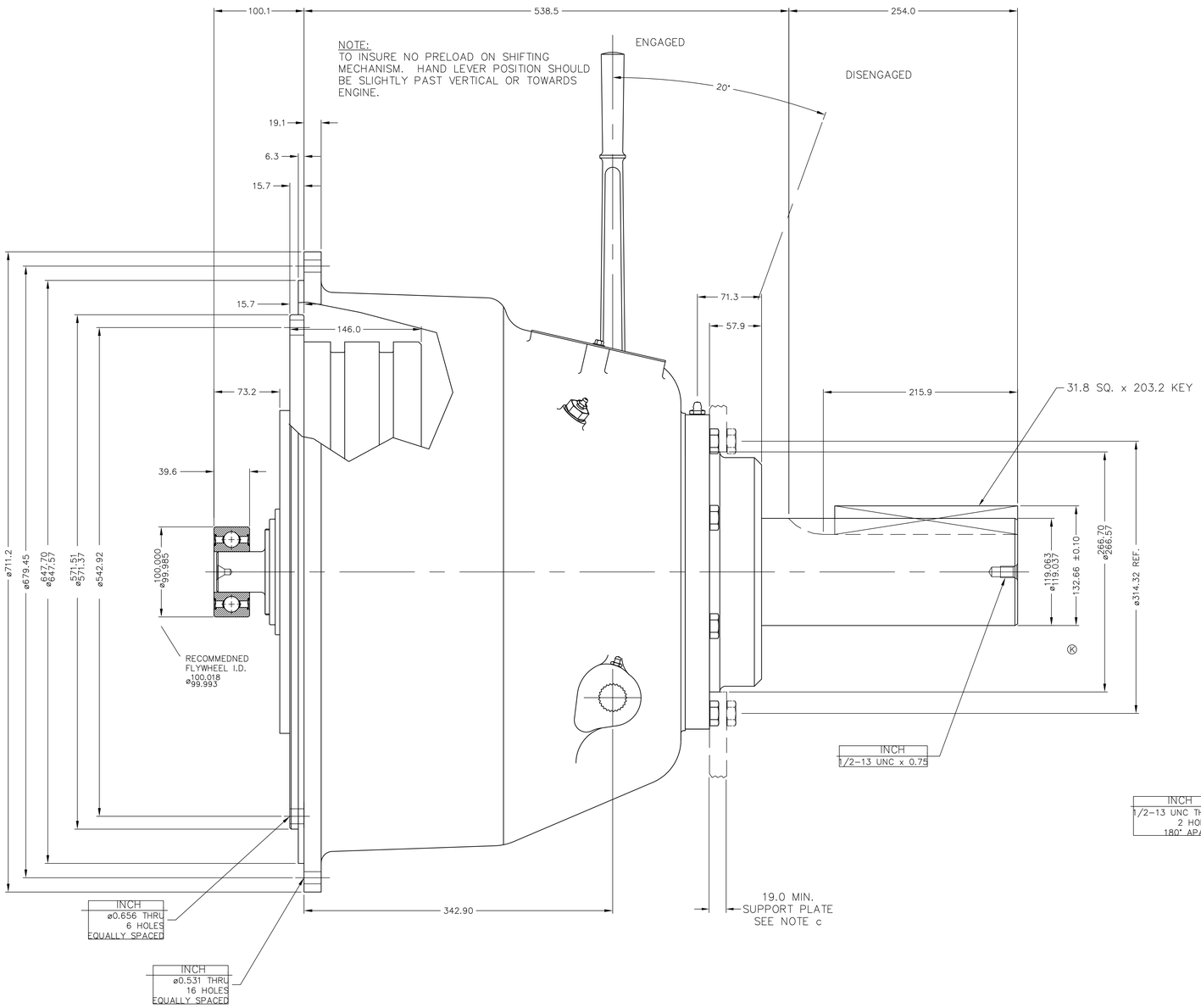

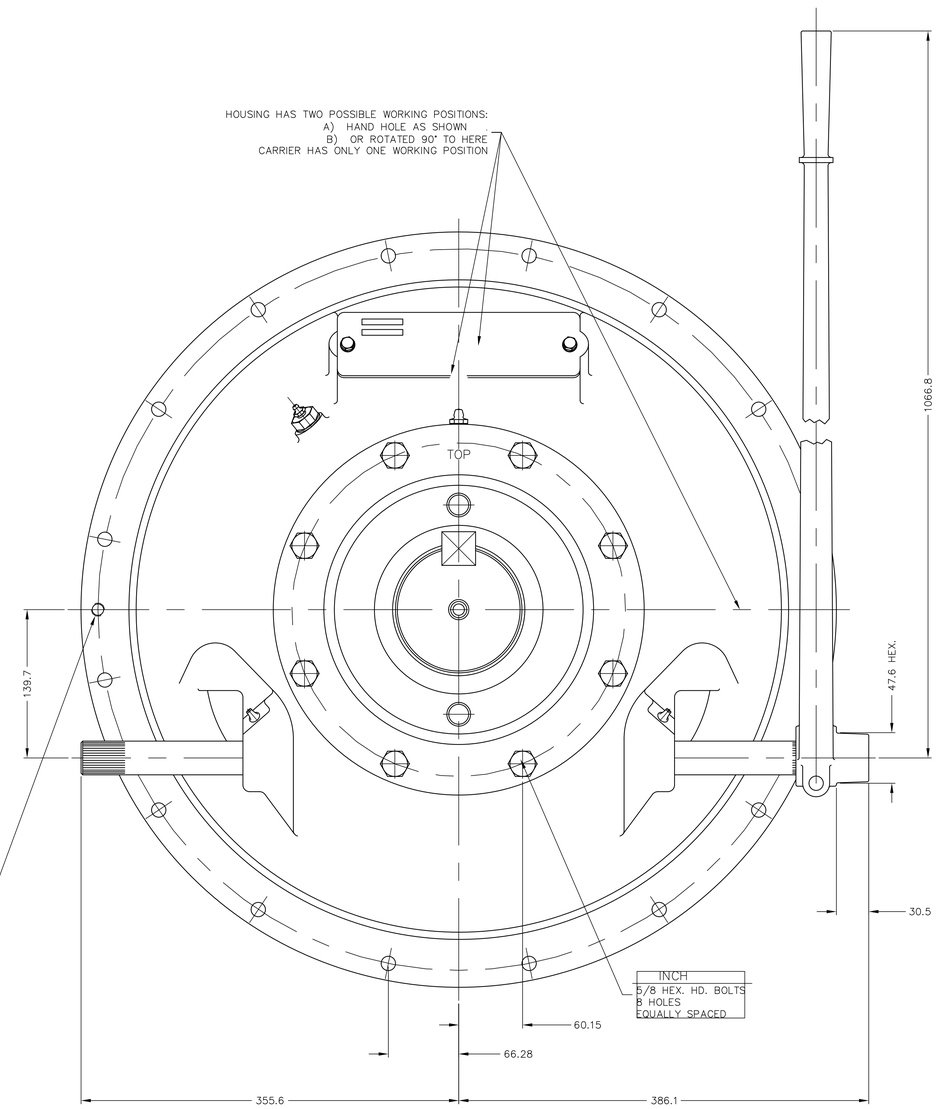

GENERAL NOTES:

a.) REFER TO BOM LIST WHEN ORDERING PARTS.

b.) REFER TO CARE & OPERATION MANUAL FOR ADDITIONAL INFO.

c.) A SUPPORT PLATE MUST BE USED.

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE mm MACHINED DIMENSIONS X. ±0.75 X.X ±0.25 X.XX ±0.13 ALL ANGULAR TOLERANCES ±1° GEOMETRIC TOLERANCING PER ASME Y14.5M 1994	WEIGHT kg / WT N.m²	FIRST USE ASSY. IBF318P014 MODEL IBF318L0	METRIC THIRD ANGLE PROJECTION	MATERIAL / SIMILAR TO	HEAT TREAT / NAME IBF318IL0 POWER TAKE OFF

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DATE	10-21-96
SCALE	.50 = 1
DRN.	RDW
CHK.	TRL
APPD.	T. KLAVES
DWG SIZE	A0
SHT.	1 OF 2
REV	L

TWIN DISC INCORPORATED
RACINE, WI 53403 - USA

IB318P014