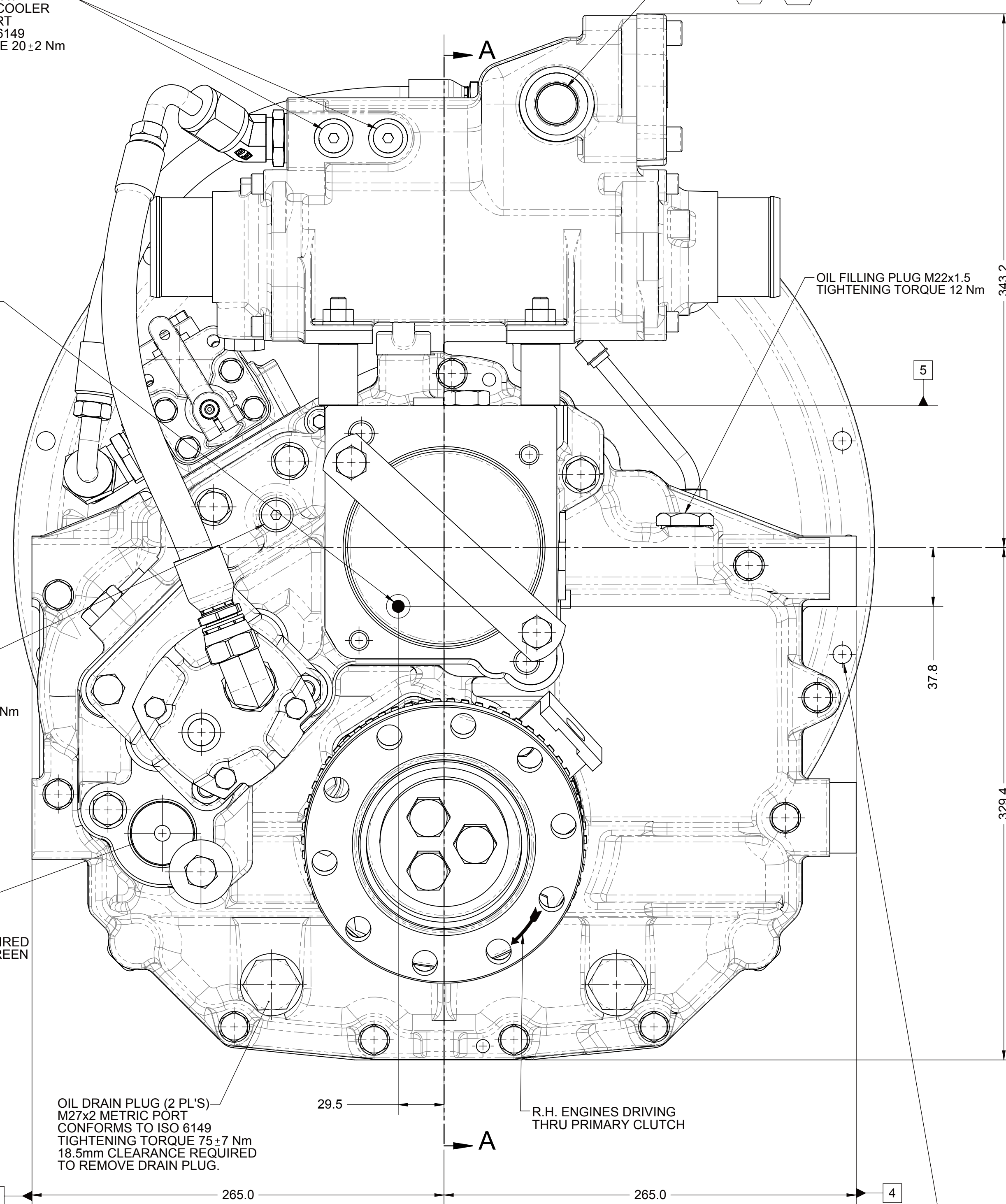
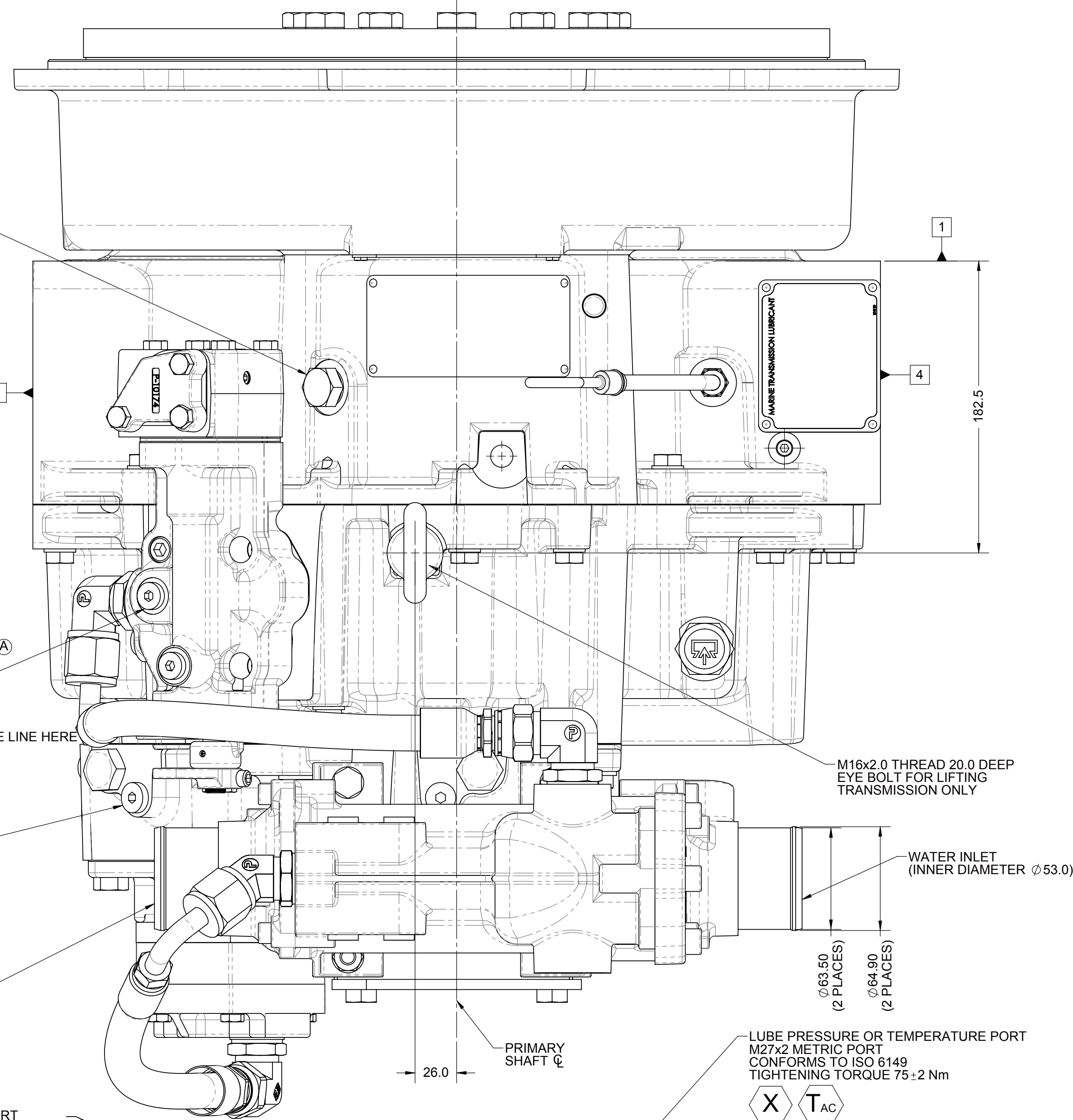
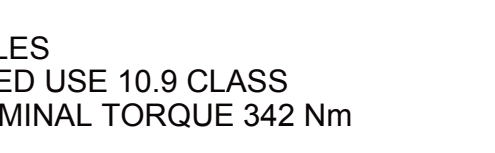
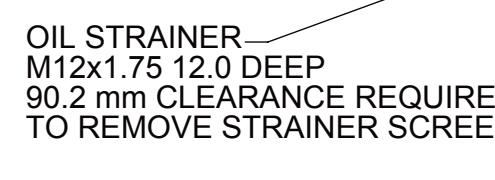
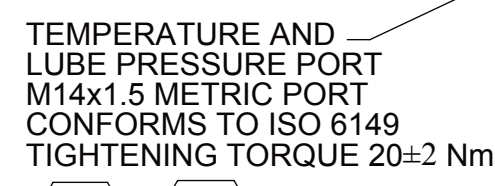
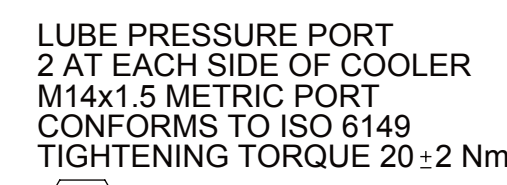
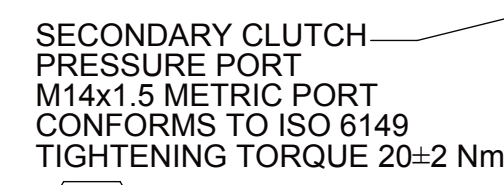
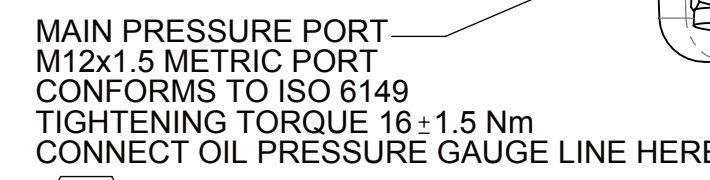
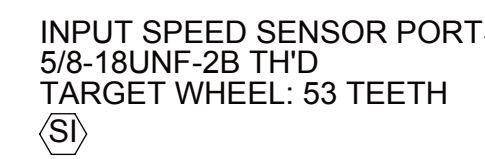
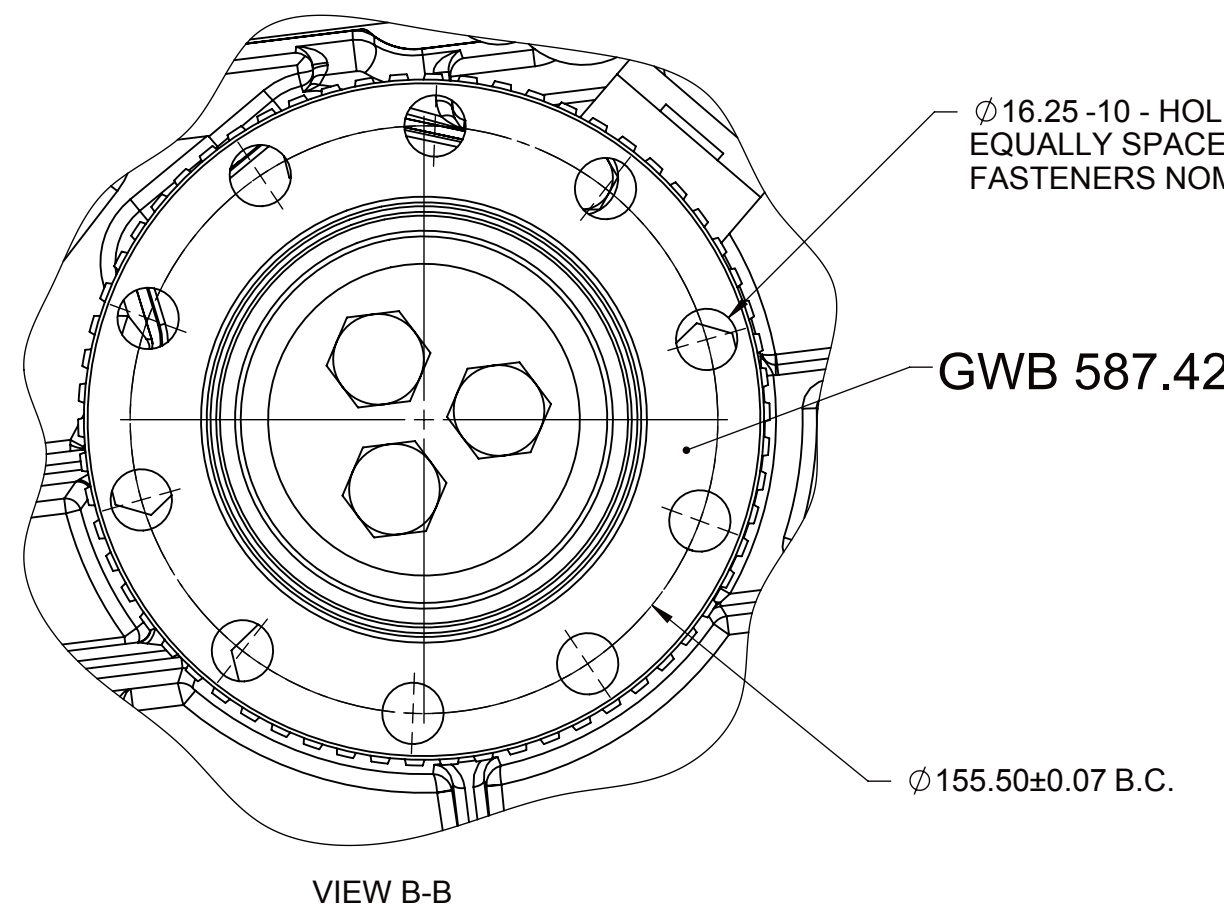
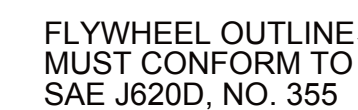
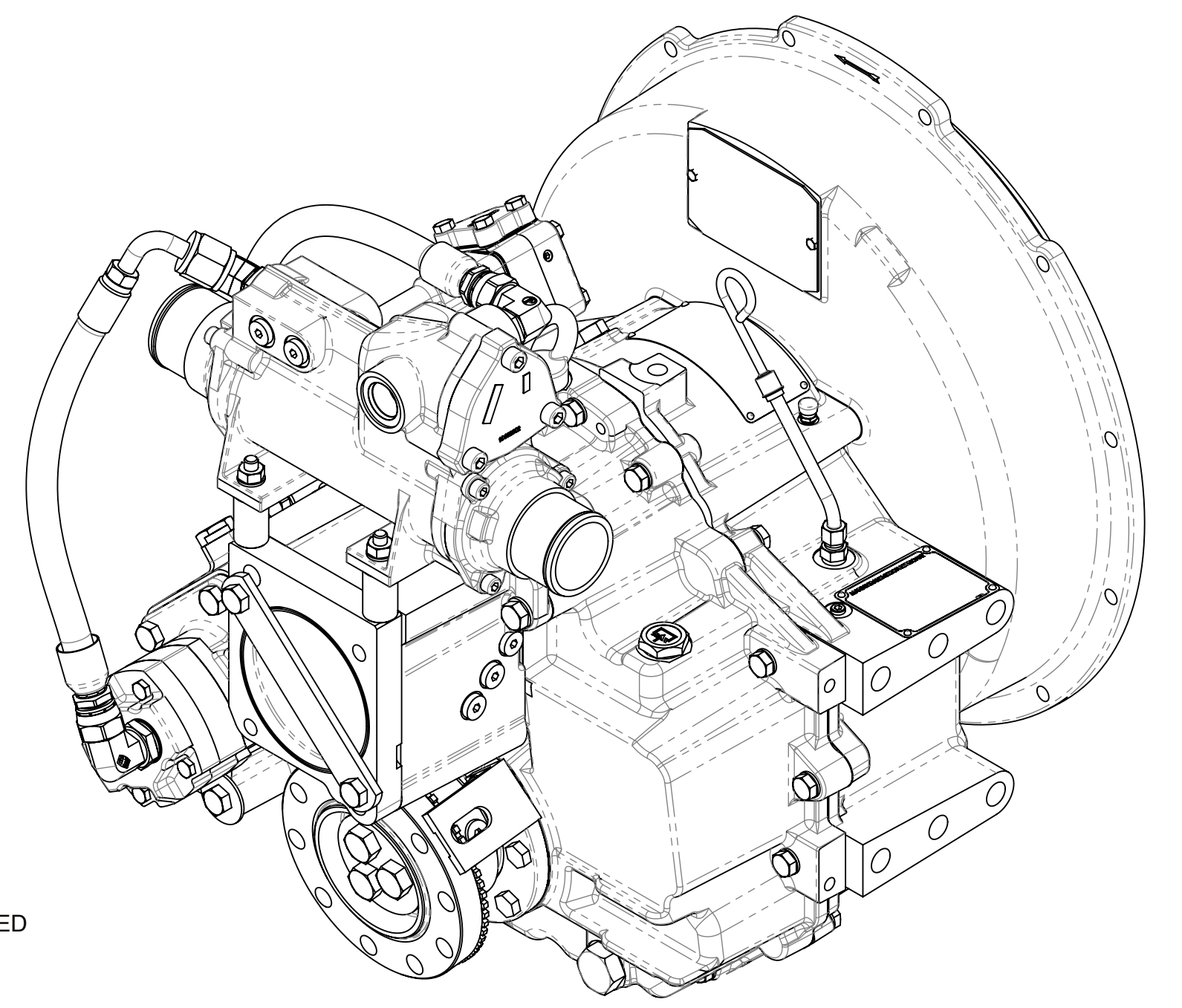
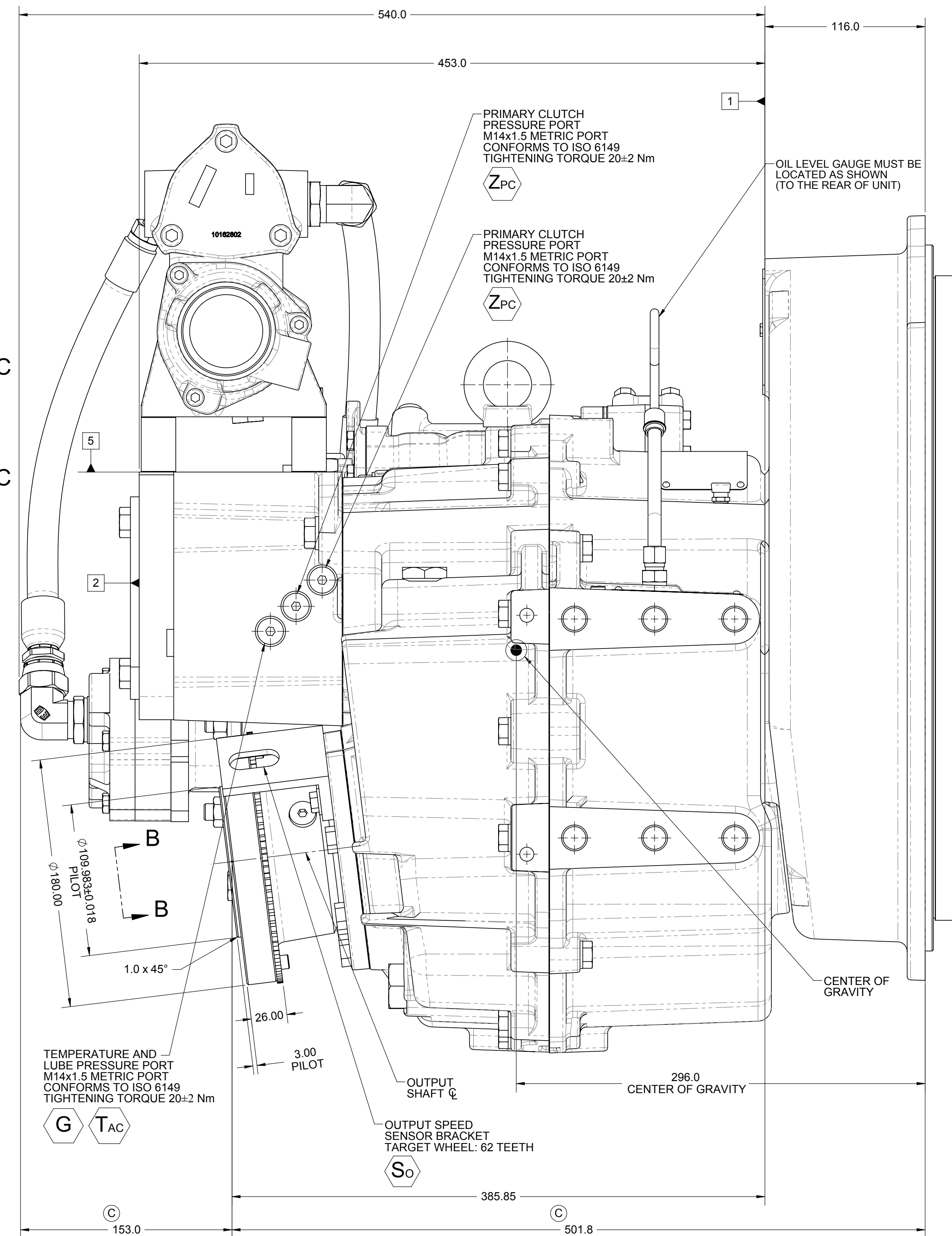
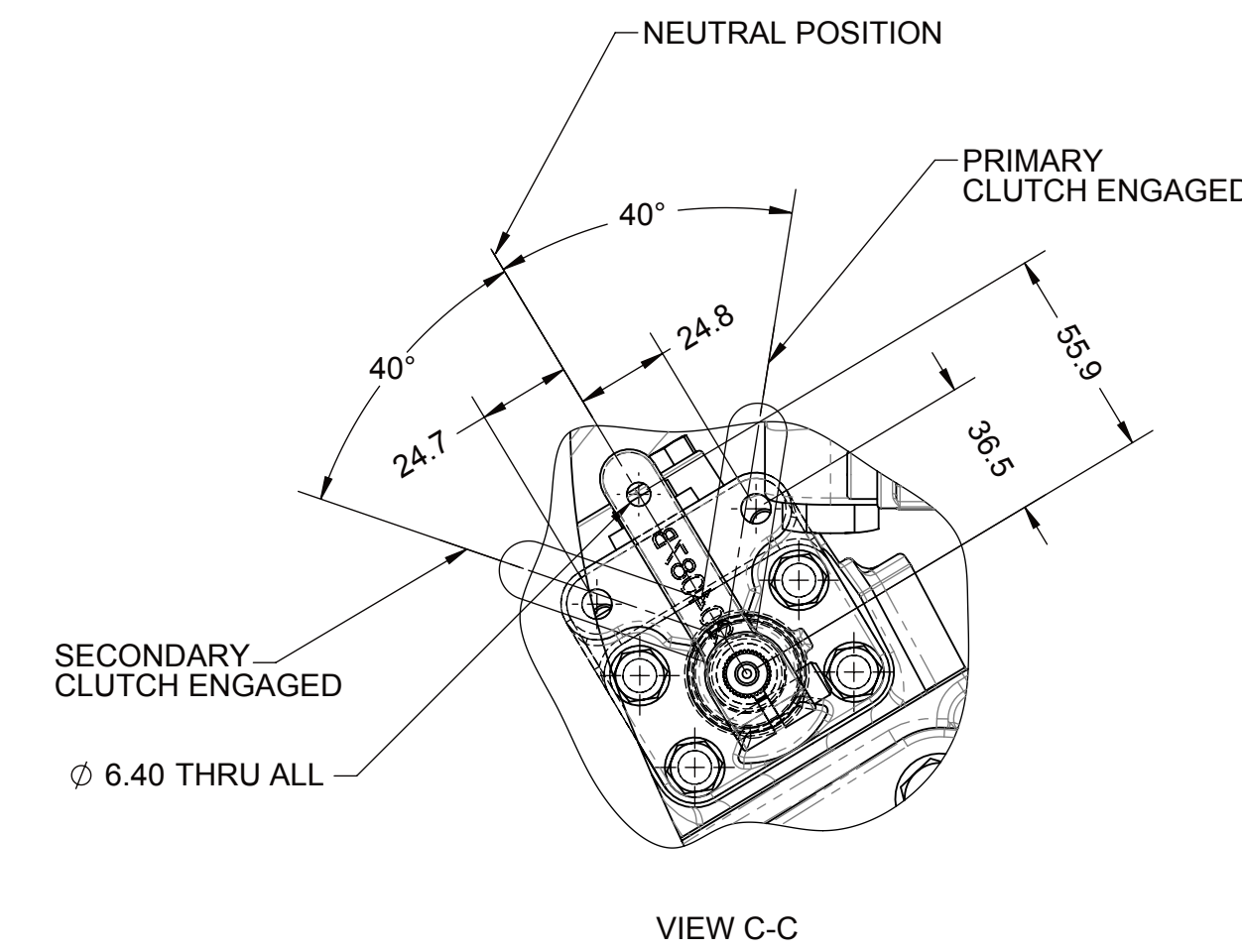


- A. REFERENCE S930 FOR TWIN DISC REQUIREMENT FOR PRESSURE AND TEMPERATURE ALARM LEVELS.
 B. UNLESS OTHERWISE SPECIFIED FASTENER TORQUE VALUES PER S574 STANDARD.
 C. ALL POINTS AVAILABLE FOR TESTING CODED.



Ø 12.00 DRILL THRU.
12 HOLES, EQUALLY SPACED.
USE GRADE 5 QUALITY CAPSCREWS PER SAE J429.
USE HARDENED FLAT STEEL WASHERS, R30 61MIN.
UNDER SCREW HEADS GRADE 5 MIN.
AND TORQUE PER S574 TO SERVICE MANUAL VALUES



FIRST USE ASSEMBLY: FIRST USE MODEL: MG-5096A SIMILAR TO: PX11820		RECD-IT: 225.3 UNIT: mm	 THIRD ANGLE PROJECTION	MATERIAL:		DATE: 08/06/2013 SCALE: 1:2 DRAWN BY: MV CHECKED BY: BF APPROVED BY: ZM DATE: 08/06/2013	Dwg. No. PGIN11 PROJECT: MG-5096A TITLE: PX13226	REV: 1 OF 1 DATE: 09/15/2015 BY: CHANGE NO.	
METRIC METRIC: THIS PRINT CONTAINS PROPRIETARY INFORMATION AND IS THE PROPERTY OF TWIN DISC CORPORATION. NO PART OF THIS PRINT MAY BE REPRODUCED OR TRANSMITTED IN ANY FORM OR BY ANY MEANS, ELECTRONIC OR MECHANICAL, WITHOUT PERMISSION IN WRITING FROM TWIN DISC CORPORATION.		UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN:	REAT-TREAT:	DESCRIPTION:		INSTALLATION MG-5096A			
		MILLIMETERS (MM) FRACTIONS (F) DECIMALS (D) ANGLES (A) TOLERANCES (T) SURFACE FINISH (S) THREADS (TH) HOLE DRILLING (HD) HOLE TAPPING (HT) HOLE REAMING (HR) HOLE BORE (HB) HOLE REAMING (HR) HOLE BORE (HB) HOLE REAMING (HR) HOLE BORE (HB)	MILLIMETERS (MM) FRACTIONS (F) DECIMALS (D) ANGLES (A) TOLERANCES (T) SURFACE FINISH (S) THREADS (TH) HOLE DRILLING (HD) HOLE TAPPING (HT) HOLE REAMING (HR) HOLE BORE (HB) HOLE REAMING (HR) HOLE BORE (HB) HOLE REAMING (HR) HOLE BORE (HB)						