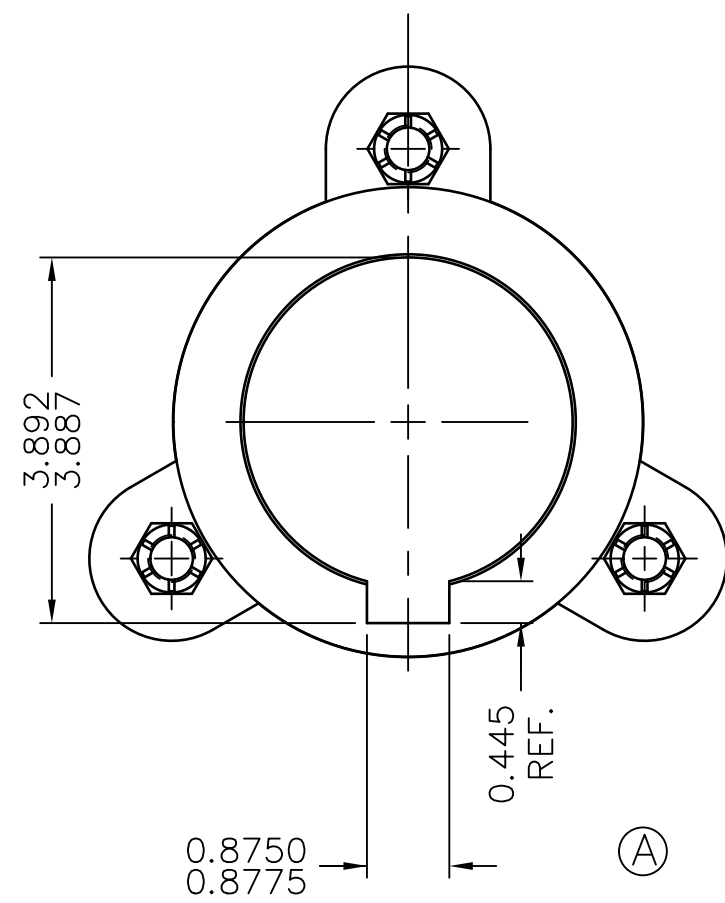
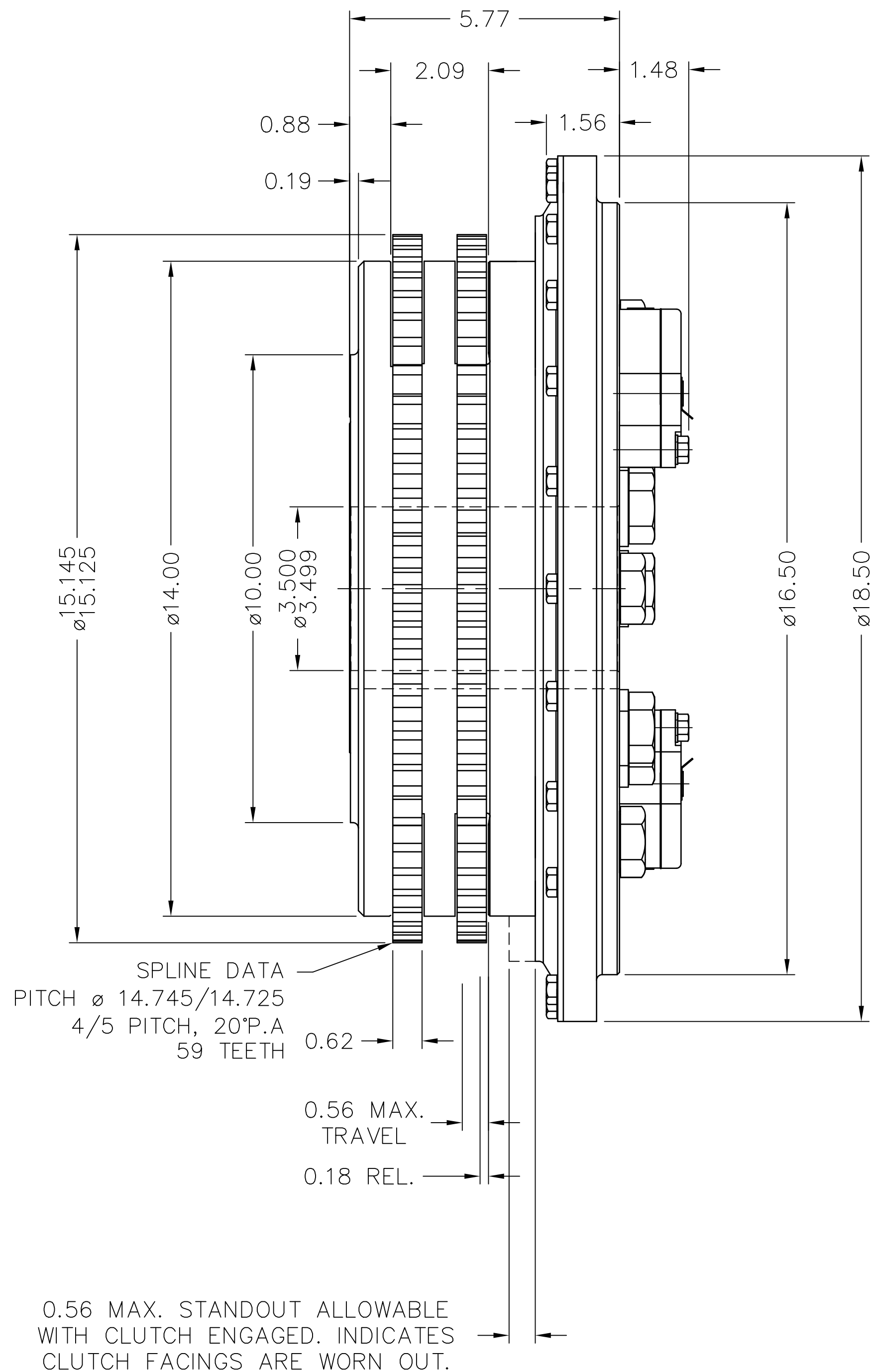
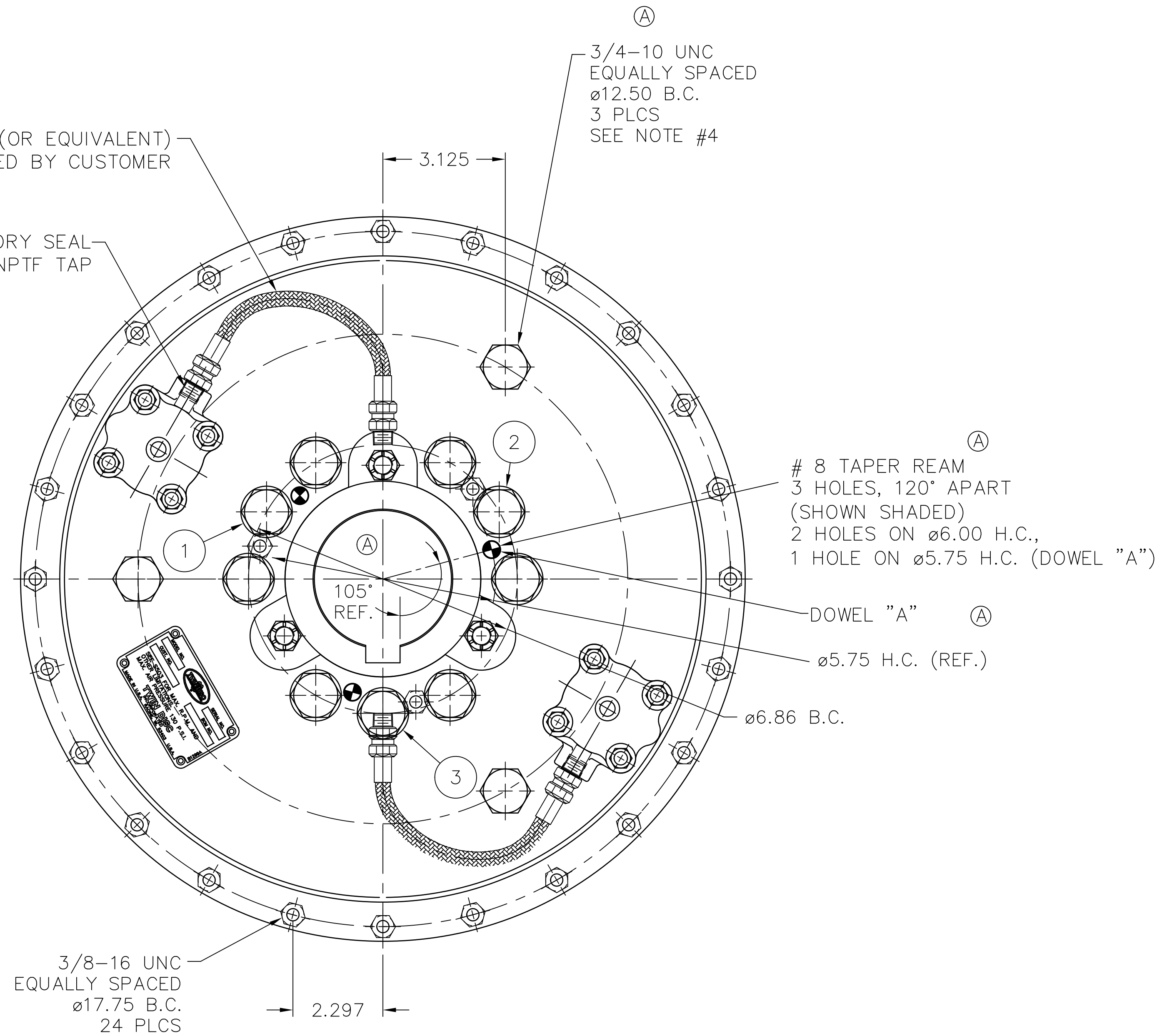




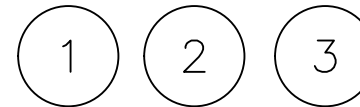
$\phi .375$ TUBING (OR EQUIVALENT) TO BE FURNISHED BY CUSTOMER

1/4 - 18 DRY SEAL NPTF TAP



NOTES:

- REFER TO BILL OF MATERIAL LIST WHEN ORDERING PARTS.
- REFER TO CARE & OPERATION MANUAL FOR ADDITIONAL INFO.
- REFER TO TWIN DISC STANDARD S503 FOR LIMITING CONDITIONS AND MAX. SPEEDS.
- FOR EMERGENCY MECHANICAL CLUTCH LOCK-UP, REMOVE THESE THREE SCREWS AND INSERT THREE SCREWS MARKED



UNLESS OTHERWISE SPECIFIED MACHINED DIMENSIONS X.X ± 0.030 X.XX ± 0.010 X.XXX ± 0.005 ALL ANGULAR TOLERANCES $\pm 1^\circ$ GEOMETRIC TOLERANCING PER ASME Y14.5M 1994		WEIGHT 184 lbs.	VR1 lbs./in ³	FIRST USE ASSY. : P0214C017 MODEL : P0214	INCH	MATERIAL X9657	HEAT TREAT	DATE 01-07-03 SCALE 1:50	TWIN DISC INCORPORATED RACINE, WI 53403 - USA
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