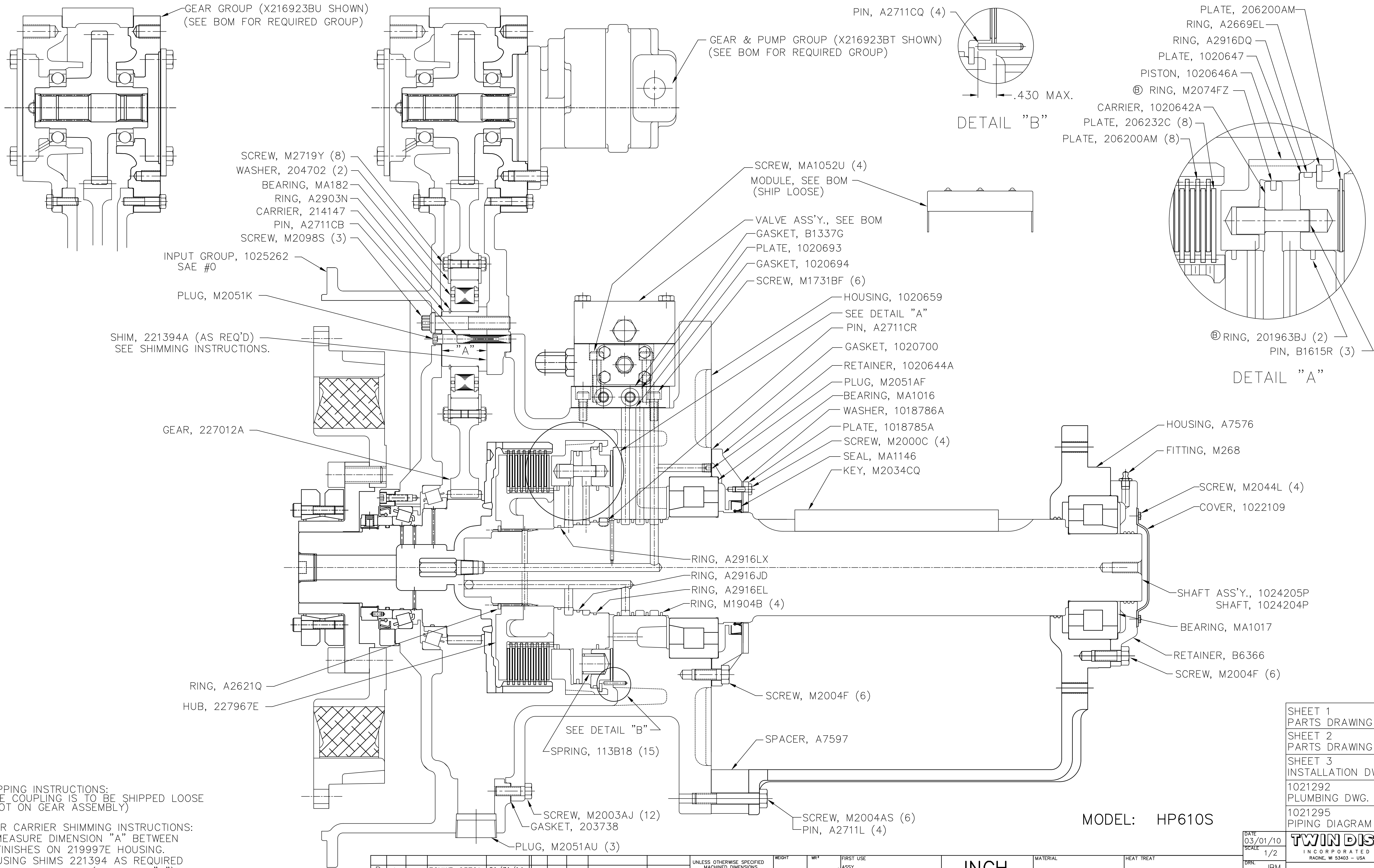




SHIPPING INSTRUCTIONS:
THE COUPLING IS TO BE SHIPPED LOOSE
(NOT ON GEAR ASSEMBLY)

GEAR CARRIER SHIMMING INSTRUCTIONS:
1. MEASURE DIMENSION "A" BETWEEN
FINISHES ON 219997E HOUSING.
2. USING SHIMS 221394 AS REQUIRED
TO OBTAIN A FIT (USING DIM."A")
OF .004 LOOSE TO .001 TIGHT.

REV	SHEET	ZONE	CH. NO.	DATE	REV	SHEET	ZONE	CH. NO.	DATE
B	1		ECNWF-23721	01/31/14					
A	3	D6,B6	ECNWF-21999	01/10/11					
-			NDWF-01674	03/01/10					

UNLESS OTHERWISE SPECIFIED
MACHINED DIMENSIONS
X.X ±0.030
X.XX ±0.010
X.XXX ±0.005
ALL ANGULAR TOLERANCES ±1°
GEOMETRIC TOLERANCING
PER ASME Y14.5M 1994

WEIGHT
LBS. WGT.
LBS./IN.
FIRST USE
ASSY.
MODEL
NOTICE: THIS PRINT CONTAINS PROPRIETARY INFORMATION AND IS NOT TO BE
USED IN ANY MANNER DETRIMENTAL TO THE INTEREST OF
TWIN DISC, INCORPORATE
THIS NOTICE IS NOT INTENDED TO NULLIFY OR LIMIT RIGHTS GRANTED TO THE U.S.
GOVERNMENT OR OTHERS BY CONTRACT.

INCH
THIRD ANGLE
PROJECTION

MATERIAL
SIMILAR TO 1025268C
1024391D

HEAT TREAT
NAME
HYDRAULIC PTO

DATE
03/01/10
SCALE
1/2
DRN.
JBM
CHK.
ZAP
APPD.
GEM

SHEET 1
PARTS DRAWING
SHEET 2
PARTS DRAWING
SHEET 3
INSTALLATION DWG.
1021292
PLUMBING DWG.
1021295
PIPING DIAGRAM
TWIN DISC
INCORPORATED
RACINE, WI 53403 - USA
1025268D
DWG
SIZE
D
SHT.
1 of 3
REV
B

MODEL: HP610S