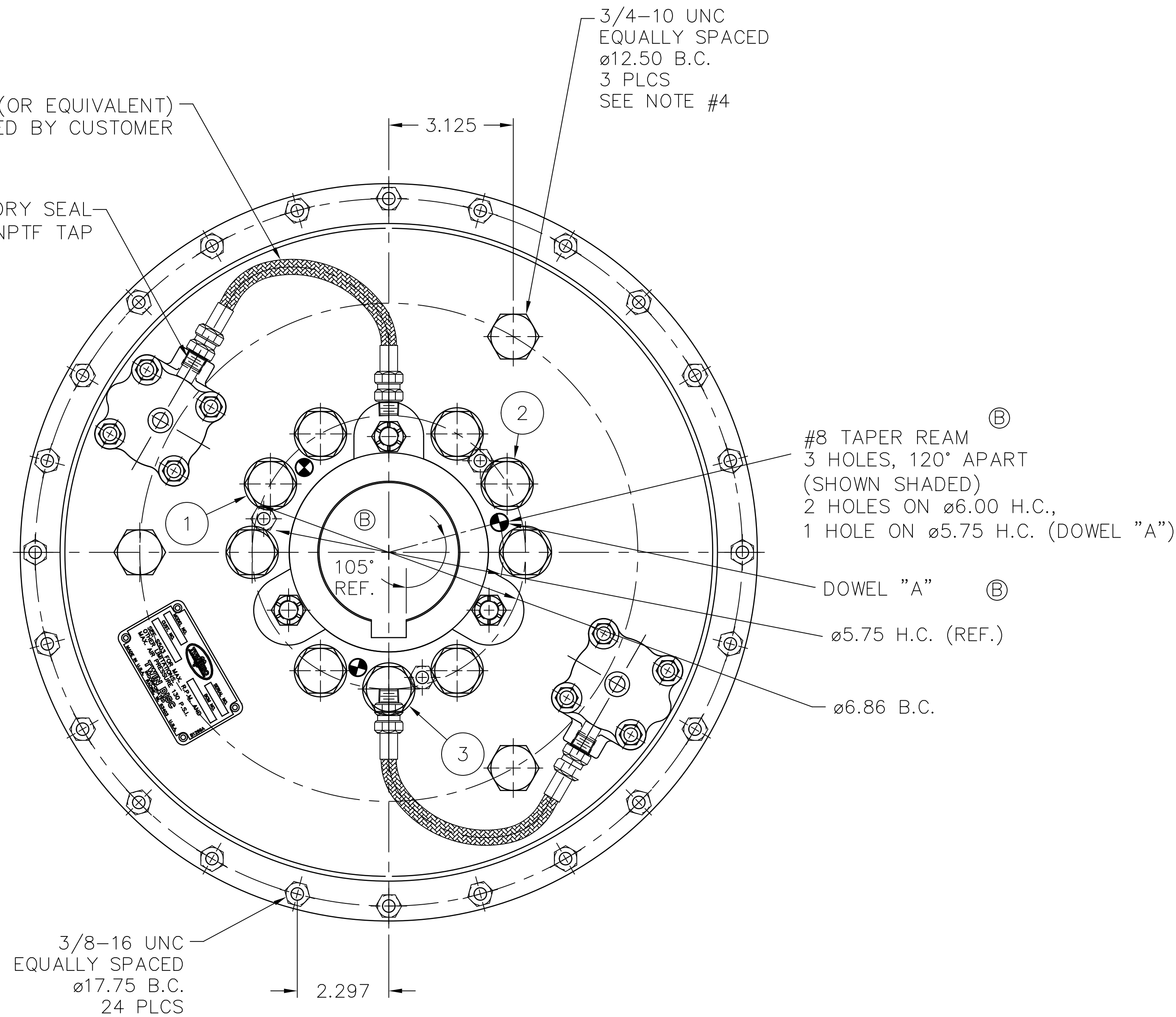


$\phi$ 0.375 O.D. TUBING (OR EQUIVALENT)  
TO BE FURNISHED BY CUSTOMER

1/4 - 18 DRY SEAL  
NPTF TAP



NOTES:

- 1.) REFER TO BILL OF MATERIAL LIST WHEN ORDERING PARTS.
- 2.) REFER TO CARE & OPERATION MANUAL FOR ADDITIONAL INFO.
- 3.) REFER TO TWIN DISC STANDARD S503 FOR LIMITING CONDITIONS AND MAX. SPEEDS.
- 4.) FOR EMERGENCY MECHANICAL CLUTCH LOCK-UP, REMOVE THESE THREE SCREWS AND INSERT THREE SCREWS MARKED



UNLESS OTHERWISE SPECIFIED MACHINED DIMENSIONS X.X ±0.030 X.XX ±0.010 X.XXX ±0.005 ALL ANGULAR TOLERANCES ±1° GEOMETRIC TOLERANCING PER ASME Y14.5M 1994	WEIGHT	VR1	FIRST USE	INCH	MATERIAL	HEAT TREAT	.50:1		RACINE, WI 53403 - USA				
	144 lbs.	lbs./in <sup>3</sup>	ASSY. : P0114C016 MODEL : P0114				DRN.	P0114C016					
	NOTICE! THIS PRINT CONTAINS PROPRIETARY INFORMATION AND IS NOT TO BE USED IN ANY MANNER DETRIMENTAL TO THE INTEREST OF TWIN DISC, INCORPORATED.						CHK.						
	THIS NOTICE IS NOT INTENDED TO WILFULLY OR LIMIT RIGHTS GRANTED TO THE U.S. GOVERNMENT OR OTHERS BY CONTRACT.						JTS						
	APPR.						JTS						
				THIRD ANGLE PROJECTION	SIMILAR TO	NAME	P0114 AIR CLUTCH		DWG	SHT.	2 OF 2	REV	B