

NOTES:

- 1.) REFER TO BILL OF MATERIAL LIST WHEN ORDERING PARTS.
- 2.) REFER TO CARE & OPERATION MANUAL FOR ADDITIONAL INFO.
 3.) REFER TO TWIN DISC STANDARD S503 FOR LIMITING CONDITIONS AND MAX. SPEEDS.
 4.) FOR EMERGENCY MECHANICAL CLUTCH LOCK—UP,
 REMOVE THESE THREE SCREWS AND INSERT THREE SCREWS MARKED

	WEIGHT WR ² FIRST USE	T	MATERIAL	HEAT TREAT	01-07-03 SCALE .50:1	INCORPORATED RACINE, WI 53403 - USA
UNLESS OTHERWISE SPECIFIED MACHINED DIMENSIONS X,X ±0.030 X,XX ±0.010	144 lbs. lbs./in² ASSY. : P0114C013 MODEL : P0114	INCH			DRN. DJH ICHK.	P0114C013
X.XXX ±0.005 ALL ANGULAR TOLERANCES ±1* GEOMETRIC TOLERANCING PER ASME Y14.5M 1994	NOTICE! THIS PRINT CONTAINS PROPIETARY INFORMATION AND IS NOT TO BE USED IN ANY MANNER DETRIMENTAL TO THE INTEREST OF TWIN DISC, INCORPORATED THIS NOTICE IS NOT INTENDED TO NULLIFY OR LIMIT RIGHTS GRANTED TO THE U.S. GOVERNMENT OR OTHERS BY CONTRACT.	THIRD ANGLE PROJECTION	SIMILAR TO X9656	PO114 AIR CLUTCH		DWG D SHT. 2 OF 2 REV B

Form 1025420W Rev. A