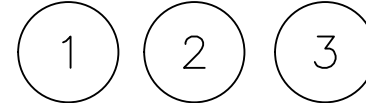


NOTES:

- REFER TO BILL OF MATERIAL LIST WHEN ORDERING PARTS.
- REFER TO CARE & OPERATION MANUAL FOR ADDITIONAL INFO.
- REFER TO TWIN DISC STANDARD S503 FOR LIMITING CONDITIONS AND MAX. SPEEDS.
- FOR EMERGENCY MECHANICAL CLUTCH LOCK-UP, REMOVE THESE THREE SCREWS AND INSERT THREE SCREWS MARKED



UNLESS OTHERWISE SPECIFIED MACHINED DIMENSIONS X.X ±0.030 X.XX ±0.010 X.XXX ±0.005 ALL ANGULAR TOLERANCES ±1° GEOMETRIC TOLERANCING PER ASME Y14.5M 1994		WEIGHT 184 lbs.	VR1 lbs./ft ³	FIRST USE ASSY. : P0214C010 MODEL : P0214	INCH	MATERIAL X9657	HEAT TREAT	DATE 01-07-03 SCALE 1:50	TWIN DISC INCORPORATED RACINE, WI 53403 - USA
NOTICE! THIS PRINT CONTAINS PROPRIETARY INFORMATION AND IS NOT TO BE USED IN ANY MANNER DETRIMENTAL TO THE INTEREST OF TWIN DISC, INCORPORATED THIS NOTICE IS NOT INTENDED TO NULLIFY OR LIMIT RIGHTS GRANTED TO THE U.S. GOVERNMENT OR OTHERS BY CONTRACT.		THIRD ANGLE PROJECTION		P0214 AIR CLUTCH		DWG SIZE D		SHT. 2 OF 2	REV A