



NOTE:
TO INSURE NO PRELOAD ON SHIFTING
MECHANISM. HAND LEVER POSITION SHOULD
BE SLIGHTLY PAST VERTICAL POSITION OR
TOWARDS ENGINE.

RECOMMENDED
FLYWHEEL I.D.
100.000
99.985
[3.9377]
[3.9367]

- GENERAL NOTES:
- a.) REFER TO BOM LIST WHEN ORDERING PARTS.
 - b.) REFER TO CARE & OPERATION MANUAL FOR ADDITIONAL INFO.
 - c.) A SUPPORT PLATE MUST BE USED.

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN MILLIMETERS AND MACHINED DIMENSIONS ARE IN INCHES DIMENSIONS IN PARENT HEAVY TYPE TYPEFACE ARE TO BE USED IN ALL DIMENSIONS UNLESS OTHERWISE SPECIFIED ALL ANGULAR TOLERANCES UNLESS OTHERWISE SPECIFIED ARE TO BE GEOMETRIC TOLERANCING PER ASME Y14.5M 2014	WEIGHT N/A	REV N/A	FIRST USE IBF318PO12 IBF318PO12	DATE 10/21/98	SCALE 1:1	DRAWN RDW	CHECKED TRI	DATE 10/21/98	REV 2 OF 2
METRIC	MATERIAL	HEAT TREAT	SIMILAR TO IBF318P001	NAME IBF318PO12 POWER TAKE OFF	DESIGNED BY T. KLAVES	INTEGRATED INCORPORATED RACINE, WISCONSIN - USA	TWIN DISC		