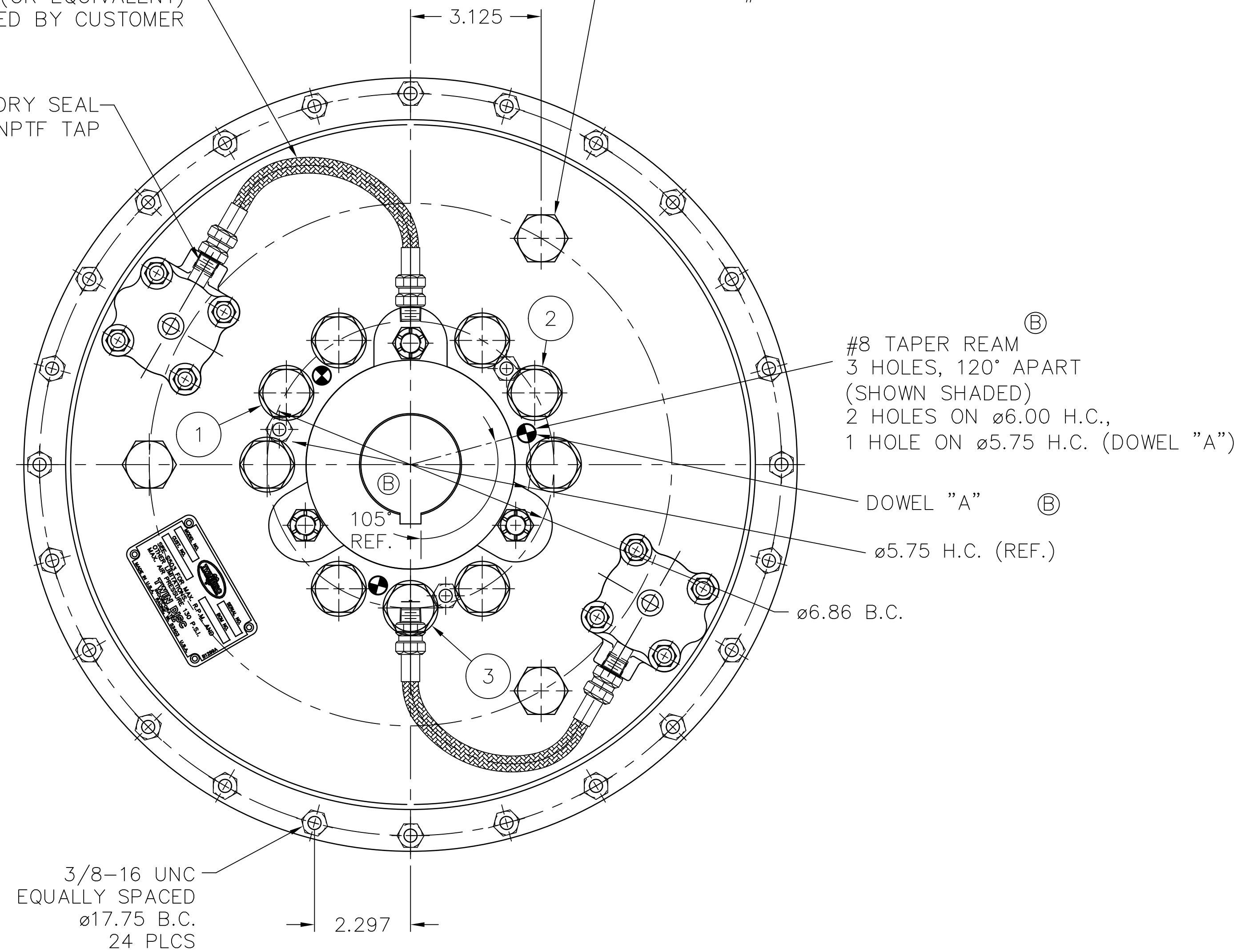


ø0.375 O.D. TUBING (OR EQUIVALENT)
TO BE FURNISHED BY CUSTOMER

1/4 - 18 DRY SEAL
NPTF TAP

3/4-10 UNC
EQUALLY SPACED
ø12.50 B.C.
3 PLCS
SEE NOTE #4



NOTES:

- 1.) REFER TO BILL OF MATERIAL LIST WHEN ORDERING PARTS.
- 2.) REFER TO CARE & OPERATION MANUAL FOR ADDITIONAL INFO.
- 3.) REFER TO TWIN DISC STANDARD S503 FOR LIMITING CONDITIONS AND MAX. SPEEDS.
- 4.) FOR EMERGENCY MECHANICAL CLUTCH LOCK-UP, REMOVE THESE THREE SCREWS AND INSERT THREE SCREWS MARKED



UNLESS OTHERWISE SPECIFIED MACHINED DIMENSIONS X.X ±0.030 X.XX ±0.010 X.XXX ±0.005 ALL ANGULAR TOLERANCES ±1° GEOMETRIC TOLERANCING PER ASME Y14.5M 1994	WEIGHT	VR1	FIRST USE	INCH	MATERIAL	HEAT TREAT	.50:1		INCORPORATED	
	144 lbs.	lbs./ft ³	ASSY. : P0114C010 MODEL : P0114				DRN.	RACINE, WI 53403 - USA		
							DJH	P0114C010		
	NOTICE! THIS PRINT CONTAINS PROPRIETARY INFORMATION AND IS NOT TO BE USED IN ANY MANNER DETRIMENTAL TO THE INTEREST OF TWIN DISC, INCORPORATED						CHK.			
	THIS NOTICE IS NOT INTENDED TO NULLIFY OR LIMIT RIGHTS GRANTED TO THE U.S. GOVERNMENT OR OTHERS BY CONTRACT.						JTS			
							JTS			
			APPR.	DWG SIZE	SHT.	2 OF 2	REV	B		