

ASSEMBLY INSTRUCTIONS:

- SEE APPLICABLE S570 SERIES SECTION I. FOR INSTRUCTIONS.

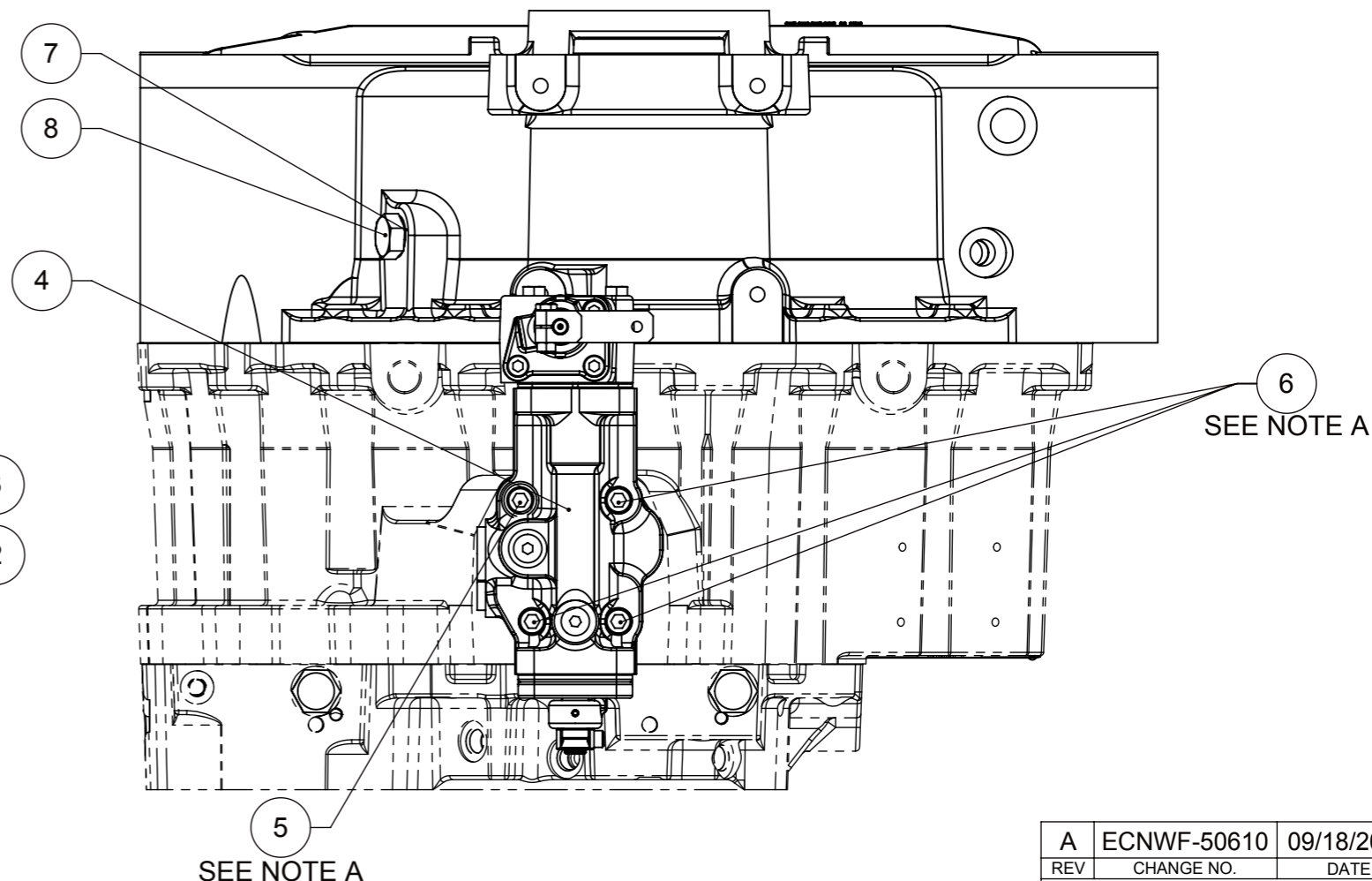
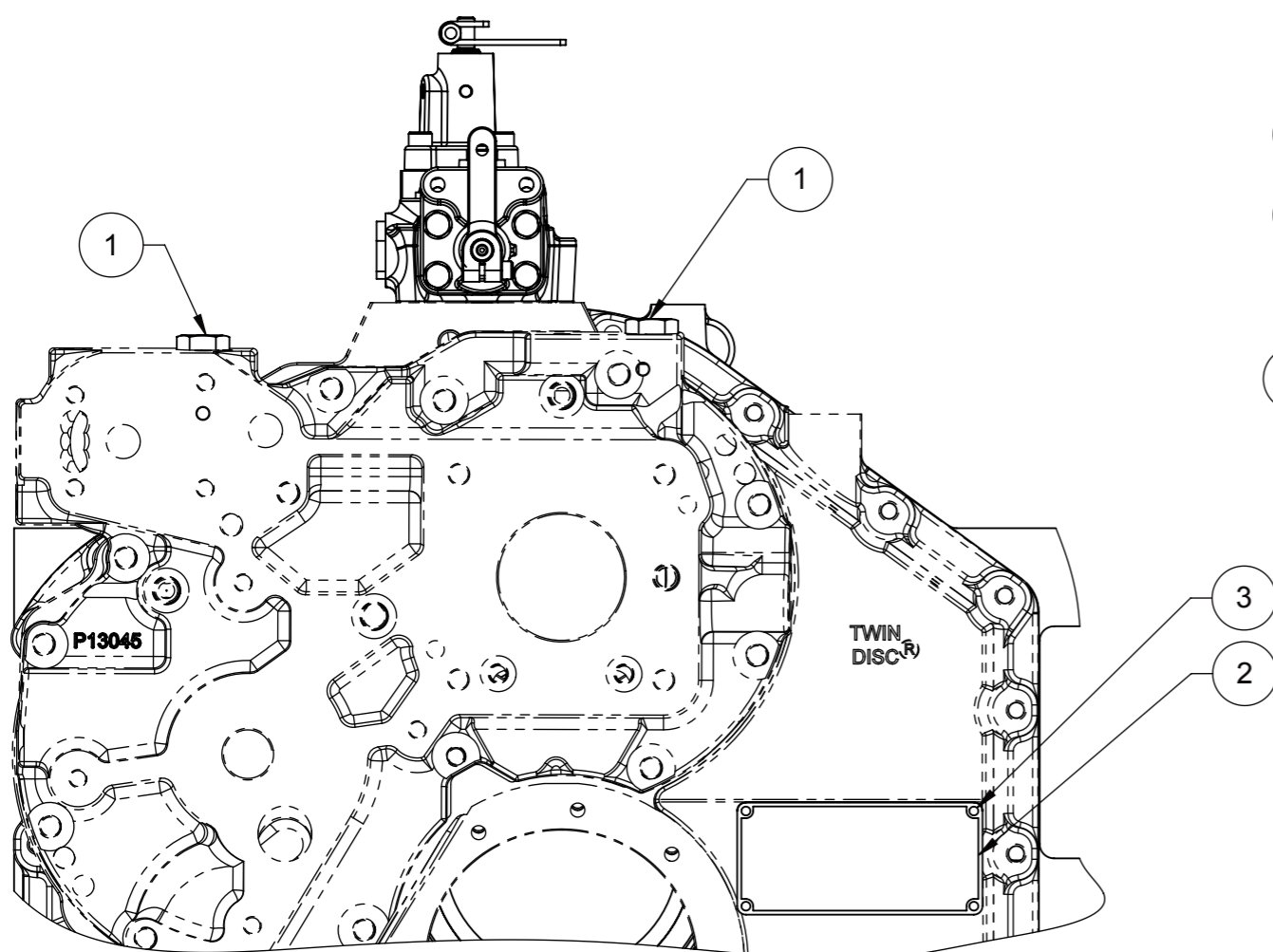
- REFERENCE APPLICABLES570 SERIES FOR ADDITIONAL STANDARDS AND INSTRUCTIONS THAT MAY APPLY.

- ALL FASTENERS, FITTINGS AND PLUGS TO BE TORQUED PER S574 UNLESS OTHERWISE SPECIFIED.

- NOTE A: TORQUE MOUNTING BOLTS TO 57-68 N-m "AS RECEIVED" OR 47-56 N-m "LUBRICATED"

BILL OF MATERIAL

ITEM NO.	QTY.	PART NO.	DESCRIPTION
1	2	1020542A	VALVE
2	1	P4885A	PLATE
3	4	M422B	SCREW, DRIVE
4	1	1020413A	VALVE ASSY, CONTROL
5	1	MA1052U	SCREW, SOCKET HEAD
6	3	MA1052B	SCREW, SOCKET HEAD
7	1	PM1349AA	WASHER
8	1	M2006C	SCREW, HEX HEAD



APPLICABLE MODELS:

MG-5136A PER 1027557 ASSEMBLY INSTRUCTIONS: S570DX

MG-5136RV PER 1027561 ASSEMBLY INSTRUCTIONS: S570DX

MG-5136SC PER 1027560 ASSEMBLY INSTRUCTIONS: S570DW

FIRST USE ASSEMBLY: 1027557	WEIGHT: 10.78kg	<p>THIRD ANGLE PROJECTION</p>
FIRST USE MODEL: MG-5136A	WR ² : kg-m ²	
SIMILAR TO:		
METRIC		
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UNLESS OTHERWISE SPECIFIED MACHINED DIMENSIONS
 X ±0.75
 X.X ±0.25
 X.XX ±0.13
 ALL ANGULAR TOLERANCES ±1°
 GEOMETRIC TOLERANCING PER ASME Y14.5M 1994

MATERIAL:
 HEAT TREAT:
 DESCRIPTION:
GROUP, CONTROL MECHANICAL VALVE WITH TROLL

DATE: 09/27/2012
 SCALE: 1:4
 DRAWN BY: LT
 CHECKED BY: JMF
 APPROVED BY: ALC

A	ECNWF-50610	09/18/2015
REV	CHANGE NO.	DATE
<p>RACINE, WI 53403 - USA</p>		
1027559		
DWG SIZE: A3	SHEET: 1 OF 1	REV: A