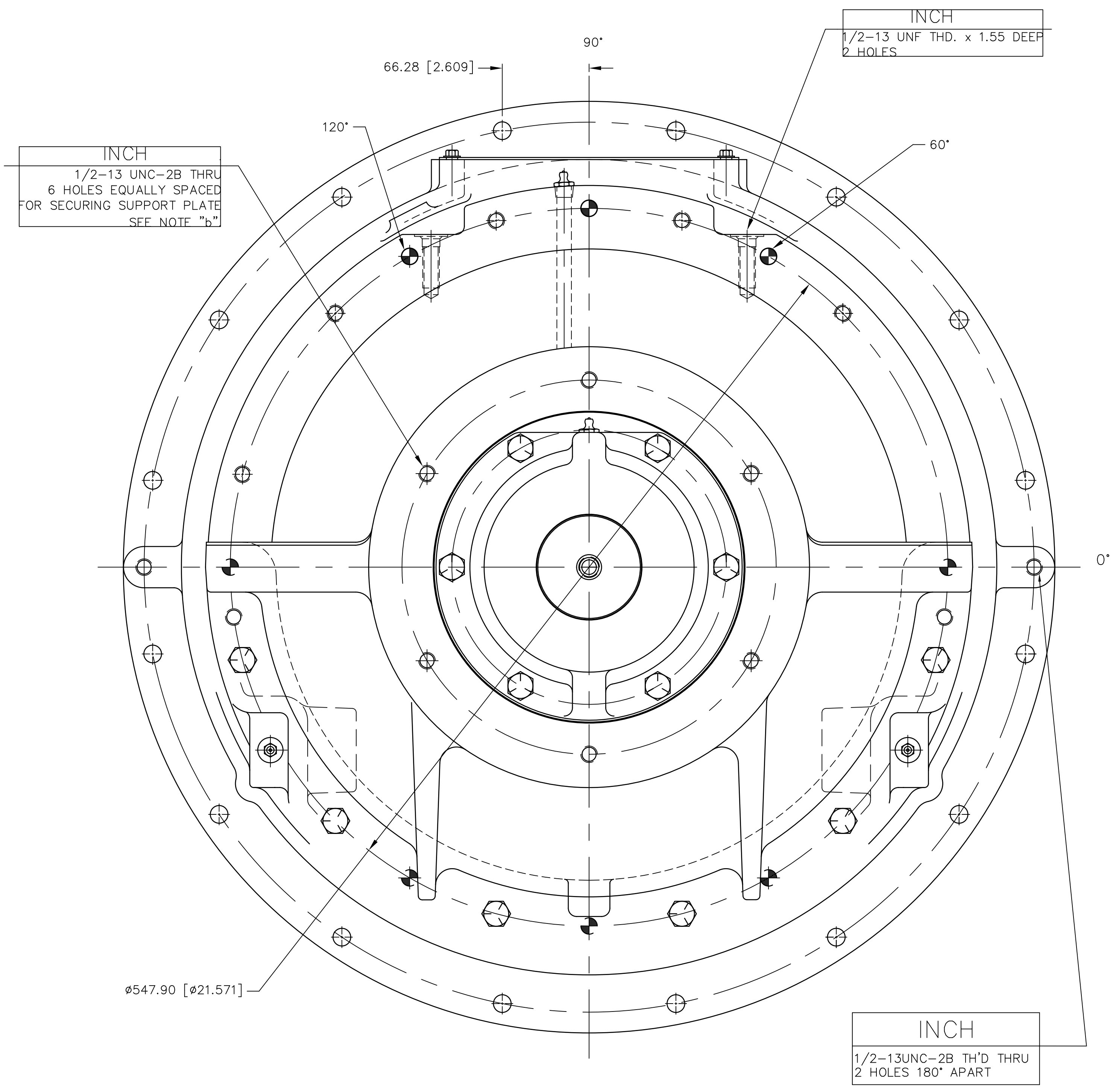


108.7 [4.28]
CLEARANCE REQUIRED
FOR REMOVAL OF
SHEAVE HOUSING



INCH
ø0.656 THRU
6 HOLES EQUALLY SPACED

INCH
ø0.531 THRU
16 HOLES EQUALLY SPACED

INCH
5/8-18 UNF THD. x0.75 DEEP

INCH
SUPPORT PLATE AND
(6) 1/2-13 UNC-2A CAPSCREWS
S.A.E. GRADE 5 MINIMUM
NOT TWIN DISC SUPPLIED

INCH
1/2-13 UNC-2B THRU
6 HOLES EQUALLY SPACED
FOR SECURING SUPPORT PLATE
SEE NOTE "b"

INCH
1/2-13 UNF THD. x 1.55 DEEP
2 HOLES

INCH
1/2-13UNC-2B TH'D THRU
2 HOLES 180° APART

- GENERAL NOTES:
- REFER TO BOM LIST WHEN ORDERING PARTS.
 - INSTALLER SUPPORT PLATE MUST BE USED.
SUPPORT PLATE PILOT ø TO BE ø238.12 ±0.13/-0.00.
RECOMMEND USE OF SIX EQUALLY SPACED ø13.5 HOLES IN THE REQUIRED SUPPORT PLATE. SUPPORT PLATE MUST BE SHIMMED WITHIN 0.13 TO MINIMIZE DEFLECTION OF HOUSINGS WHEN TIGHTENING SUPPORT PLATE MOUNTING SCREWS.
 - REFER TO CARE & OPERATION MANUAL FOR ADDITIONAL INFORMATION.
 - SHEAVE HOUSING OPENING MAY BE POSITIONED IN 0°, 60°, 90°, OR 120° INCREMENTS.
SHEAVE HOUSING MUST BE PILOTTED ON BOTH DOWEL PINS. (SHOWN IN 0° POSITION)
 - DEFLECTION OF P.T.O. SHEAVE HOUSING NOT TO EXCEED 0.25 T.I.R. MEASURED AT SUPPORT PLATE PILOT ø DURING DRIVE BELT TENSIONING.

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN MILLIMETERS AND DECIMAL FRACTIONS ALL ANGULAR TOLERANCES ±1° GEOMETRIC TOLERANCING PER ASME Y14.5M 2014	WEIGHT N/A	MP N/A	FIRST USE REV: P0318S003 MODEL: P0318S00	METRIC	MATERIAL	HEAT TREAT	DATE 12/01/95	TWIN DISC INCORPORATED RACINE, WISCONSIN - USA
				THIRD ANGLE PROJECTION			SCALE 2.5 = 1	
							DWG RDW	P0318S003
							NAME P0318SB0 POWER TAKEOFF	REV 1 OF 2
							APP'D JMS	REV E