


NOTES:

- 1.) REFER TO BILL OF MATERIAL LIST WHEN ORDERING PARTS.
- 2.) REFER TO CARE & OPERATION MANUAL FOR ADDITIONAL INFO.
- 3.) REFER TO TWIN DISC STANDARD S503 FOR LIMITING CONDITIONS AND MAX. SPEEDS.
- 4.) FOR EMERGENCY MECHANICAL CLUTCH LOCK-UP, REMOVE THESE THREE SCREWS AND INSERT THREE SCREWS MARKED

1 2 3

UNLESS OTHERWISE SPECIFIED MACHINED DIMENSIONS X.X ±0.030 X.XX ±0.010 X.XXX ±0.005 ALL ANGULAR TOLERANCES ±1° GEOMETRIC TOLERANCING PER ASME Y14.5M 1994	WEIGHT	VR1	FIRST USE	INCH	MATERIAL	HEAT TREAT	.50:1		INCORPORATED					
	184 lbs.	lbs./in. ³	ASSY. : P0314C009 MODEL : P0314				DRN.	RACINE, WI 53403 - USA						
	NOTICE: THIS PRINT CONTAINS PROPRIETARY INFORMATION AND IS NOT TO BE USED IN ANY MANNER DETRIMENTAL TO THE INTEREST OF TWIN DISC, INCORPORATED. THIS NOTICE IS NOT INTENDED TO NULLIFY OR LIMIT RIGHTS GRANTED TO THE U.S. GOVERNMENT OR OTHERS BY CONTRACT.						DJH	P0314C009						
	 THIRD ANGLE PROJECTION						CHK.							
							JTS							
							APPD.							
							JTS							
					SIMILAR TO	NAME	P0314 AIR CLUTCH		DWG	SHT.	2 OF 2	REV	A	
					X9685				D					