

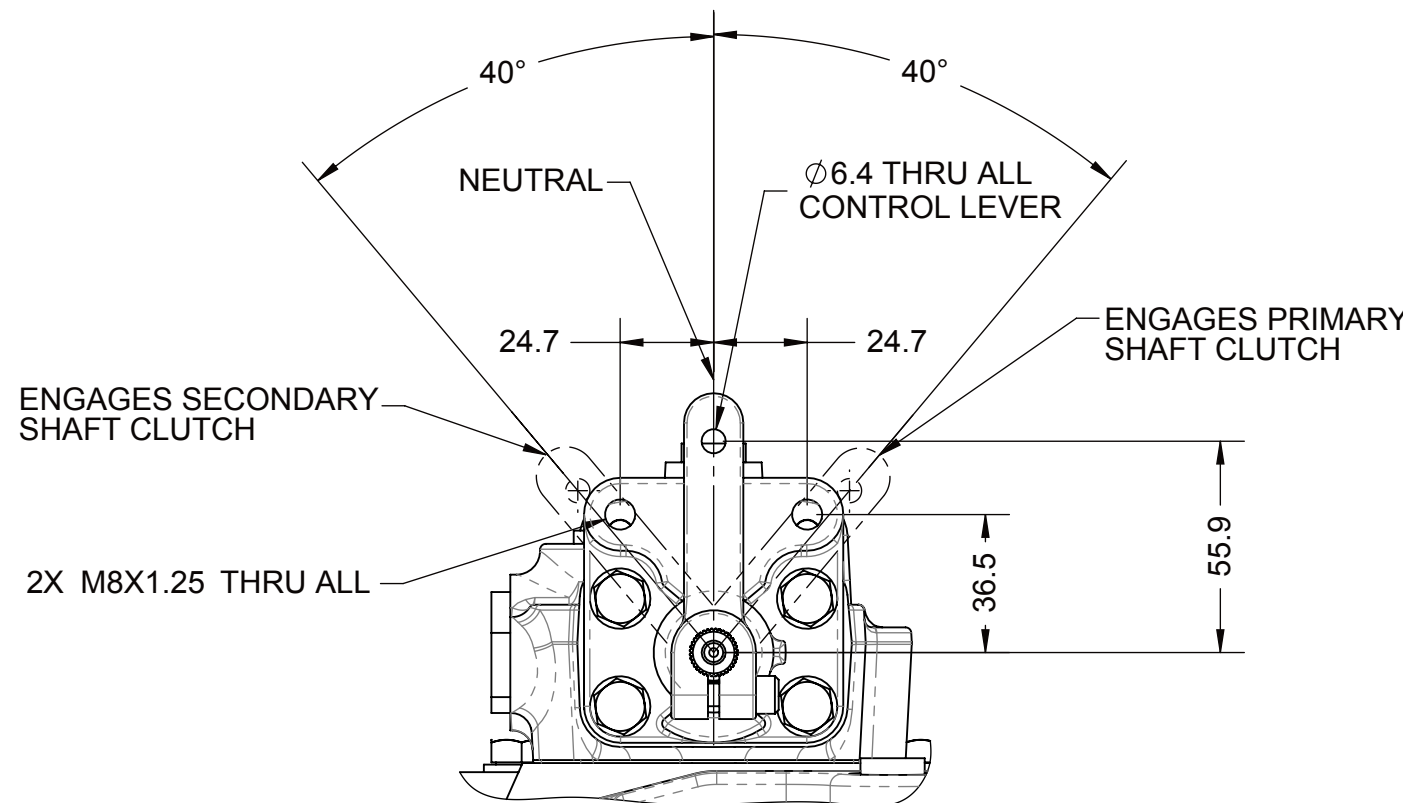
- 1 INPUT GROUP REFERENCE PLANE
2 PTO GROUP MOUNTING FACE
3 LEFT MOUNTING BRACKET FACE
4 RIGHT MOUNTING BRACKET FACE

- A. REFERENCE S930 FOR TWIN DISC REQUIREMENT FOR PRESSURE AND TEMPERATURE ALARM LEVELS.
B. UNLESS OTHERWISE SPECIFIED FASTENER TORQUE VALUES PER S574 STANDARD.
C. ALL POINTS AVAILABLE FOR TESTING CODED.

Ø16.2 THRU
8 HOLES EQUALLY SPACED
USE 10.9 PROPERTY CLASS
CAPSCREWS PER ISO 898-1 AND
TORQUE TO S574 OR
SERVICE MANUAL VALUES.

FLANGE CONFORMS TO GWS 587.35

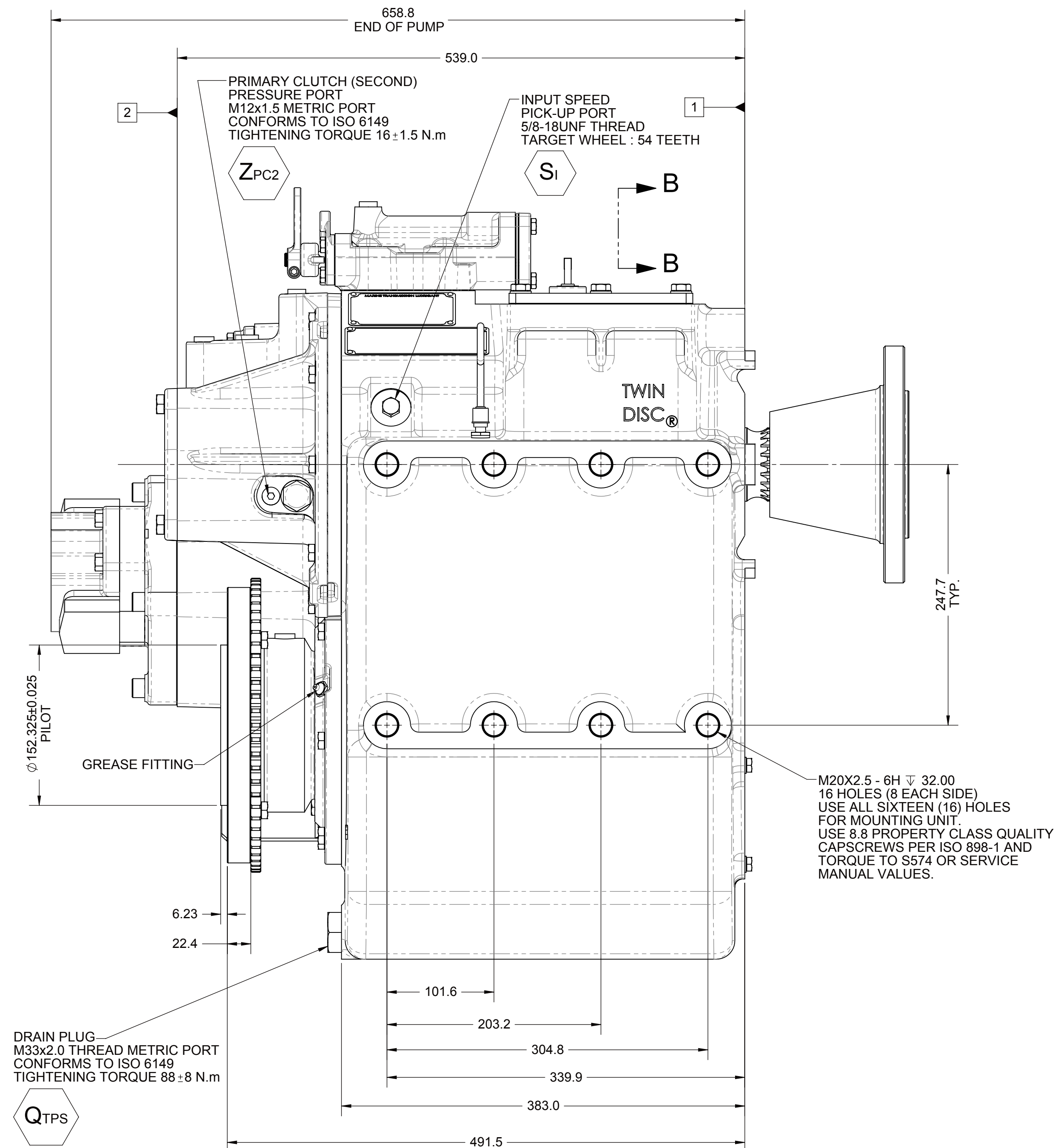
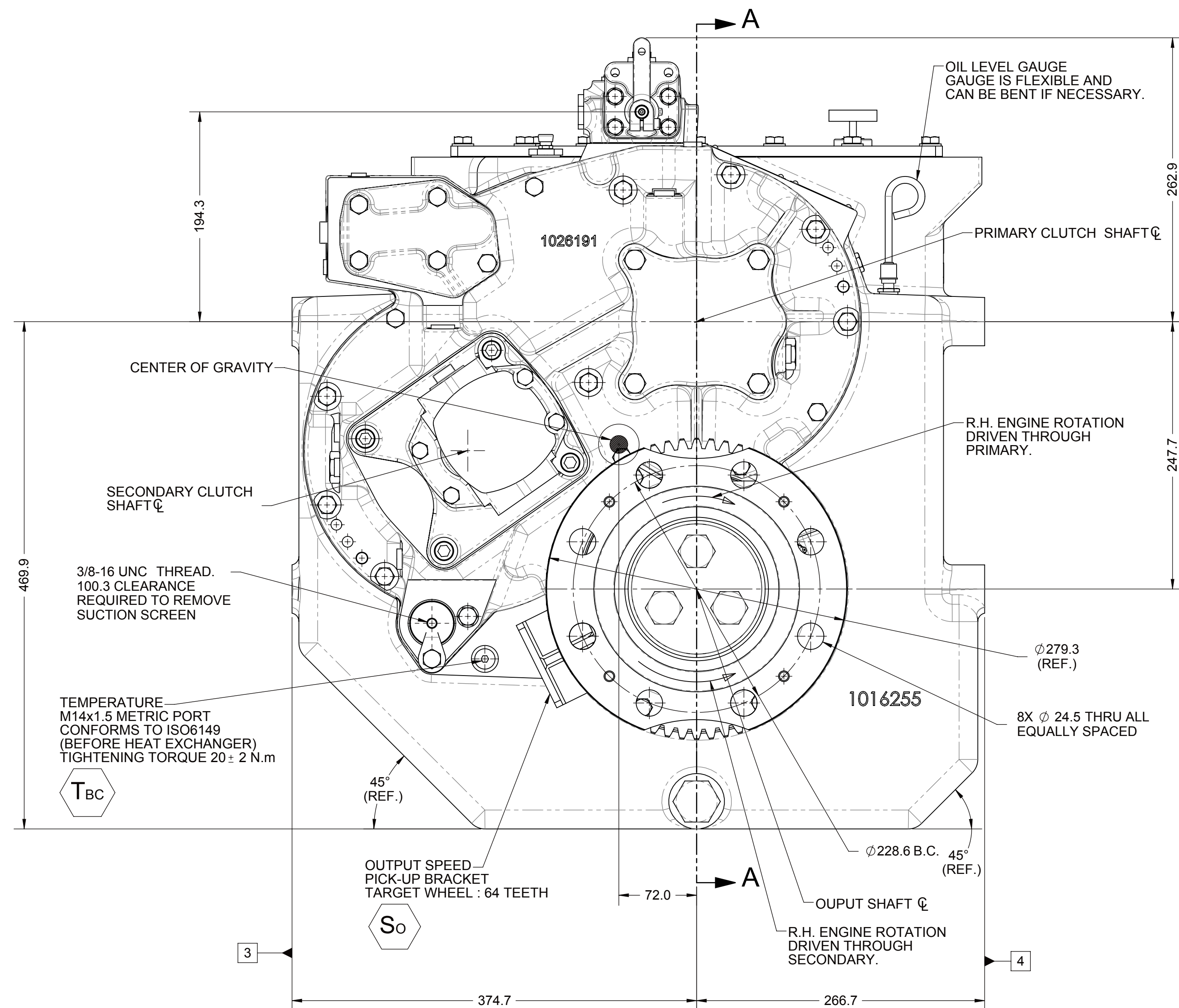
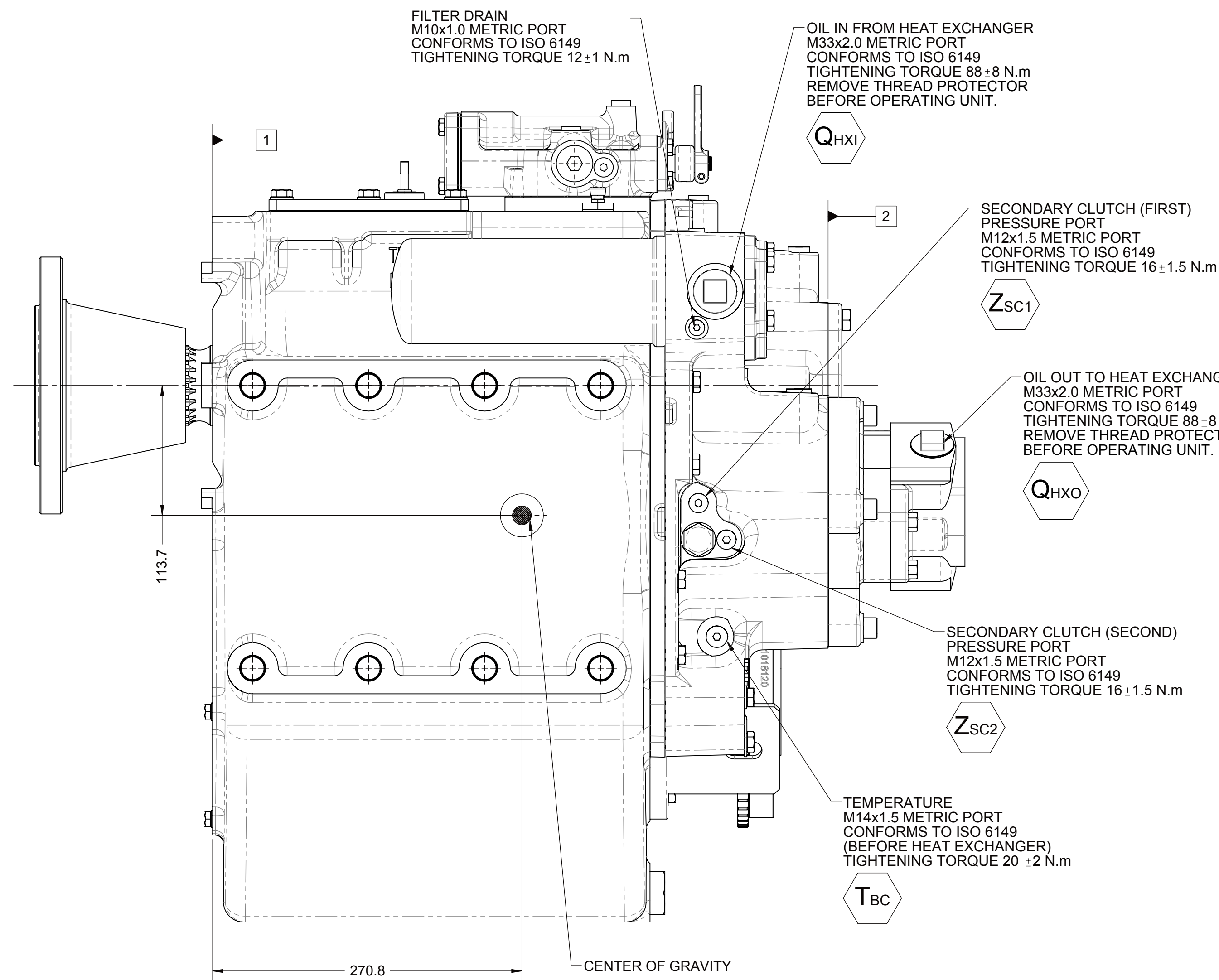
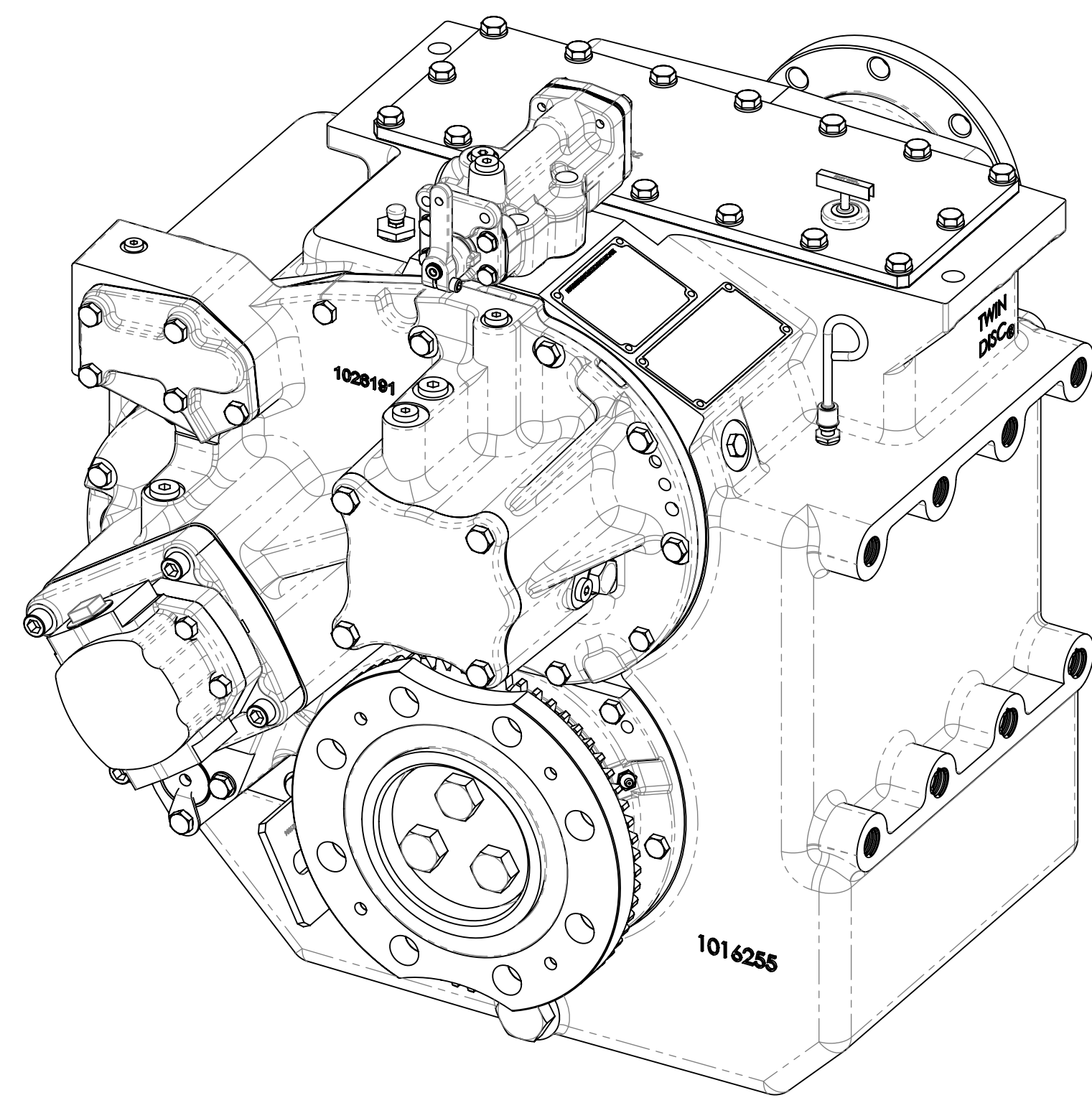
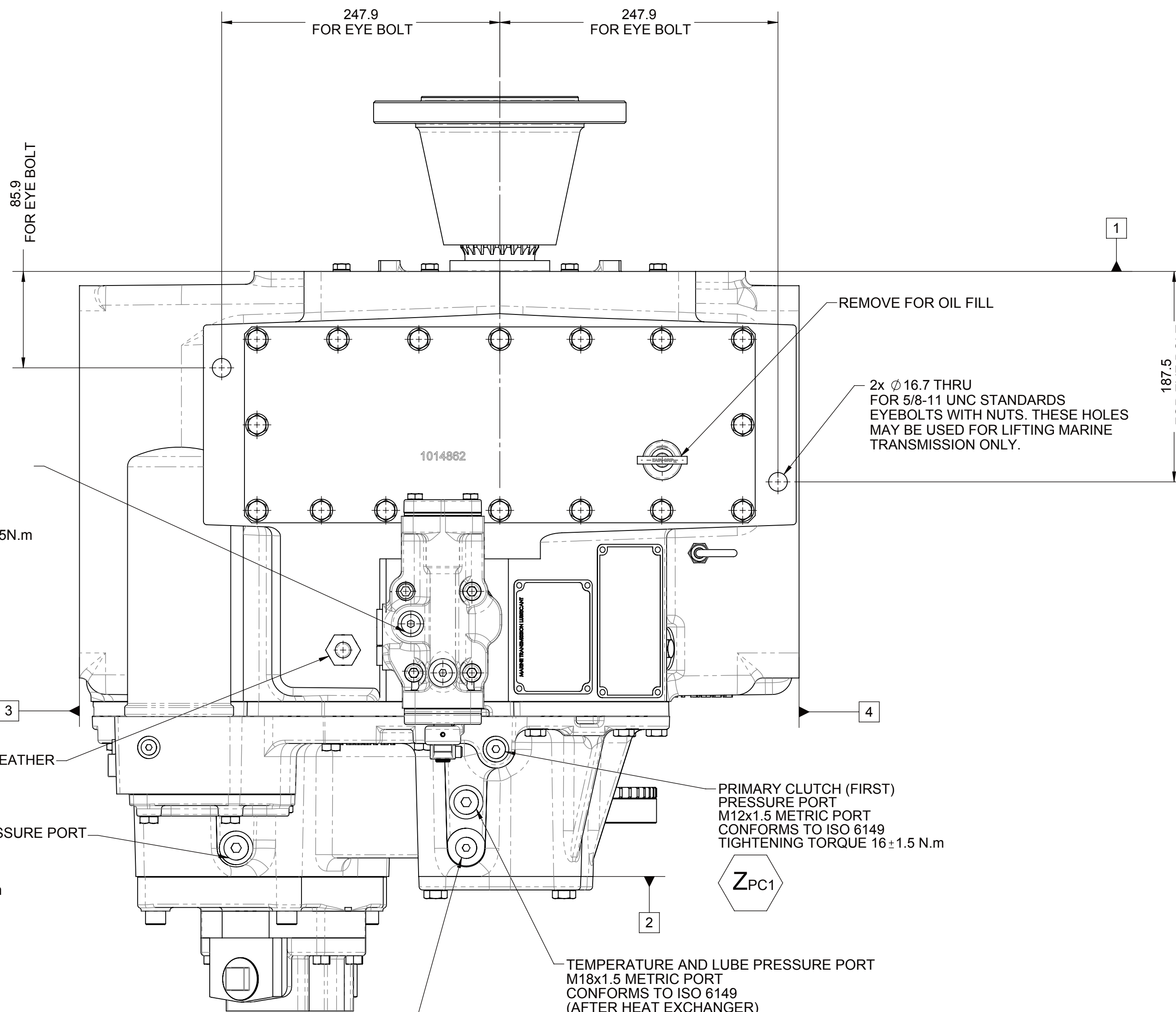
SECTION A-A



MAIN PRESSURE PORT
M12x1.5 METRIC PORT
CONFORMS TO ISO 6149
CONNECT OIL PRESSURE
GAUGE LINE HERE
TIGHTENING TORQUE 16 ± 1.5 N.m

TEMPERATURE AND LUBE PRESSURE PORT
M18x1.5 METRIC PORT
CONFORMS TO ISO 6149
(AFTER HEAT EXCHANGER)
TIGHTENING TORQUE 34 ± 3 N.m

QTP GSC TAC



EQUIPMENT SHOWN:
- MG-5204SC PER ASSEMBLY 1027457
- FREE STANDING INPUT HUB (1019755A)
- MECHANICAL CONTROL VALVE W/O MECHANICAL TROLL
- LESS MONITORING
- COVER (NO PTO)
- LESS HEAT EXCHANGER

FIRST USE ASSEMBLY 127457 FIRST USE MODEL MG-5204SC SIMILAR TO 1027458	WEIGHT 441.25 kg	THIRD ANGLE PROJECTION	MATERIAL HEAT TREAT	DATE 07/24/2012 SCALE 1:3 DRAWN BY MG CHECKED BY NFC APPROVED BY NFC	DESCRIPTION INSTALLATION MG-5204SC	REV A0	DATE 07/16/2015
METRIC				TWIN DISC INCORPORATED			
NOTICE: THIS PRINT CONTAINS PROPRIETARY INFORMATION AND IS NOT TO BE USED IN ANY MANNER WITHOUT THE WRITTEN CONSENT OF TWIN DISC. SUBSTITUTIONS ARE MADE BY TWIN DISC WITHOUT NOTICE.				TWIN DISC RACINE, WI 53403 - USA 1027458B SHEET 1 OF 1			