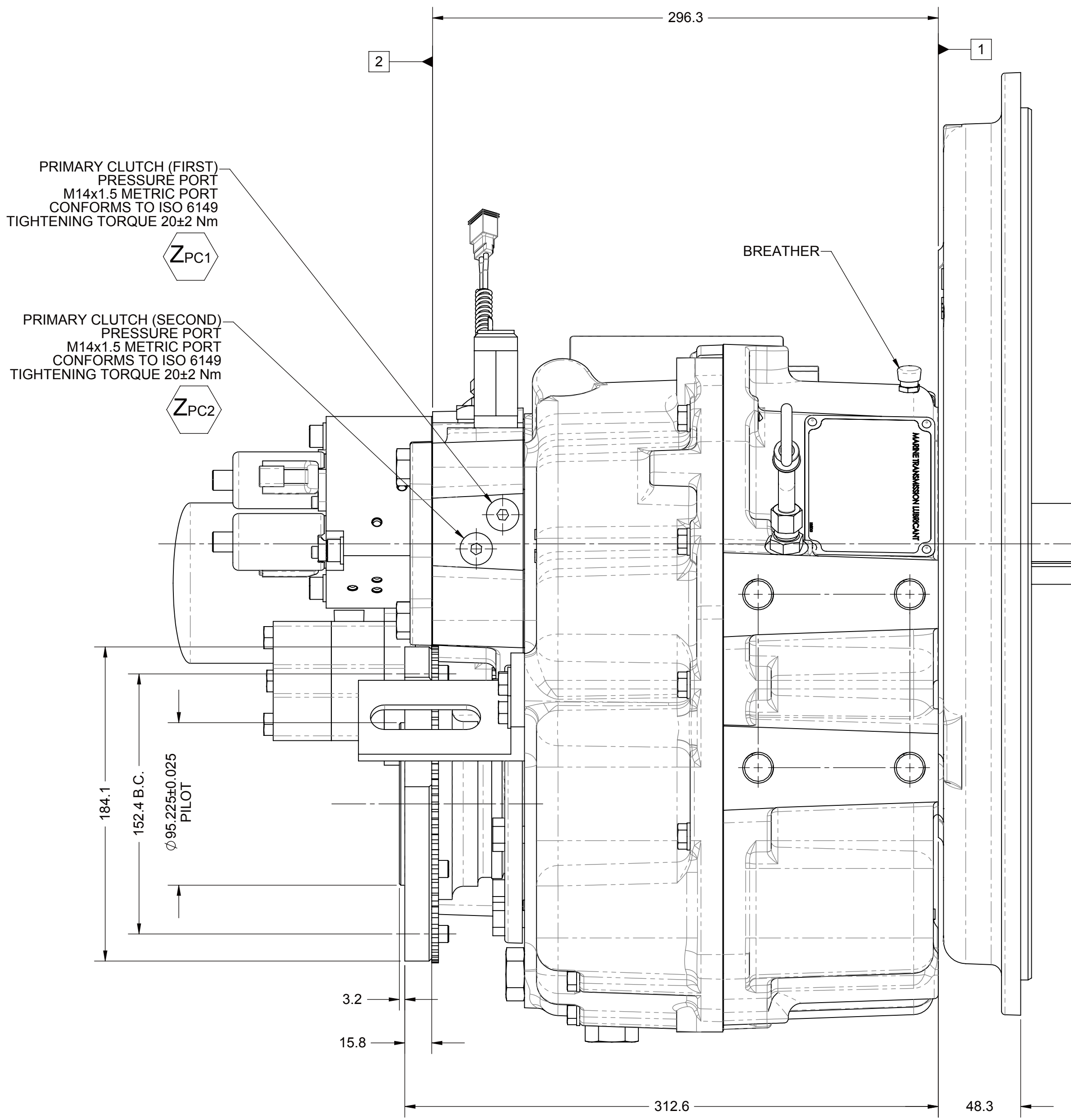
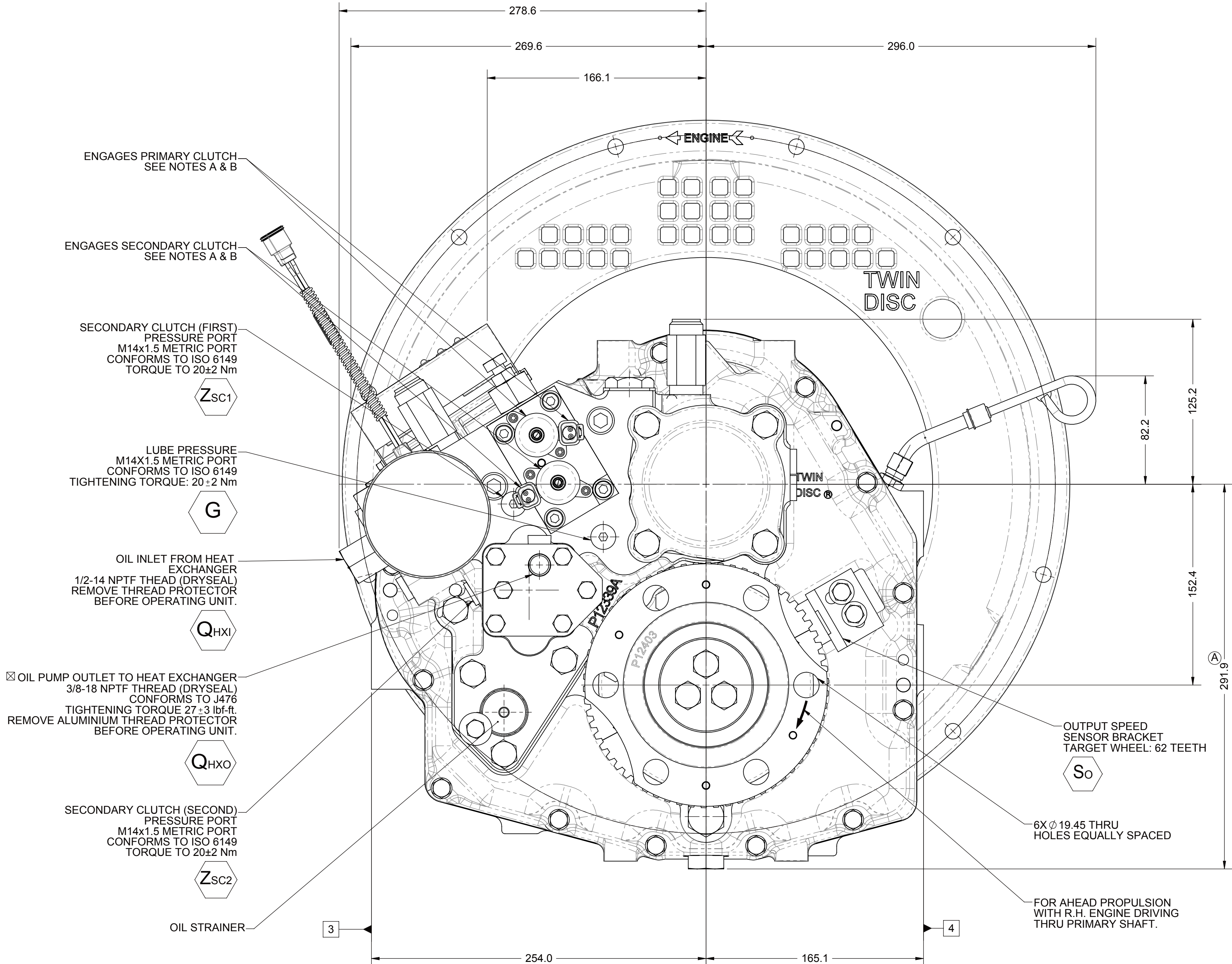
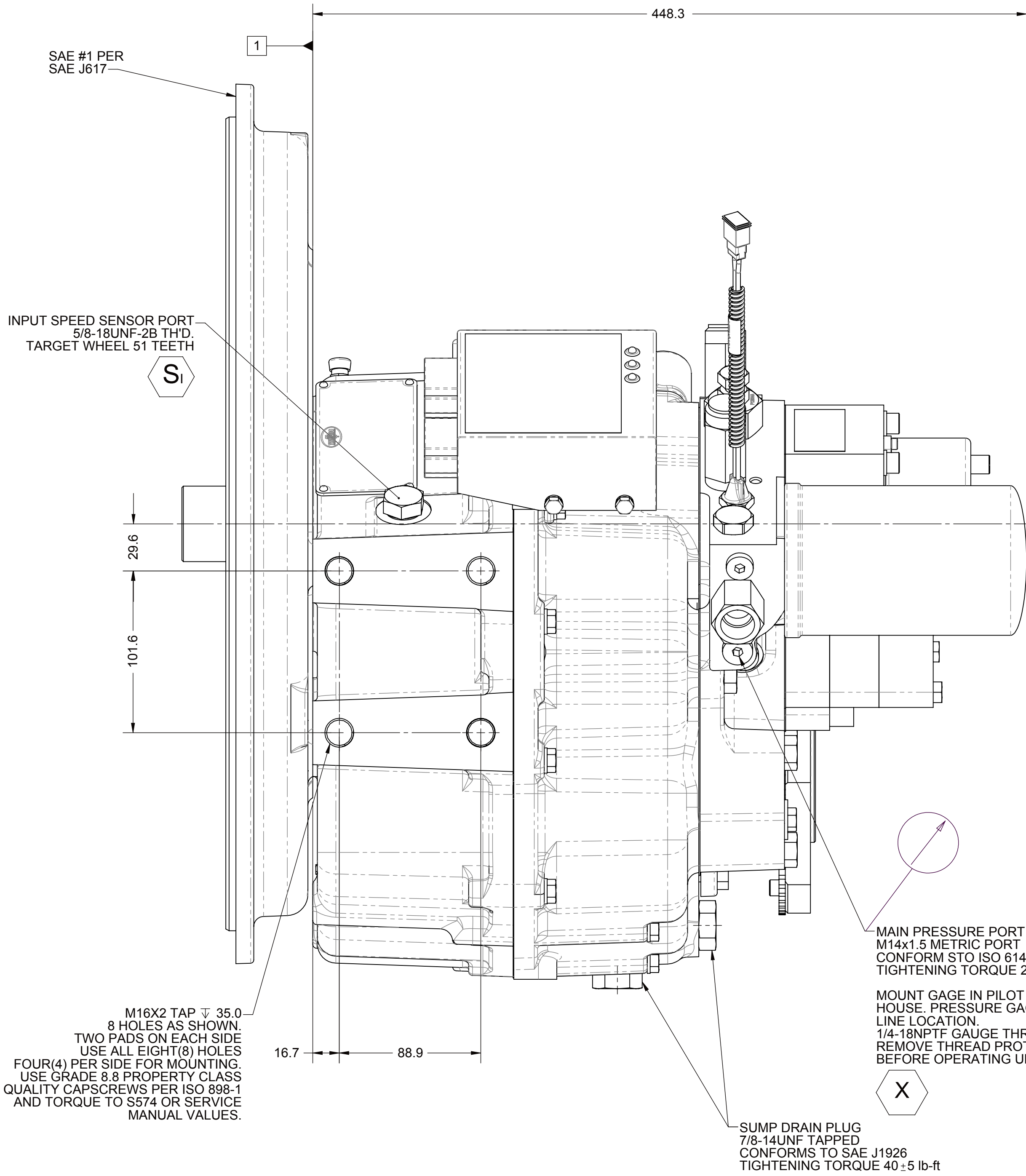
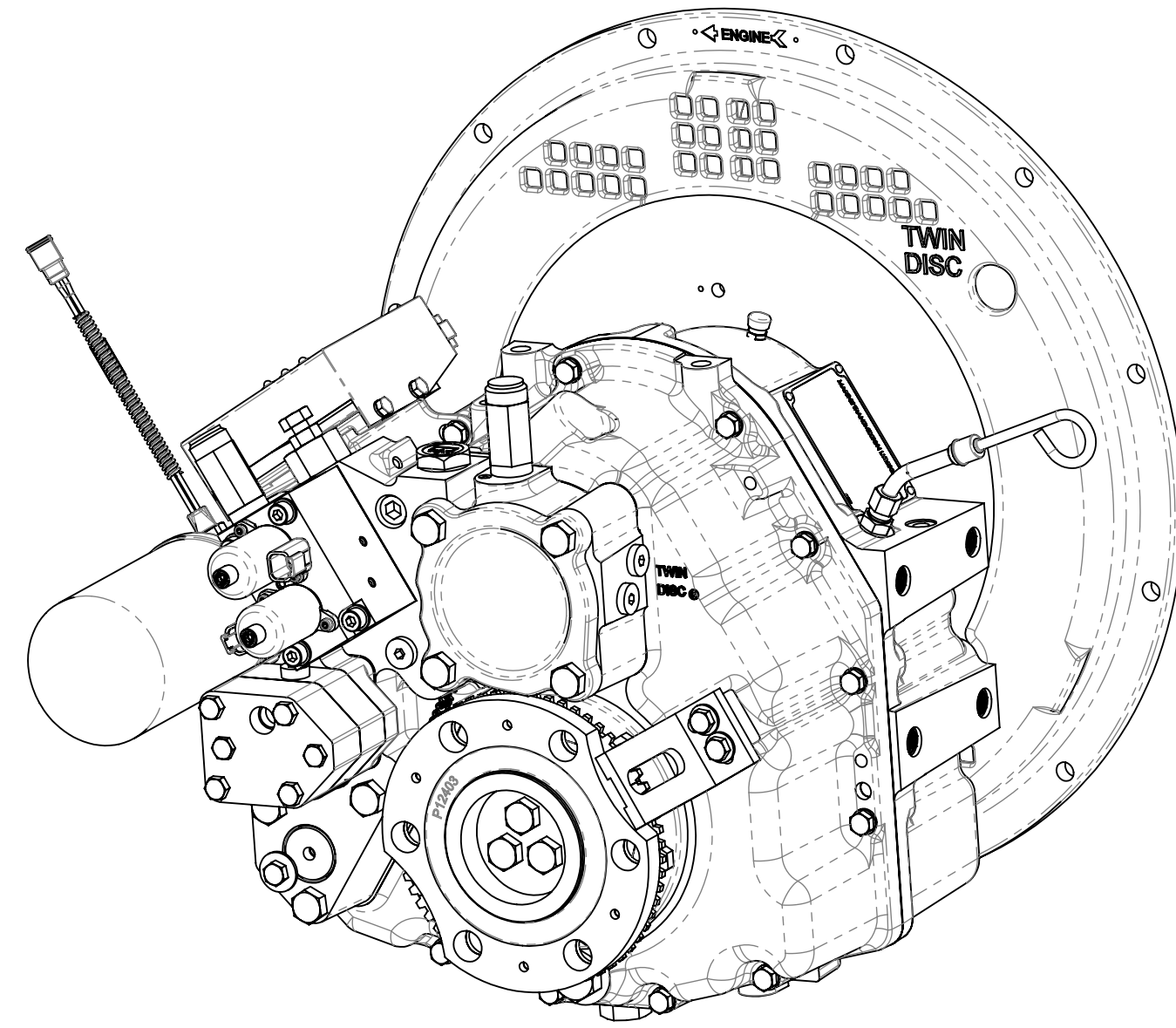
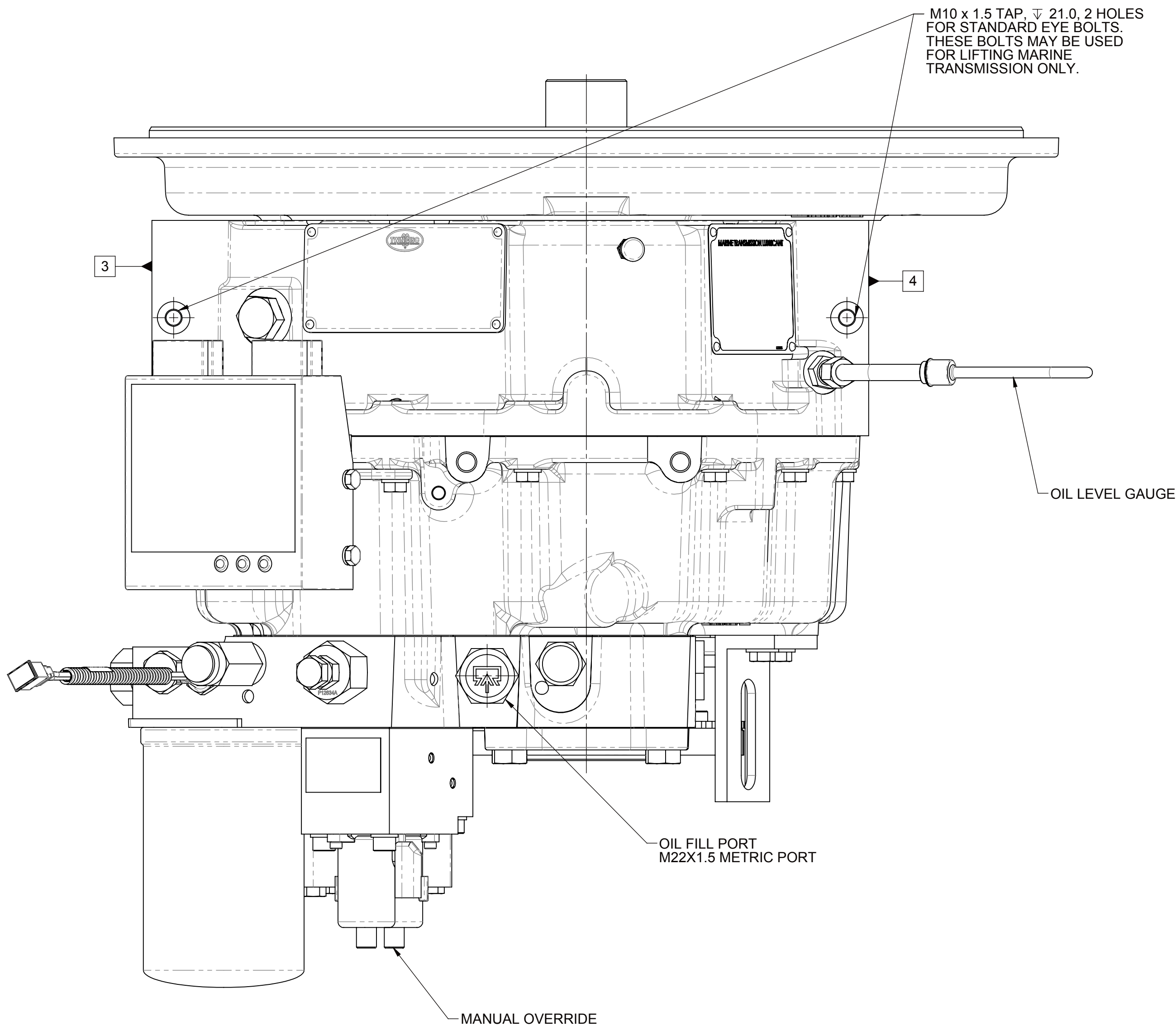


- NOTES:
- A. PROPORTIONAL CONTROL VALVE OPERATION
1. WARNING DO NOT CONNECT VALVE COIL DIRECTLY TO BATTERY/POWER SUPPLY VOLTAGE.
 2. OPERATION TO BE PERFORMED WITH ONLY TWIN DISC CONTROL SYSTEMS OR MODULES.
- B. MANUAL OVERRIDE VALVE OPERATION
1. THE MANUAL OVERRIDE FEATURE FOR THE PRIMARY AND SECONDARY SOLENOIDS MUST NEVER BE ENGAGED SIMULTANEOUSLY.
 2. ROTATE THE MANUAL OVERRIDE SCREW COUNTER-CLOCKWISE UNTIL THE SCREWS STOPS FOR THE NEUTRAL POSITION.
 3. THE MANUAL OVERRIDE SCREWS FOR BOTH THE PRIMARY AND SECONDARY SOLENOID MUST BE IN TEH NEUTRAL POSITION TO OPERATE THE VALVE UTILIZING THE TWIN DISC CONTROL SYSTEM.
 4. TO ENGAGE PRIMARY CLUTCH TURN THE PRIMARY OVERRIDE SCREW IN A CLOCKWISE DIRECTION UNTIL THE SCREW STOPS TURNING.
 5. TO ENGAGE SECONDARY CLUTCH TURN THE SECONDARY OVERRIDE SCREW IN A CLOCKWISE DIRECTION UNTIL THE SCREW STOPS TURNING.
- C. REFERENCE S930 FOR TWIN DISC REQUIREMENTS FOR PRESSURE AND TEMPERATURE ALARM LEVELS.

OPTIONAL TEMPERATURE INDICATING SWITCH:
CUSTOMER TO INSTALL IN A PIPE TEE IN THE HYDRAULIC LINE LEADING FROM THE MARINE TRANSMISSION PUMP TO THE HEAT EXCHANGER INLET.REFER TO HYDRAULIC DIAGRAM.

- 1 INPUT GROUP REFERENCE PLANE
- 2 PTO ADAPTER MOUNTING FACE
- 3 LEFT MOUNTING BRACKET FACE
- 4 RIGHT MOUNTING BRACKET FACE



EQUIPMENT SHOWN:
- MGX-5065SC PER PX12410 SERIES
- GP VALVE WITH EC050 CONTROL MODULE
- SAE #1 HOUSING ADAPTER

FIRST USE ASSEMBLY PX12410A FIRST USE MODEL MGX-5065SC SIMILAR TO: 1026215		WEIGHT: N/A LBS KG	THIRD ANGLE PROJECTION	MATERIAL: HEAT TREAT:	DATE: 11/30/2011	RACINE, WI 53403 - USA	
SCALE: 1:2		UNLESS OTHERWISE SPECIFIED X.X X.XX X.XXX X.XX X.XX X.XXX X.XX X.XX X.XXX	DESIGNED BY: KML	CHECKED BY: JMF	APPROVED BY: ALC	1026371	
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