1 INPUT GROUP REFERENCE PLANE
2 PTO GROUP MOUNTING FACE
3 LEFT MOUNTING BRACKET FACE
4 RIGHT MOUNTING BRACKET FACE

NOTES:

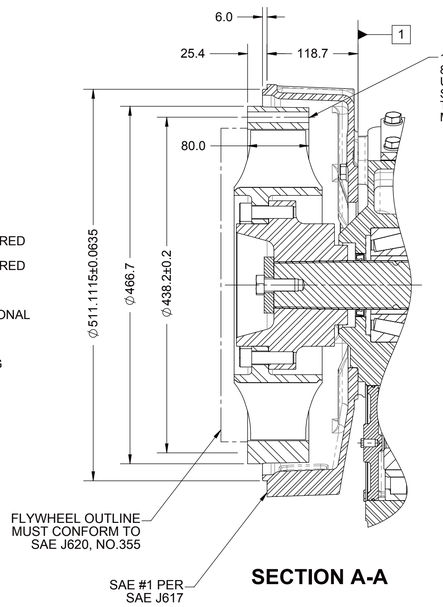
A. PROPORTIONAL CONTROL VALVE OPERATION
1. WARNING - DO NOT CONNECT VALVE COIL DIRECTLY TO BATTERY/ POWER SUPPLY VOLTAGE
2. OPERATION TO BE PERFORMED WITH ONLY TWIN-DISC CONTROL SYSTEM MODULES

B. MANUAL DIRECTIONAL CONTROL VALVE OPERATION
1. WITH MANUAL DIRECTIONAL CONTROL VALVE IN CENTERED POSITION PUSH TO ENGAGE PRIMARY CLUTCH
2. WITH MANUAL DIRECTIONAL CONTROL VALVE IN CENTERED POSITION PULL TO ENGAGE SECONDARY CLUTCH

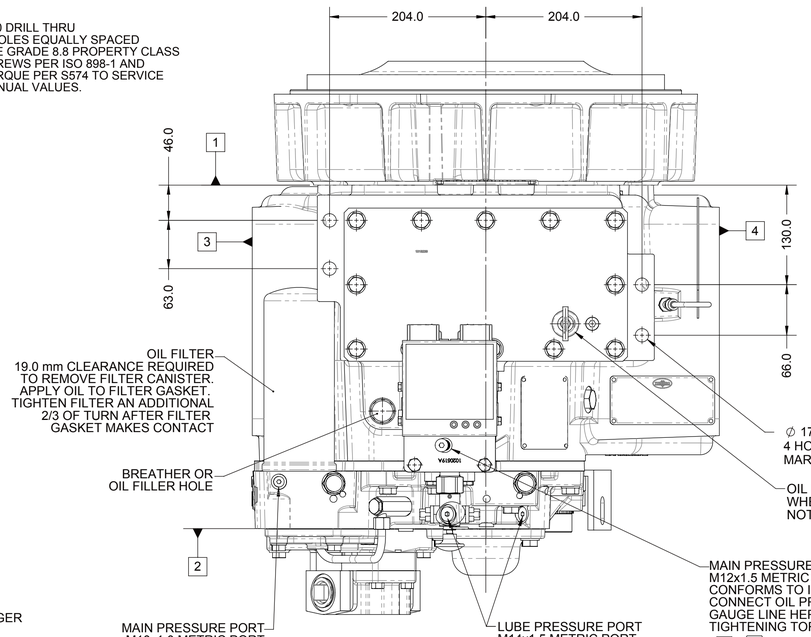
C. MANUAL DIRECTIONAL CONTROL VALVE MODE SWITCH
1. SWITCH IS NORMALLY CLOSED WHEN MANUAL DIRECTIONAL CONTROL VALVE IS IN CENTERED POSITION AND OPEN WHEN LEVER IS ACTUATED FROM CENTERED POSITION
2. CURRENT = 20 AMP MAX.
3. FOR WIRING SCHEMATIC REFER TO CONTROL DRAWING

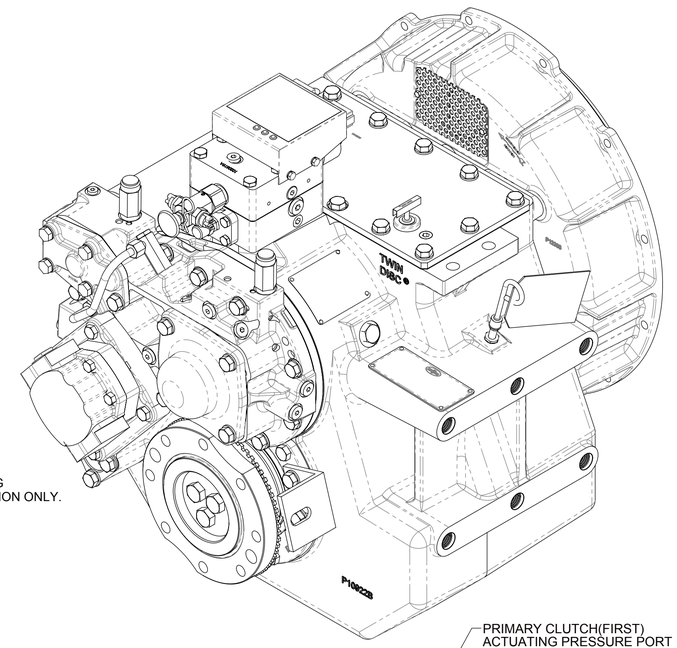
UNLESS OTHERWISE SPECIFIED FASTENER TORQUE VALUES AS PER S574 STANDARD

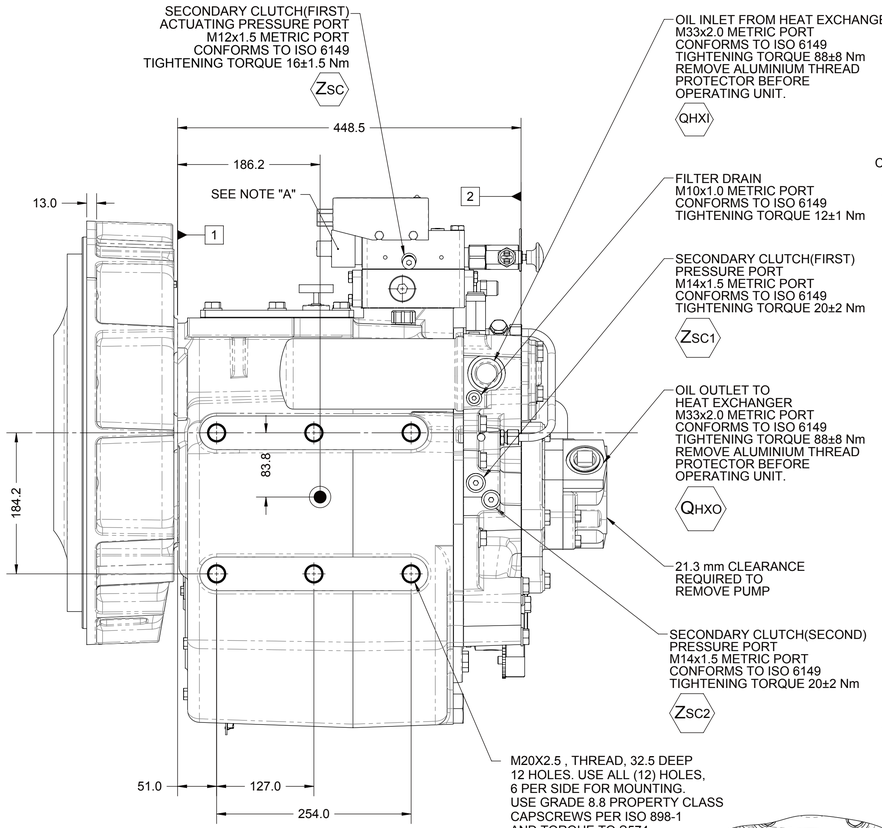
ALL POINTS AVAILABLE FOR TESTING CODED

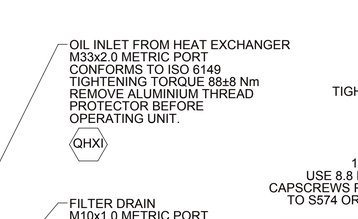


SECTION A-A

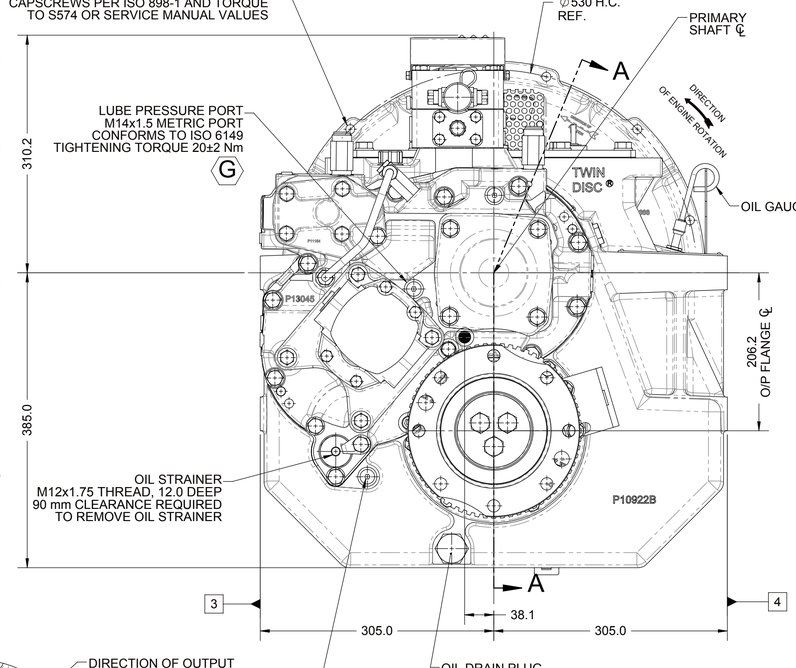


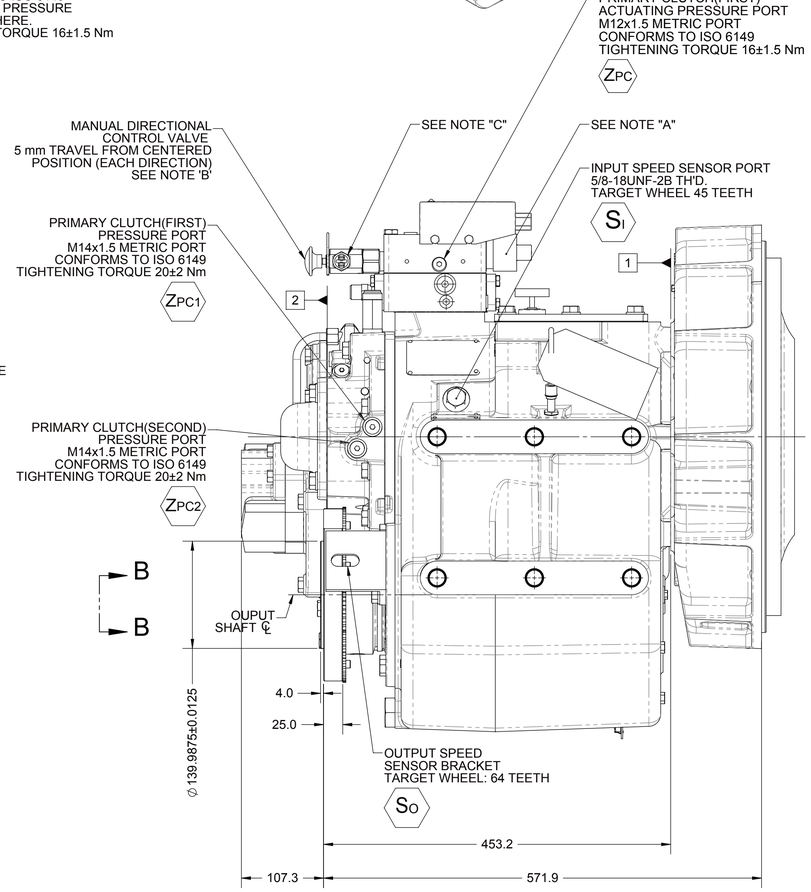






VIEW B-B





EQUIPMENT SHOWN:
- MGX-5146SC PER 1027661 ASSEMBLY
- SAE #1/SAE 355 VULKAN VL-3211S
- GP VALVE WITH EC050 PROFILE MODULE

REV	CHANGE NO.	DATE
A	ECNWF-75143	12/22/2015

FIRST USE ASSEMBLY:	WEIGHT: 353.6 kg	MATERIAL:	DATE: 01/17/2013
FIRST USE MODEL: MGX-5146SC	WR²: kg-m²	THIRD ANGLE PROJECTION	SCALE: 1:4
SIMILAR TO: METRIC	UNLESS OTHERWISE SPECIFIED MACHINED DIMENSIONS X ±0.75, X.X ±0.25, X.XX ±0.13, ALL ANGULAR TOLERANCES ±1° GEOMETRIC TOLERANCING PER ASME Y14.5M 1994	HEAT TREAT:	DRAWN BY: MG
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			APPROVED BY: JMF

TWIN DISC
RACINE, WI 53403 - USA

1027662

DWG SIZE: A1 | SHEET: 1 OF 1 | REV: A