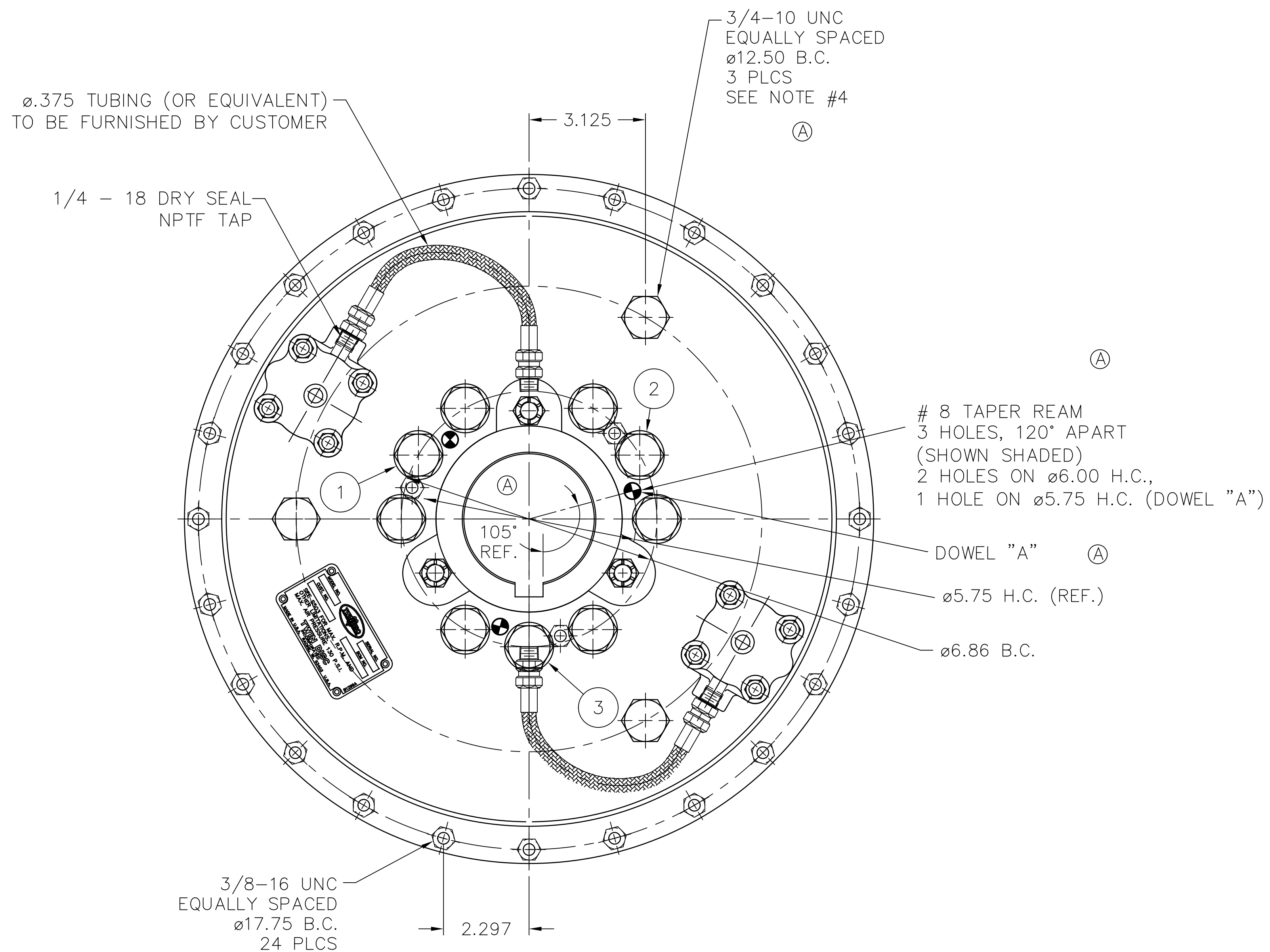
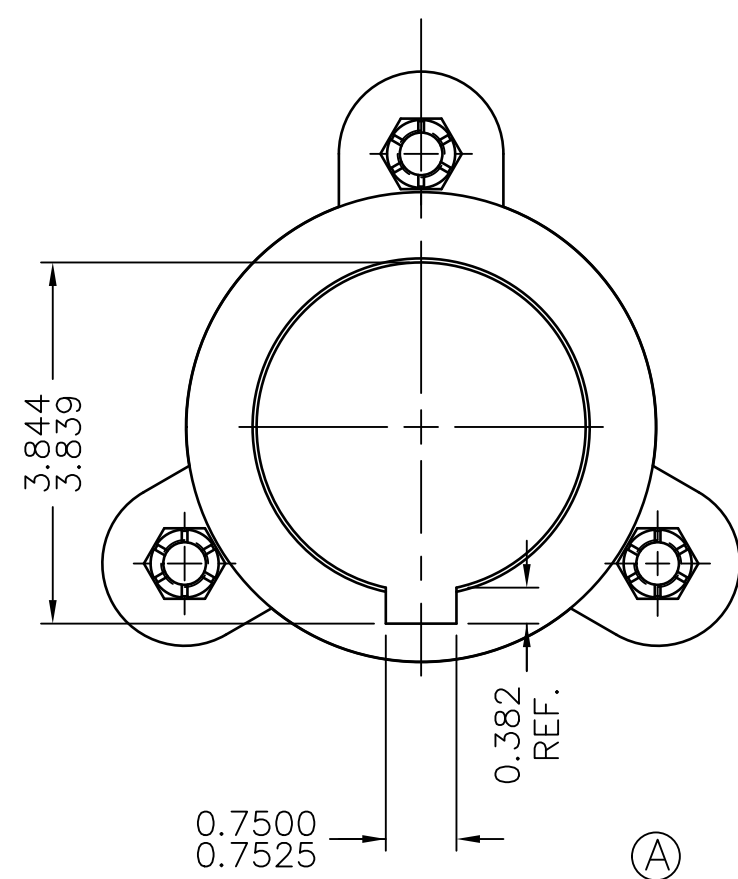
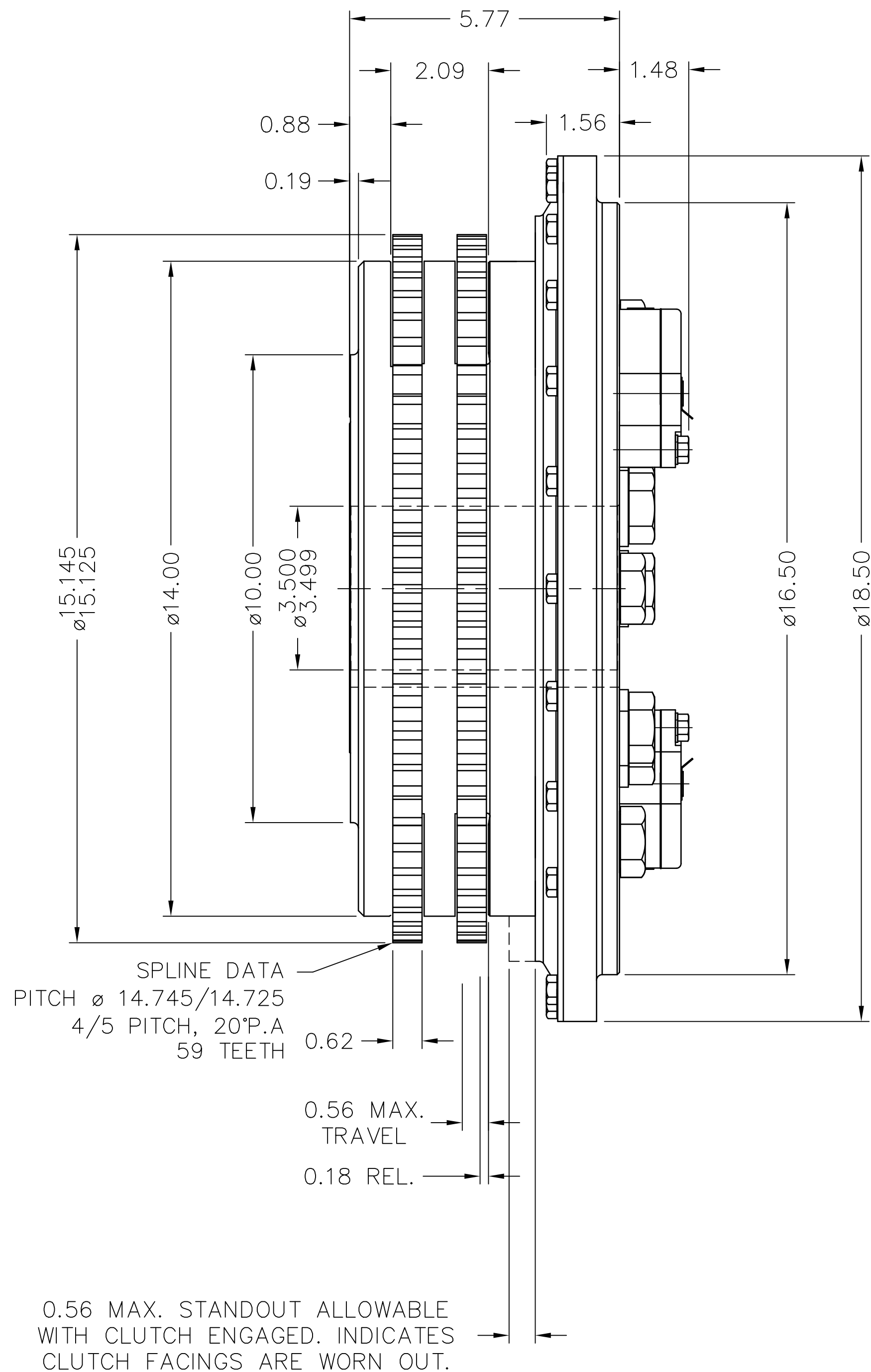




NOTES:

- 1.) REFER TO BILL OF MATERIAL LIST WHEN ORDERING PARTS.
- 2.) REFER TO CARE & OPERATION MANUAL FOR ADDITIONAL INFO.
- 3.) REFER TO TWIN DISC STANDARD S503 FOR LIMITING CONDITIONS AND MAX. SPEEDS.
- 4.) FOR EMERGENCY MECHANICAL CLUTCH LOCK-UP, REMOVE THESE THREE SCREWS AND INSERT THREE SCREWS MARKED



UNLESS OTHERWISE SPECIFIED MACHINED DIMENSIONS X.X $\pm$ 0.030 X.XX $\pm$ 0.010 X.XXX $\pm$ 0.005 ALL ANGULAR TOLERANCES $\pm$ 1° GEOMETRIC TOLERANCING PER ASME Y14.5M 1994	WEIGHT 184 lbs	VR1 lbs./ft ³	FIRST USE ASSY. : PO214C014 MODEL : PO214	INCH	MATERIAL SIMILAR TO X9657	HEAT TREAT	DATE 01-07-03 SCALE .50:1	DRN. DJH	CHK. JTS	APPD. JTS	DWG SIZE D	SHT. 2 OF 2	REV A	TWIN DISC INCORPORATED RACINE, WI 53403 - USA PO214C014