


NOTES:

- REFER TO BILL OF MATERIAL LIST WHEN ORDERING PARTS.
- REFER TO CARE & OPERATION MANUAL FOR ADDITIONAL INFO.
- REFER TO TWIN DISC STANDARD S503 FOR LIMITING CONDITIONS AND MAX. SPEEDS.
- FOR EMERGENCY MECHANICAL CLUTCH LOCK-UP, REMOVE THESE THREE SCREWS AND INSERT THREE SCREWS MARKED



UNLESS OTHERWISE SPECIFIED MACHINED DIMENSIONS X.X ±0.030 X.XX ±0.010 X.XXX ±0.005 ALL ANGULAR TOLERANCES ±1° GEOMETRIC TOLERANCING PER ASME Y14.5M 1994	WEIGHT	WR <sup>1</sup>	FIRST USE	INCH	MATERIAL	HEAT TREAT	.50:		P0214C015				
	184 lbs.	lbs./in. <sup>3</sup>	ASSY. : P0214C015 MODEL : P0214					DRN. DJH	P0214C015				
	NOTICE: THIS PRINT CONTAINS PROPRIETARY INFORMATION AND IS NOT TO BE USED IN ANY MANNER DETRIMENTAL TO THE INTEREST OF TWIN DISC, INCORPORATED.				 THIRD ANGLE PROJECTION	SIMILAR TO  X9657	NAME  <b>P0214 AIR CLUTCH</b>	CHK. JTS	P0214C015				
	THIS NOTICE IS NOT INTENDED TO NULLIFY OR LIMIT RIGHTS GRANTED TO THE U.S. GOVERNMENT OR OTHERS BY CONTRACT.							APPR. JTS					
								DWG SIZE		D	SHT. 2 OF 2	REV A	