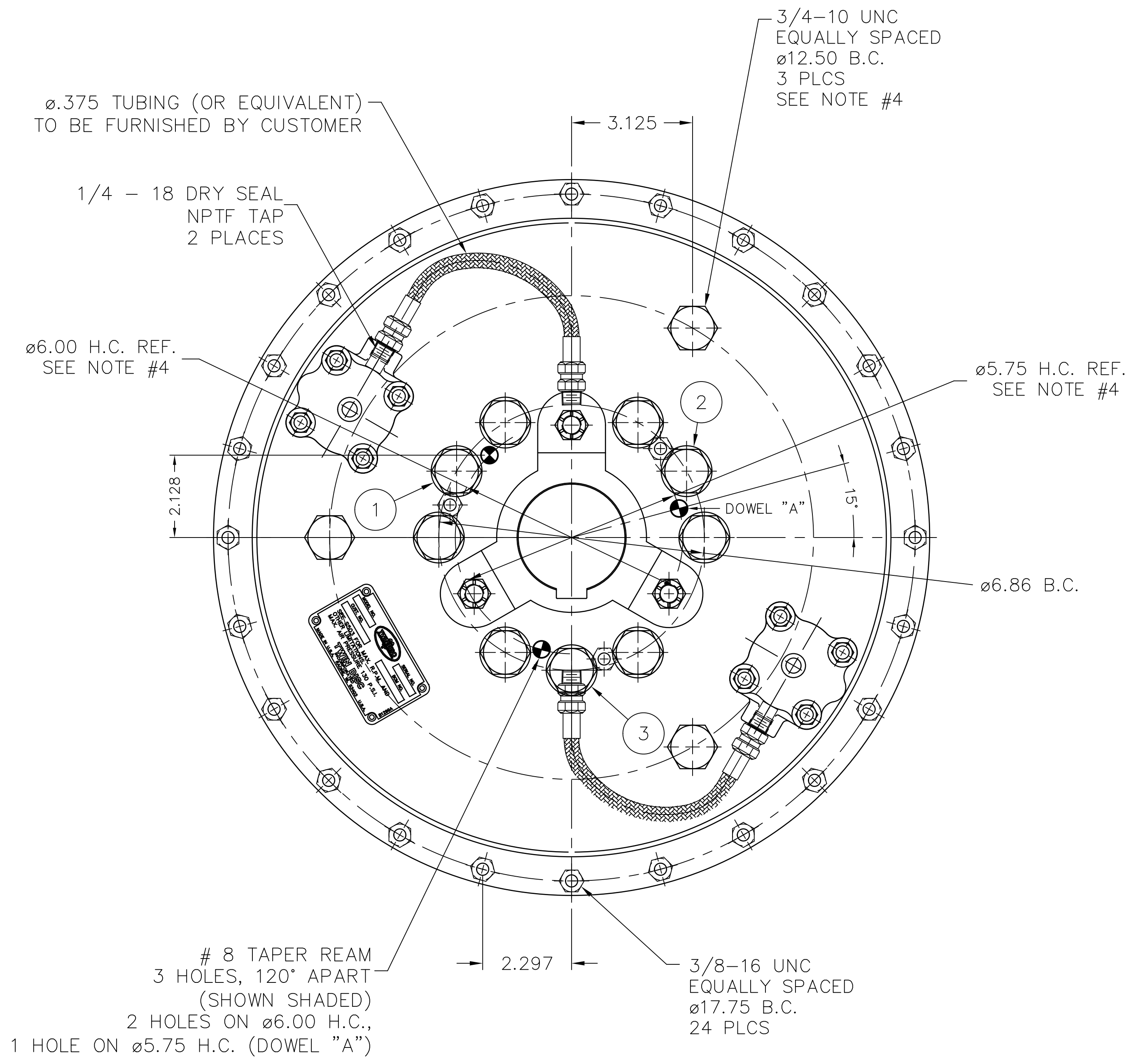
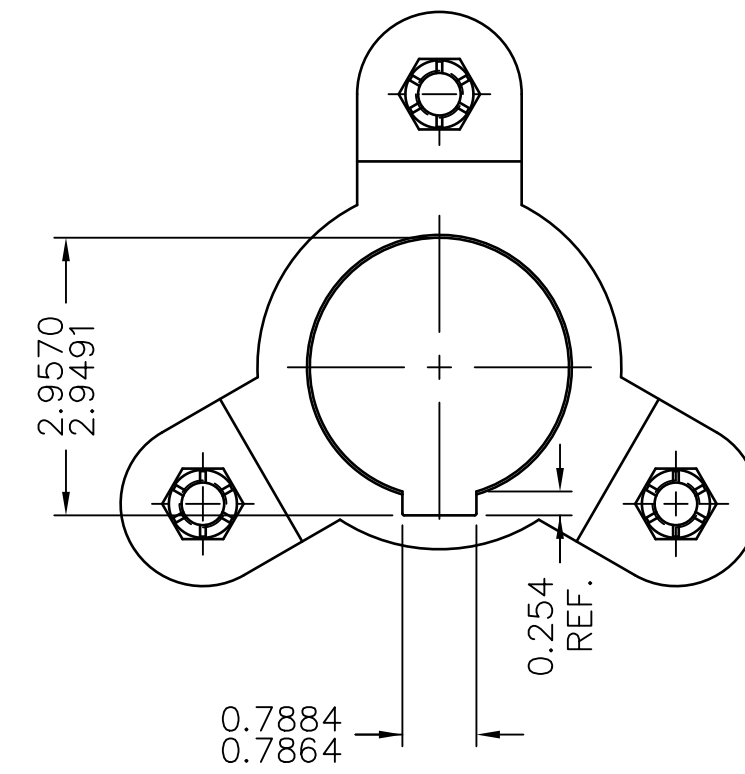
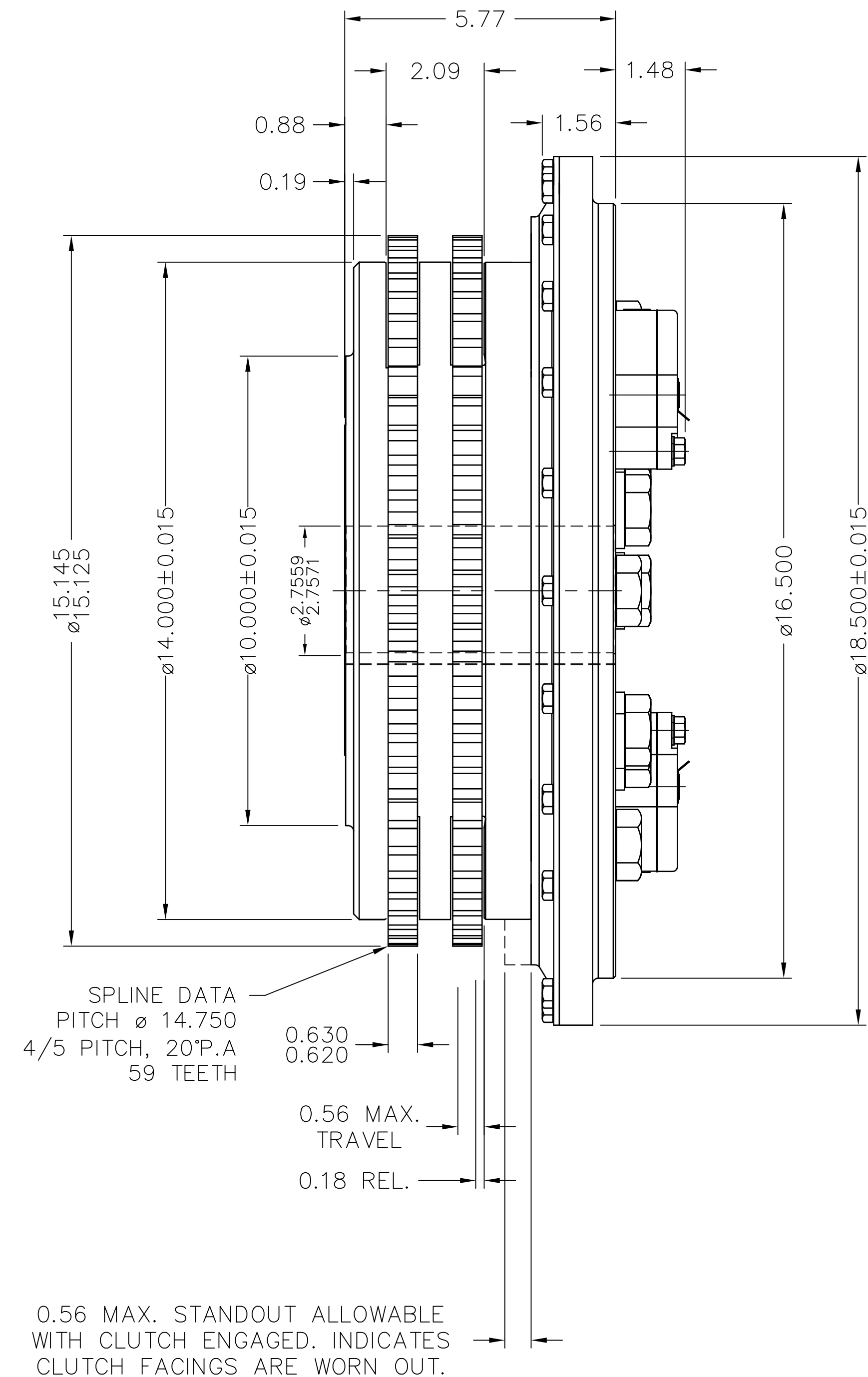
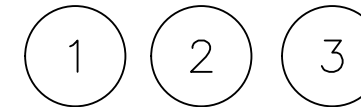




NOTES:

- REFER TO BILL OF MATERIAL LIST WHEN ORDERING PARTS.
- REFER TO CARE & OPERATION MANUAL FOR ADDITIONAL INFO.
- REFER TO TWIN DISC STANDARD S503 FOR LIMITING CONDITIONS AND MAX. SPEEDS.
- FOR EMERGENCY MECHANICAL CLUTCH LOCK-UP, REMOVE THESE THREE SCREWS AND INSERT THREE SCREWS MARKED



UNLESS OTHERWISE SPECIFIED MACHINED DIMENSIONS X.X ±0.030 X.XX ±0.010 X.XXX ±0.005 ALL ANGULAR TOLERANCES ±1° GEOMETRIC TOLERANCING PER ASME Y14.5M 1994		WEIGHT lbs.	VR1 lbs./in. ³	FIRST USE ASSY. : MODEL : PO214	INCH		MATERIAL SIMILAR TO PO214C011	HEAT TREAT	DATE 05-16-18 SCALE 1:50:1	TWIN DISC INCORPORATED RACINE, WI 53403 - USA	
NOTICE! THIS PRINT CONTAINS PROPRIETARY INFORMATION AND IS NOT TO BE USED IN ANY MANNER DETRIMENTAL TO THE INTEREST OF TWIN DISC, INCORPORATED. THIS NOTICE IS NOT INTENDED TO NULLIFY OR LIMIT RIGHTS GRANTED TO THE U.S. GOVERNMENT OR OTHERS BY CONTRACT.		THIRD ANGLE PROJECTION		CLUTCH, PO214 AIR OPERATED DIAPHRAGM		DRN. ES	CHK. DAJ	APPD. DAJ	DWG SIZE D	SHT. 2 OF 2	REV -