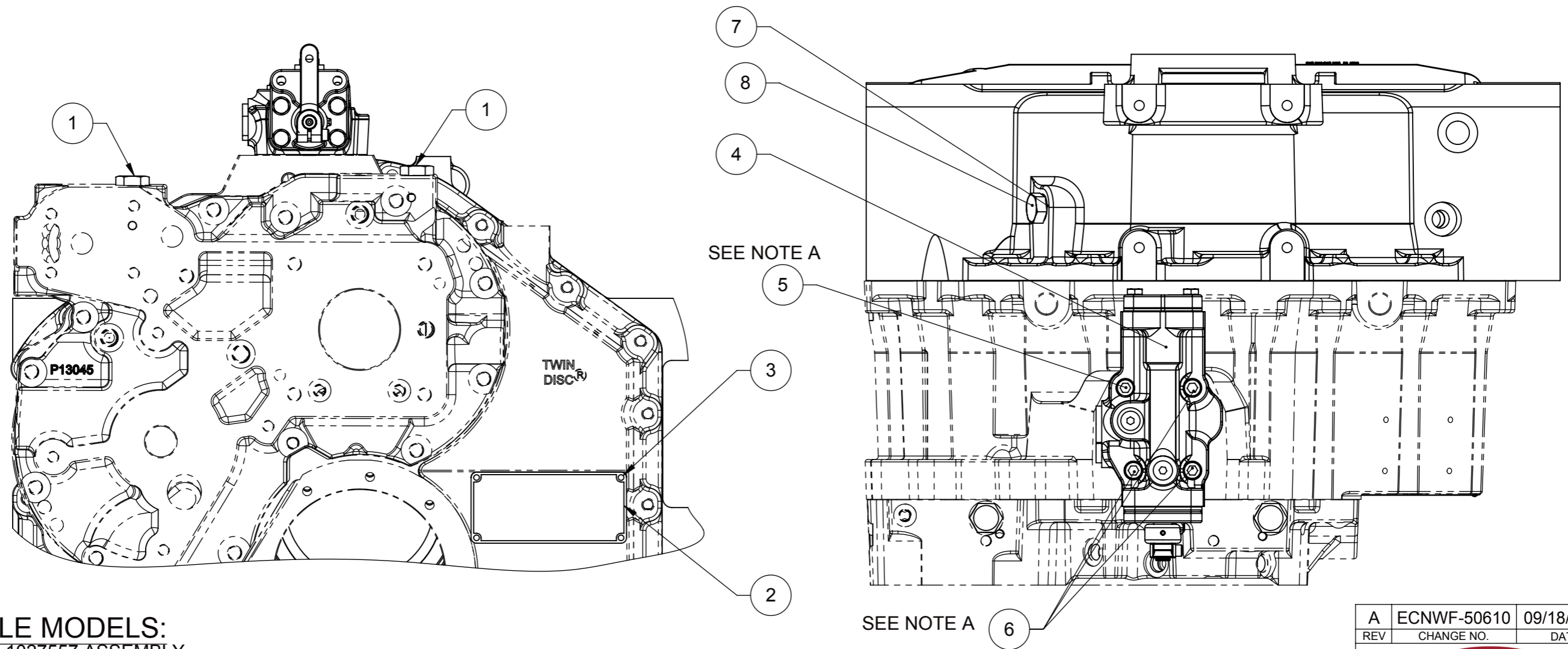


ASSEMBLY INSTRUCTIONS:

- SEE APPLICABLE S570 SERIES SECTION I. FOR INSTRUCTIONS.
- REFERENCE APPLICABLES570 SERIES FOR ADDITIONAL STANDARDS AND INSTRUCTIONS THAT MAY APPLY.
- ALL FASTENERS, FITTINGS AND PLUGS TO BE TORQUED PER S574 UNLESS OTHERWISE SPECIFIED.
- NOTE A: TORQUE MOUNTING BOLTS TO 57-68 N-m "AS RECEIVED" OR 47-56 N-m "LUBRICATED"

BILL OF MATERIAL

ITEM NO.	QTY.	PART NO.	DESCRIPTION
1	2	1020542A	VALVE
2	1	P4885A	PLATE
3	4	M422B	SCREW, DRIVE
4	1	1020412B	VALVE ASSY, CONTROL
5	1	MA1052U	SCREW, SOCKET HEAD
6	3	MA1052B	SCREW, SOCKET HEAD
7	1	PM1349AA	WASHER
8	1	M2006C	SCREW, HEX HEAD



APPLICABLE MODELS:

MG-5136A PER 1027557 ASSEMBLY
ASSEMBLY INSTRUCTIONS: S570DX

MG-5136RV PER 1027561 ASSEMBLY
ASSEMBLY INSTRUCTIONS: S570DX

MG-5136SC PER 1027560 ASSEMBLY
ASSEMBLY INSTRUCTIONS: S570DW

FIRST USE ASSEMBLY: 1027557	WEIGHT: 8.27 kg
FIRST USE MODEL: MG-5136A	WR ² : kg-m ²
SIMILAR TO:	
METRIC	
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 THIRD ANGLE PROJECTION	UNLESS OTHERWISE SPECIFIED MACHINED DIMENSIONS X ±0.75 X.X ±0.25 X.XX ±0.13 ALL ANGULAR TOLERANCES ±1° GEOMETRIC TOLERANCING PER ASME Y14.5M 1994
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MATERIAL:	DATE: 09/27/2012
HEAT TREAT:	SCALE: 1:4
DESCRIPTION: GROUP, CONTROL MECHANICAL VALVE LESS TROLL	DRAWN BY: LT
	CHECKED BY: JMF
	APPROVED BY: ALC

A	ECNWF-50610	09/18/2015
REV	CHANGE NO.	DATE
 RACINE, WI 53403 - USA		
1027558		
DWG SIZE: A3	SHEET: 1 OF 1	REV: A