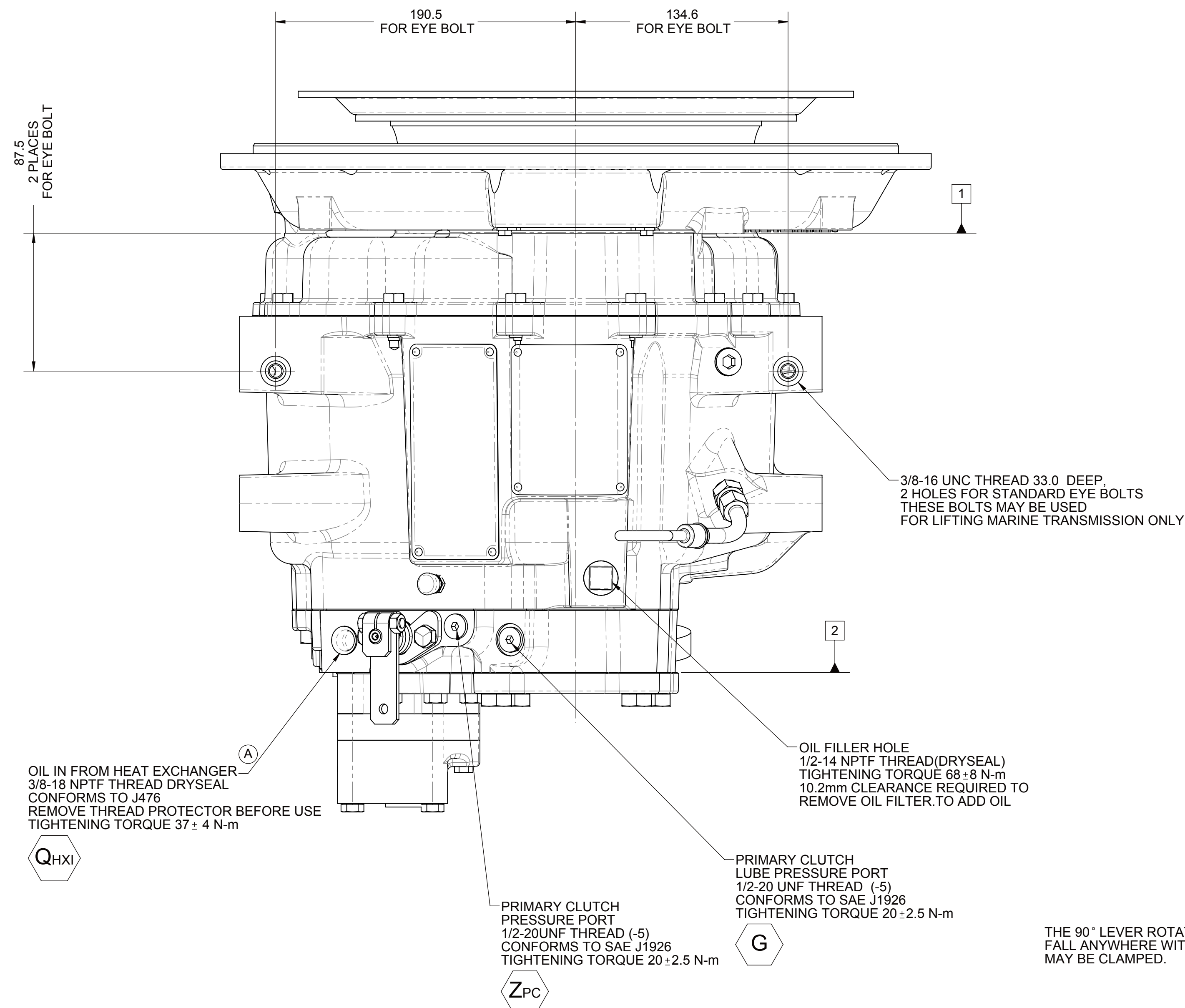
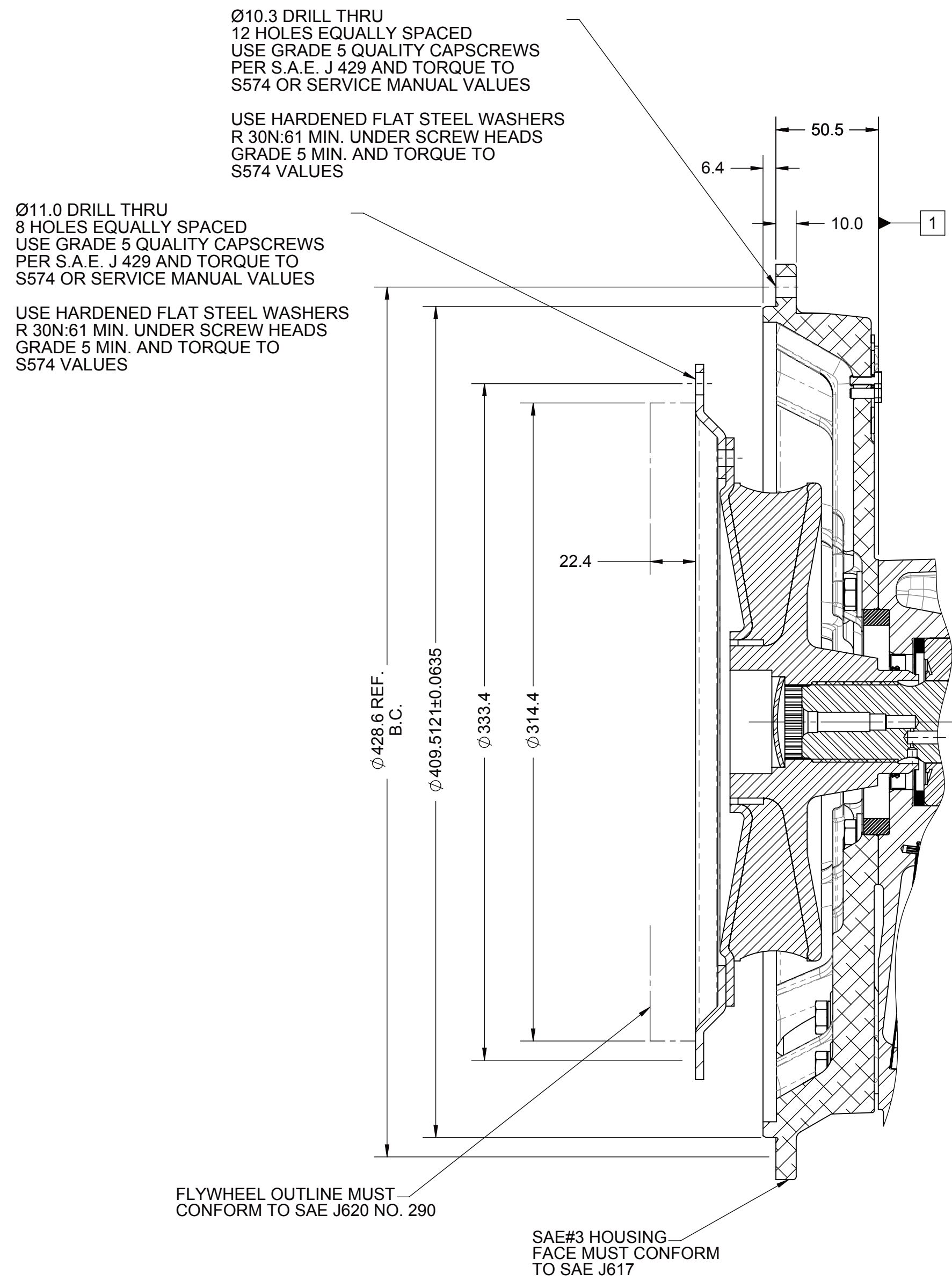
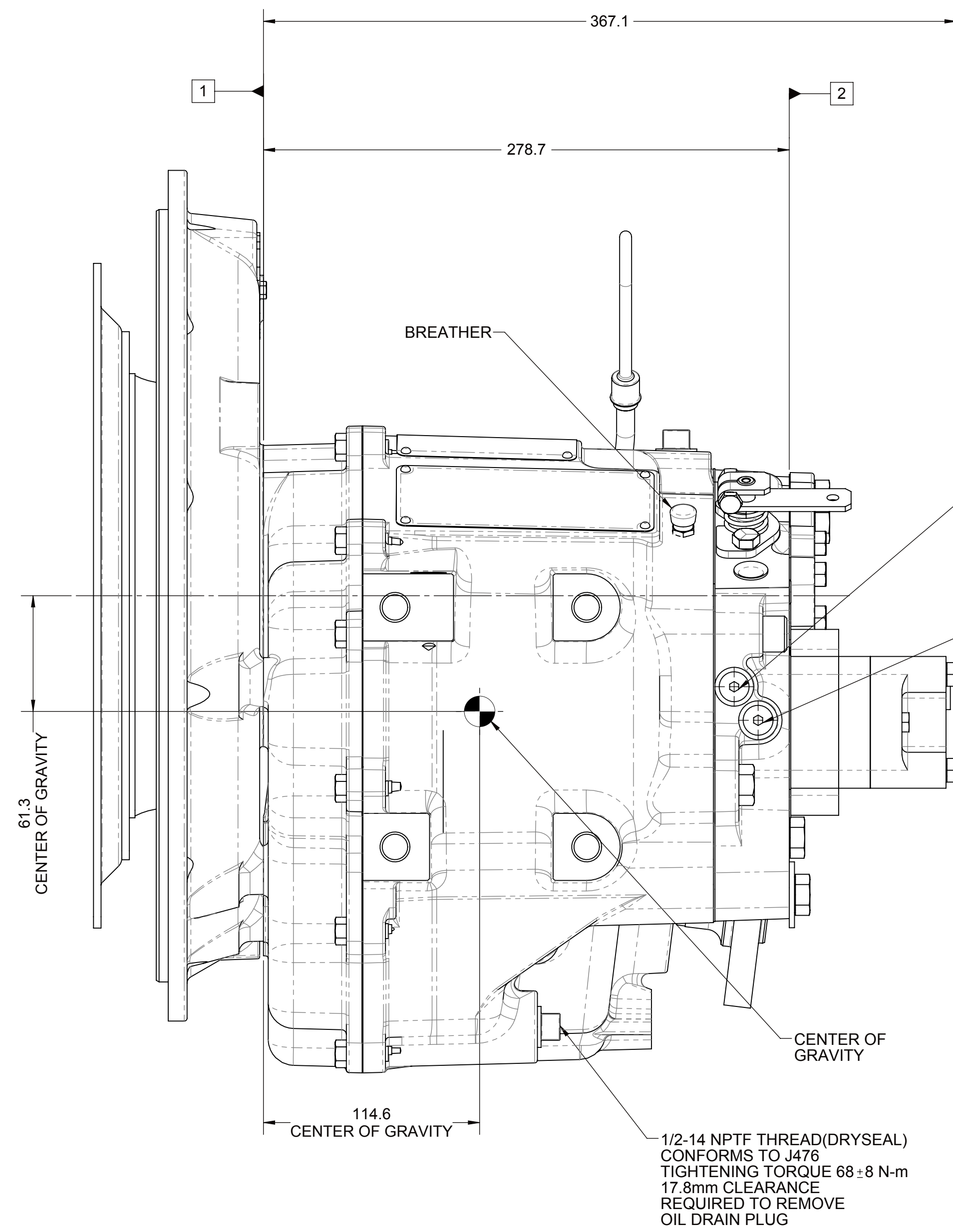
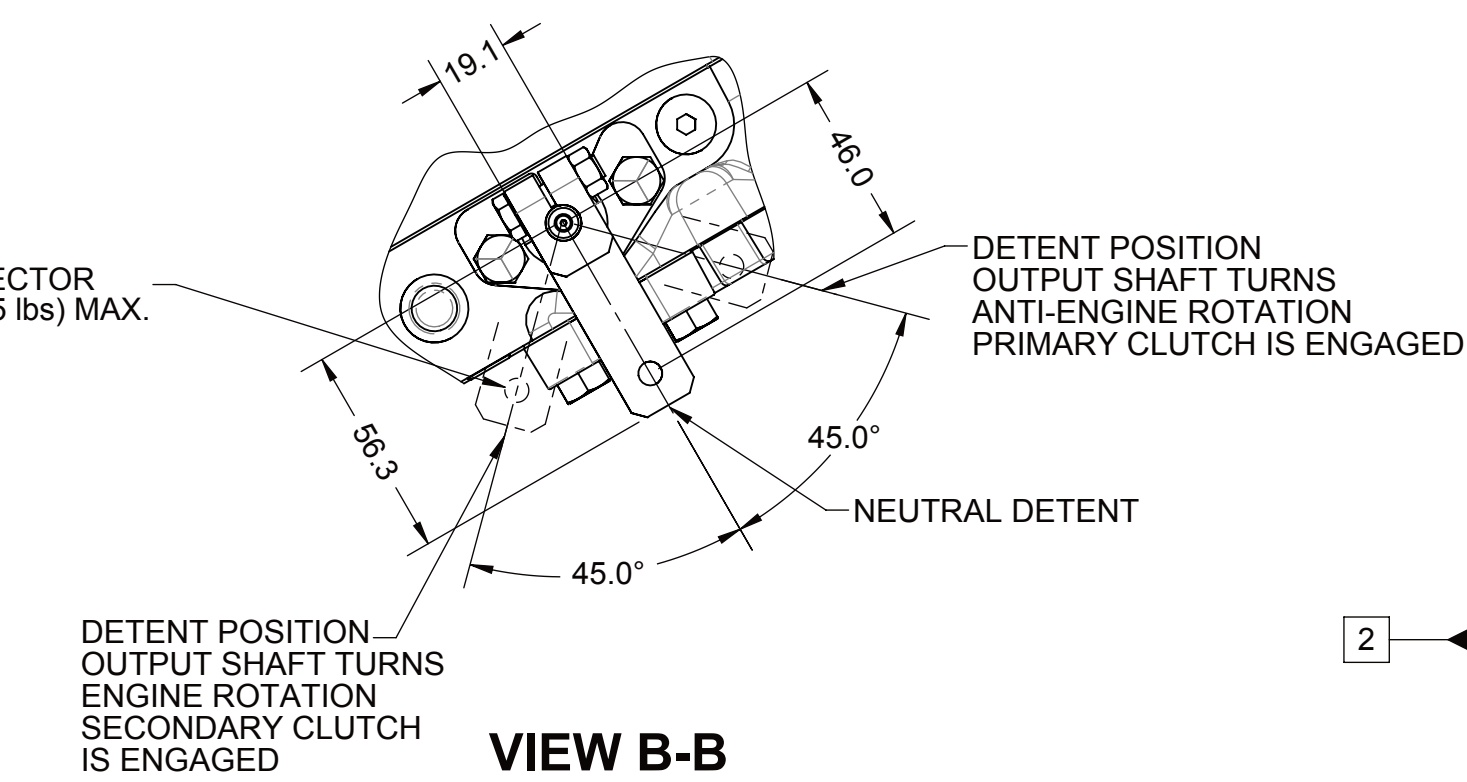


- 1 INPUT GROUP MOUNTING FACE
2 PTO GROUP MOUNTING FACE
3 LEFT BRACKET MOUNTING FACE
4 RIGHT BRACKET MOUNTING FACE



THE 90° LEVER ROTATION REQUIRED FOR CONTROL MAY
FALL ANYWHERE WITHIN THE 360° IN WHICH THE LEVER
MAY BE CLAMPED.



SECONDARY CLUTCH
PRESSURE PORT
1/2-20 UNF THREAD (-5)
CONFORMS TO SAE J1926
TIGHTENING TORQUE 20 ± 2.5 N·m

ZSC

SECONDARY CLUTCH
LUBE PRESSURE PORT
1/2-20 UNF THREAD (-5)
CONFORMS TO SAE J1926
TIGHTENING TORQUE 20 ± 2.5 N·m

G

13.7mm CLEARANCE
REQUIRED TO
REMOVE PUMP

MOUNT GAGE IN PILOT HOUSE
PRESSURE GAGE LINE LOCATION
1/4-18 NPTF THREAD (DRYSEAL)
CONFORMS TO J476
TIGHTENING TORQUE 34 ± 4 N·m

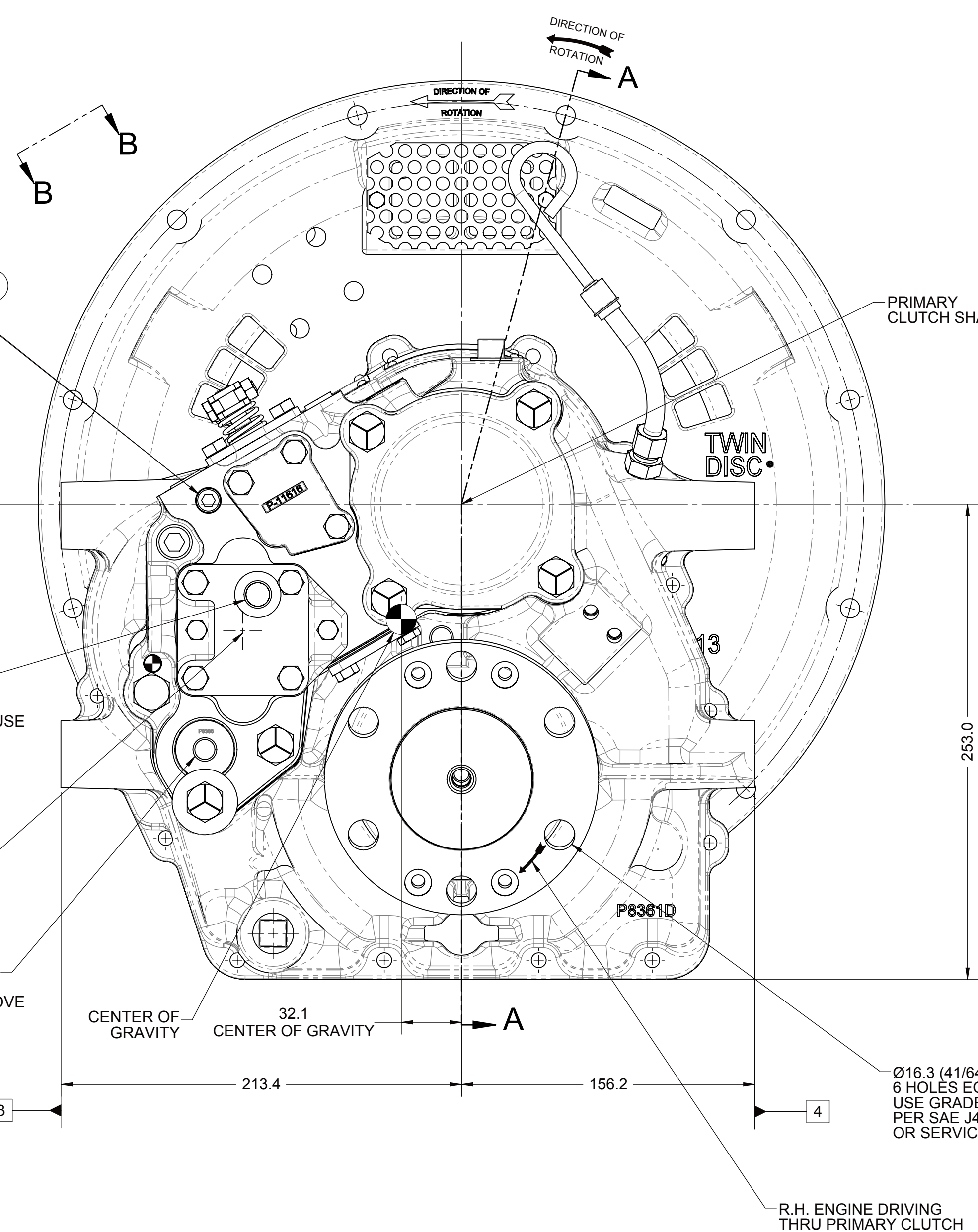
X

OIL OUT TO HEAT EXCHANGER
3/8-18 NPTF THREAD (DRYSEAL)
REMOVE THREAD PROTECTOR BEFORE USE
CONFORMS TO J476
TIGHTENING TORQUE 37 ± 4 N·m

QHXO

SECONDARY
CLUTCH SHAFT ②

1/2-13UNC, 6.3 DEEP
47.0mm CLEARANCE
REQUIRED TO REMOVE
SUCTION SCREEN



NOTES:

1. ALL POINTS AVAILABLE FOR TESTING ARE CODED
2. REFERENCE S930 FOR TWIN DISC REQUIREMENTS FOR
PRESSURE AND TEMPERATURE ALARM LEVELS.

EQUIPMENT SHOWN:
- MG-5061A PER PX11640
- SAE#3 ADAPTOR HOUSING
- SAE 290 VULKAN VKE-3210 SERIES COUPLING
- MECHANICAL CONTROL VALVE

FIRST USE ASSEMBLY PX11640 FIRST USE MODEL MG-5061A SIMILAR TO:	WEIGHT 97.71 lb VOLUME 14.1 cu ft	THIRD ANGLE PROJECTION	MATERIAL HEAT TREAT:	DATE 10/12/2010 SCALE 1:2 DRAWN BY YU CHECKED BY DV APPROVED BY ALC	REVISION 1 DATE 10/12/2010	DESCRIPTION INSTALLATION MG-5061A	SHEET 1 OF 1	REV A
METRIC				TWIN DISC, INCORPORATED		TWIN DISC		