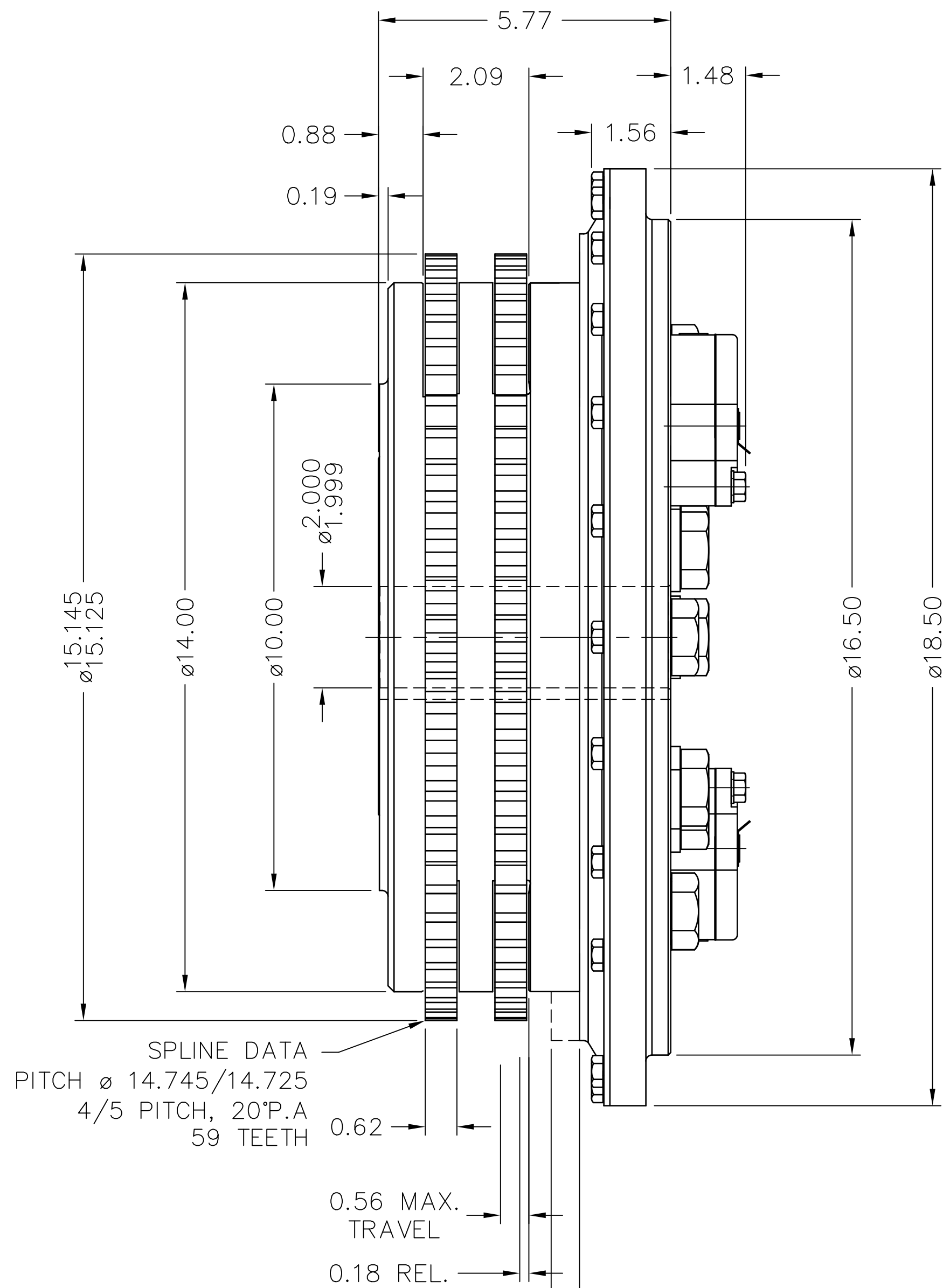
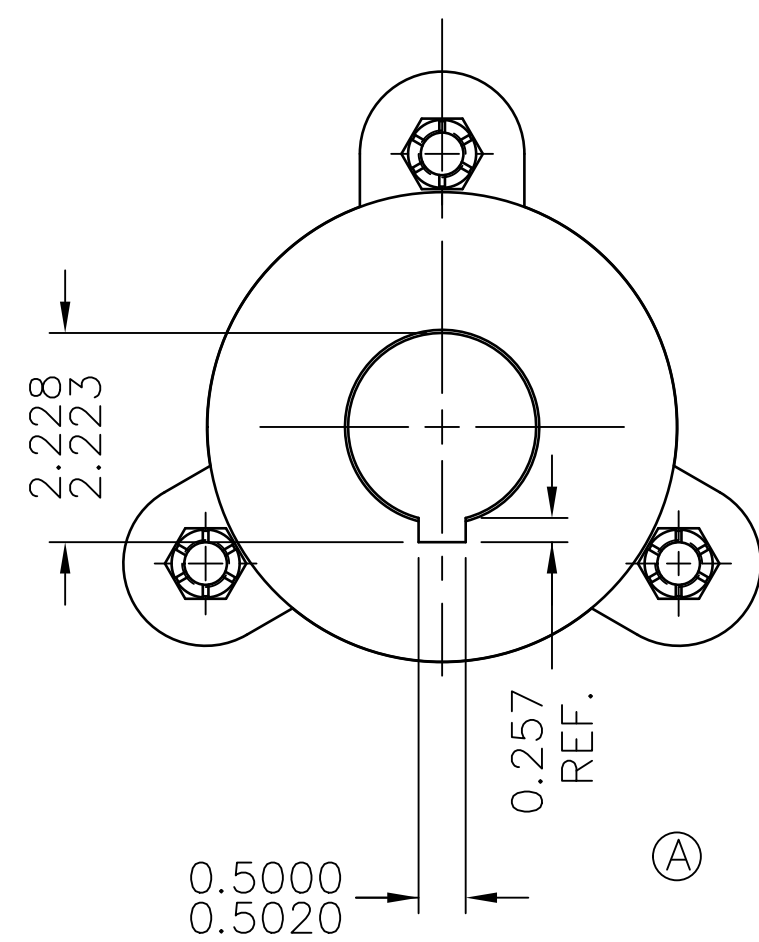


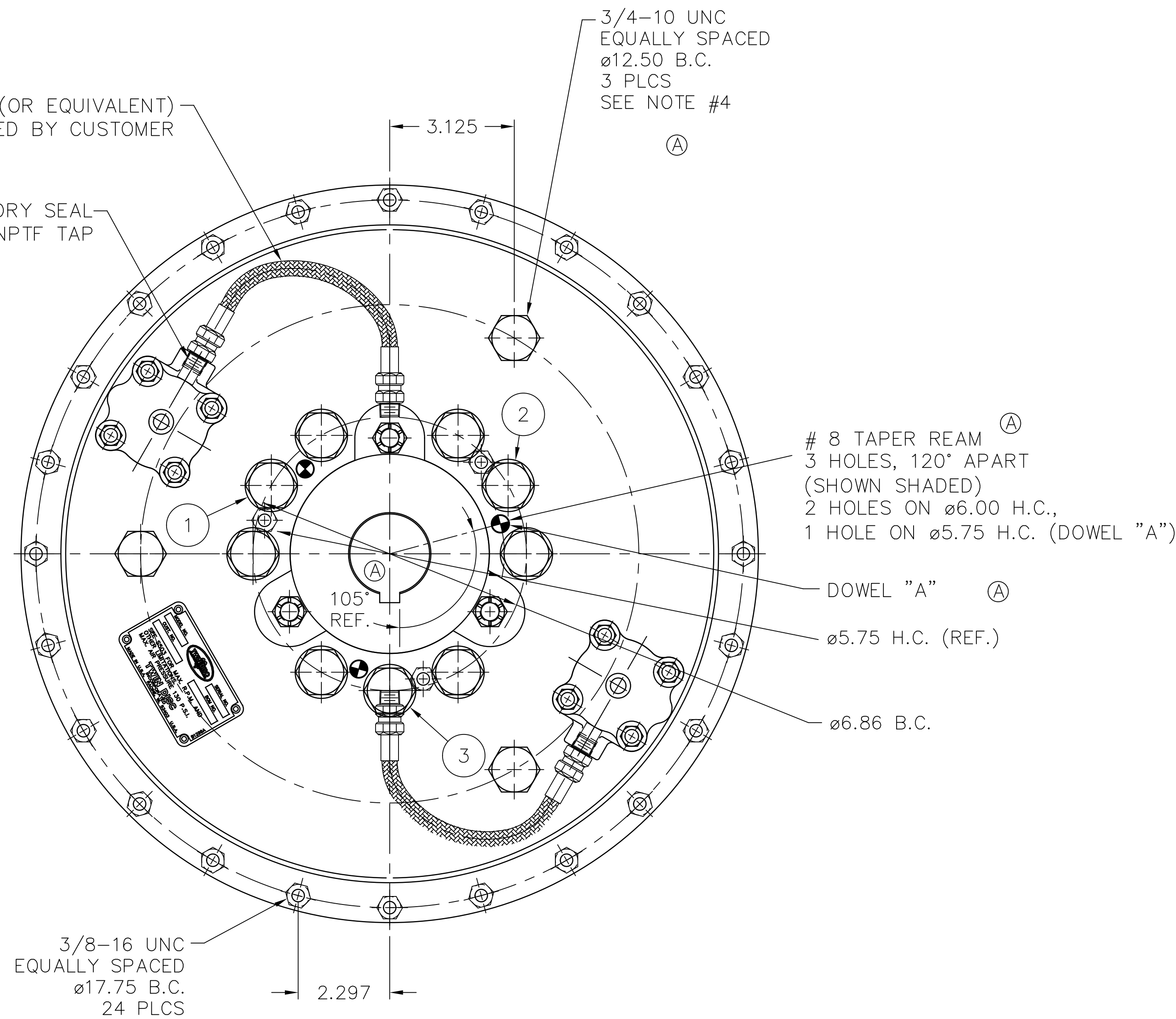


0.56 MAX. STANDOUT ALLOWABLE
WITH CLUTCH ENGAGED. INDICATES
CLUTCH FACINGS ARE WORN OUT.



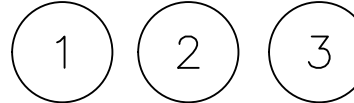
ϕ .375 TUBING (OR EQUIVALENT)
TO BE FURNISHED BY CUSTOMER

1/4 - 18 DRY SEAL
NPTF TAP



NOTES:

- REFER TO BILL OF MATERIAL LIST WHEN ORDERING PARTS.
- REFER TO CARE & OPERATION MANUAL FOR ADDITIONAL INFO.
- REFER TO TWIN DISC STANDARD S503 FOR LIMITING CONDITIONS AND MAX. SPEEDS.
- FOR EMERGENCY MECHANICAL CLUTCH LOCK-UP, REMOVE THESE THREE SCREWS AND INSERT THREE SCREWS MARKED



UNLESS OTHERWISE SPECIFIED MACHINED DIMENSIONS X.X ±0.030 X.XX ±0.010 X.XXX ±0.005 ALL ANGULAR TOLERANCES ±1° GEOMETRIC TOLERANCING PER ASME Y14.5M 1994	WEIGHT	WR ¹	FIRST USE	INCH	MATERIAL	HEAT TREAT	1:50:1		RACINE, WI 53403 - USA		
	184 lbs.	lbs./in. ³	ASSY. : P0214C012 MODEL : P0214				DRN.				
	NOTICE: THIS PRINT CONTAINS PROPRIETARY INFORMATION AND IS NOT TO BE USED IN ANY MANNER DETRIMENTAL TO THE INTEREST OF TWIN DISC, INCORPORATED. THIS NOTICE IS NOT INTENDED TO NULLIFY OR LIMIT RIGHTS GRANTED TO THE U.S. GOVERNMENT OR OTHERS BY CONTRACT.				SIMILAR TO	NAME	CHK.				
				THIRD ANGLE PROJECTION	X9657	P0214 AIR CLUTCH	JTS			P0214C012	
							APPD.	JTS	DWG SIZE D	SHT. 2 OF 2	REV A