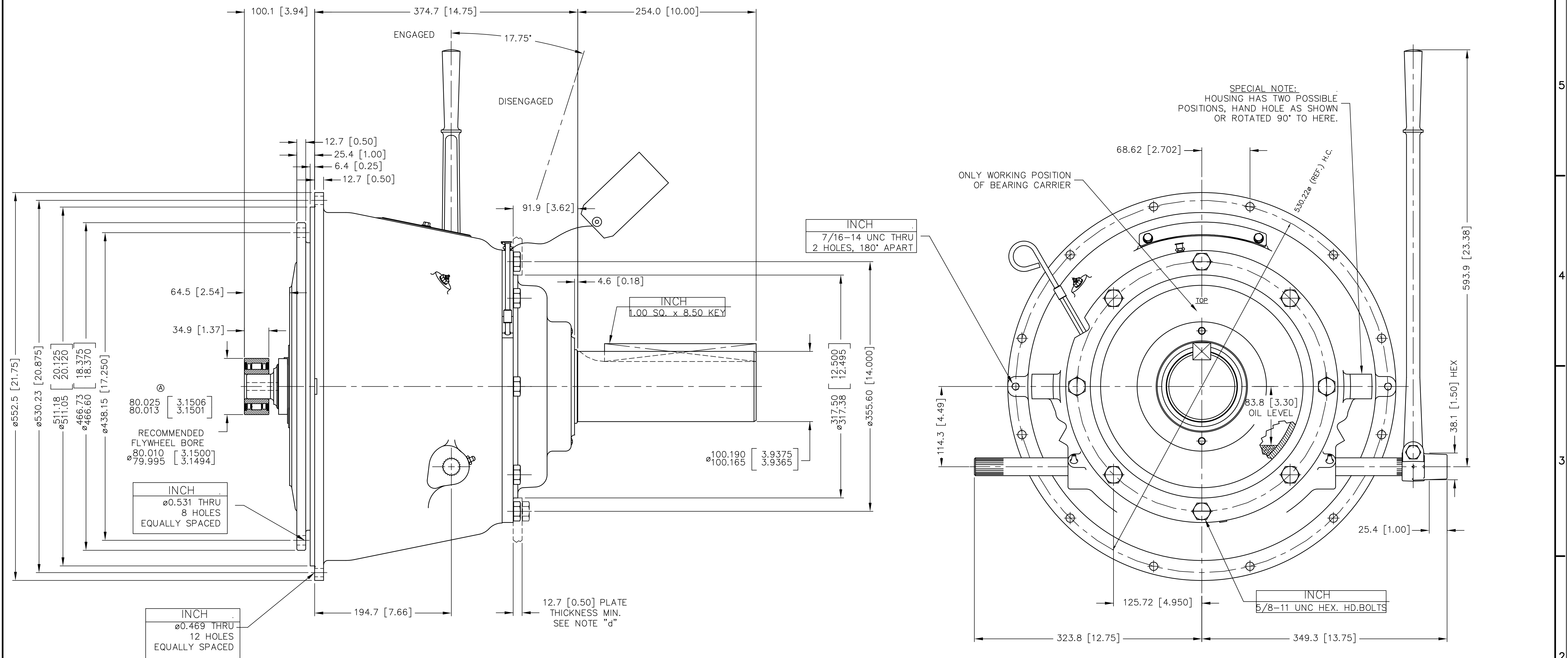


NOTE:
TO INSURE NO PRELOAD ON SHIFTING
MECHANISM. HAND LEVER POSITION IN THE
ENGAGED POSITION SHOULD BE VERTICAL OR
SLIGHTLY OVER CENTER OF DISENGAGED
POSITION.



GENERAL NOTES:
a.) REFER TO BOM LIST WHEN ORDERING PARTS.
b.) REFER TO CARE & OPERATION MANUAL FOR ADDITIONAL INFO.
c.) A SUPPORT PLATE MUST BE USED WHEN SIDE LOADS ARE APPLIED TO SHAFT.

DATE 08-08-05	TWIN DISC INCORPORATED RACINE, WI 53403 - USA
SCALE .25 = 1	
DRN. DJH	IB214P108
CHK. JTS	
APPD. JTS	DWG SIZE A1
	SHT. 2 OF 2
	REV A

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE mm MACHINED DIMENSIONS X ±0.75 X.X ±0.25 X.XX ±0.13 ALL ANGULAR TOLERANCES ±1° GEOMETRIC TOLERANCING PER ASME Y14.5M 1994	WEIGHT kg	WR ² N.m ²	FIRST USE ASSY. IB214P108 MODEL IB214OP1	METRIC	MATERIAL SIMILAR TO	HEAT TREAT
NOTICE: THIS PRINT CONTAINS PROPRIETARY INFORMATION AND IS NOT TO BE USED IN ANY MANNER DETRIMENTAL TO THE INTEREST OF TWIN DISC, INCORPORATED THIS NOTICE IS NOT INTENDED TO NULLIFY OR LIMIT RIGHTS GRANTED TO THE U.S. GOVERNMENT OR OTHERS BY CONTRACT.			THIRD ANGLE PROJECTION	NAME IBF214OP1 POWER TAKE-OFF		

F I E I D C B I A