



- GENERAL NOTES:
- a.) REFER TO BOM LIST WHEN ORDERING PARTS.
  - b.) INSTALLER SUPPORT PLATE MUST BE USED.  
SUPPORT PLATE PILOT ø TO BE ø238.12 ±0.13/-0.00.  
RECOMMEND USE OF SIX EQUALLY SPACED  
ø13.5 HOLES IN THE REQUIRED SUPPORT  
PLATE. SUPPORT PLATE MUST BE SHIMMED WITHIN  
0.13 TO MINIMIZE DEFLECTION OF HOUSINGS  
WHEN TIGHTENING SUPPORT PLATE MOUNTING SCREWS.
  - c.) REFER TO CARE & OPERATION MANUAL FOR ADDITIONAL  
INFORMATION.
  - d.) SHEAVE HOUSING OPENING MAY BE POSITIONED  
IN 0°, 60°, 90°, OR 120° INCREMENTS.  
SHEAVE HOUSING MUST BE PILOTED ON BOTH  
DOWEL PINS. (SHOWN IN 0° POSITION)
  - e.) DEFLECTION OF P.T.O. SHEAVE HOUSING NOT TO  
EXCEED 0.25 T.I.R. MEASURED AT SUPPORT PLATE  
PILOT ø DURING DRIVE BELT TENSIONING.

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN MILLIMETERS AND MACHINED DIMENSIONS SHALL BE TO THE NEAREST 0.13	WEIGHT N4	MP N4	FIRST USE N4	DATE 12/01/95	SCALE 2.5 = 1	TWIN DISC INCORPORATED RACINE, WISCONSIN - USA
ALL ANGULAR TOLERANCES ±1° GEOMETRIC TOLERANCING PER ASME Y14.5M 1994	NOTE: THIS PRINT CONTAINS PROPRIETARY INFORMATION AND IS NOT TO BE USED IN ANY MANNER WITHOUT THE WRITTEN PERMISSION OF TWIN DISC CORPORATION. THIS NOTICE IS NOT INTENDED TO VIOLATE OR LIMIT RIGHTS GRANTED TO THE U.S. GOVERNMENT OR OTHERS BY CONTRACT.	MODEL P0318S00	DATE 12/01/95	SCALE 2.5 = 1	NAME P0318S00 POWER TAKEOFF	REV E
METRIC	THIRD ANGLE PROJECTION	MATERIAL	HEAT TREAT	DWG NO. P0318S00	DATE 12/01/95	REV E
RDW	JMS	JMS	JMS	JMS	JMS	JMS
1 OF 2						