

- 1 INPUT GROUP REFERENCE PLANE
2 PTO GROUP REFERENCE PLANE
3 PTO PUMP MOUNTING FACE

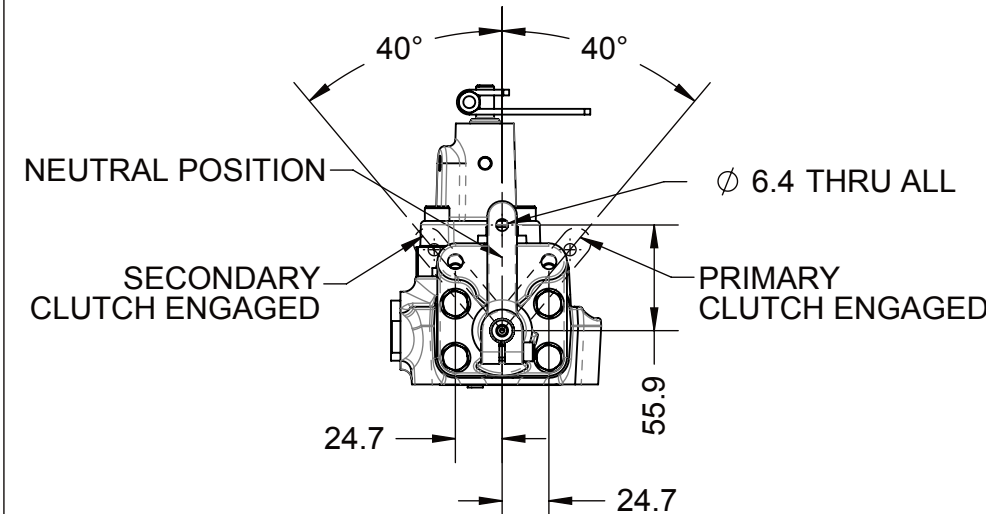
Ø 11.9 DRILL THRU.,
12 HOLES, EQUALLY SPACED
USE GRADE 5 PROPERTY CLASS QUALITY
CAPSCREWS PER S.A.E. J429.
USE HARDENED FLAT STEEL WASHERS,
R 30N-61 MIN. UNDER SCREW HEADS
GRADE 5 MIN. AND TORQUE 71 Nm

NOTES :

- A. REFERENCE S930 FOR TWIN DISC REQUIREMENTS FOR PRESSURE AND TEMPERATURE ALARM LEVELS.
- B. UNLESS OTHERWISE SPECIFIED, FASTENER TORQUE VALUES PER S574 STANDARD.

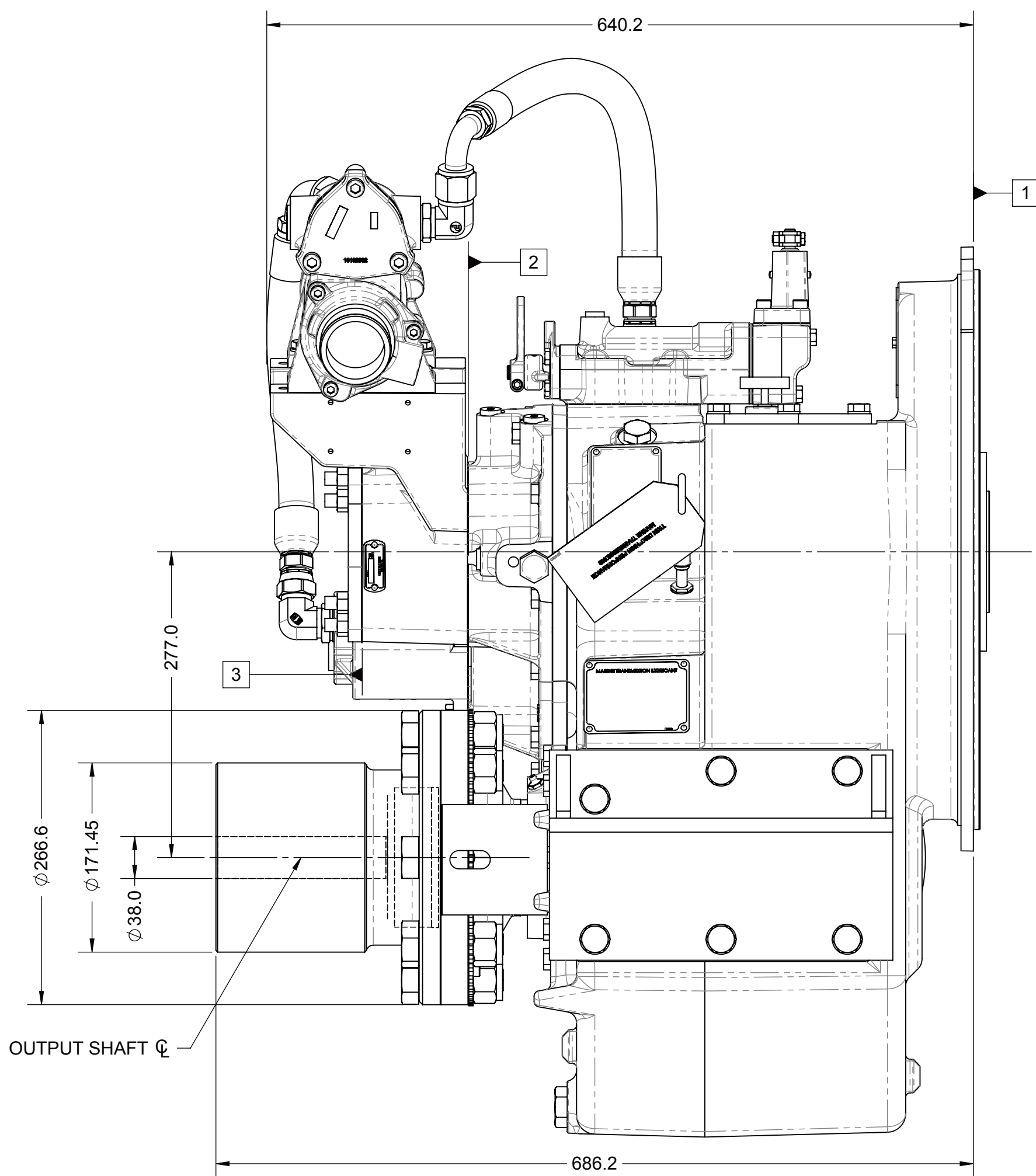
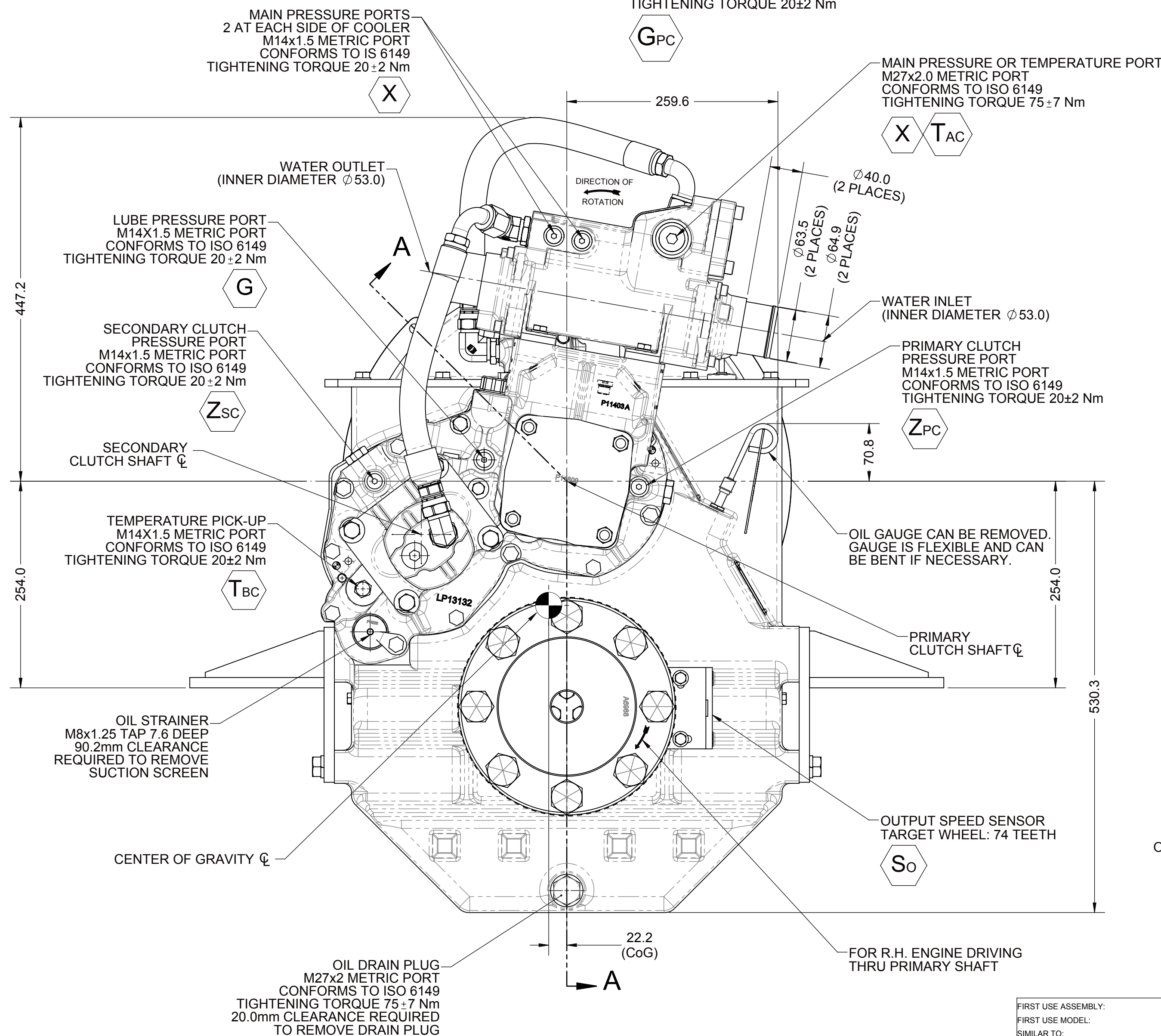
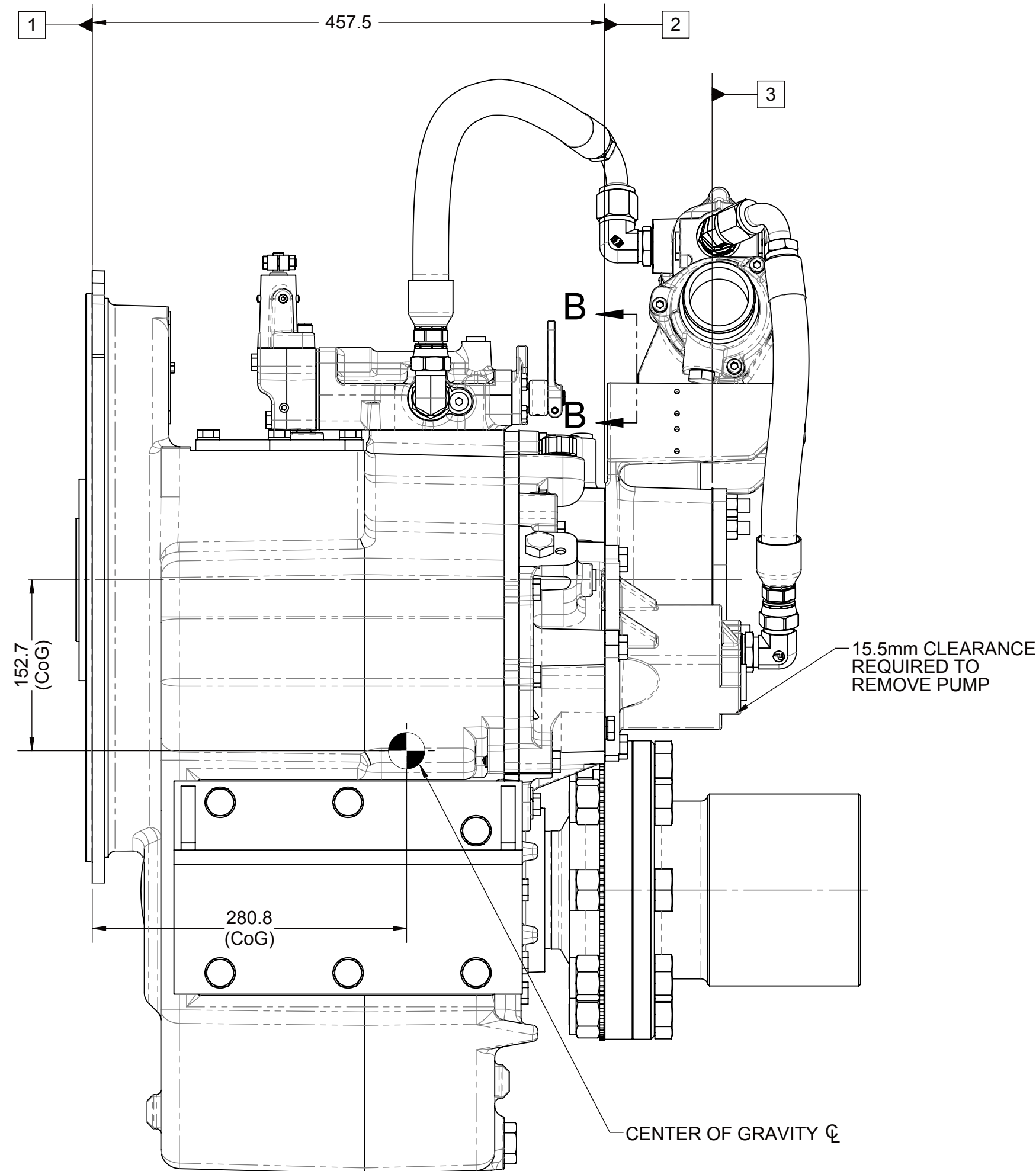
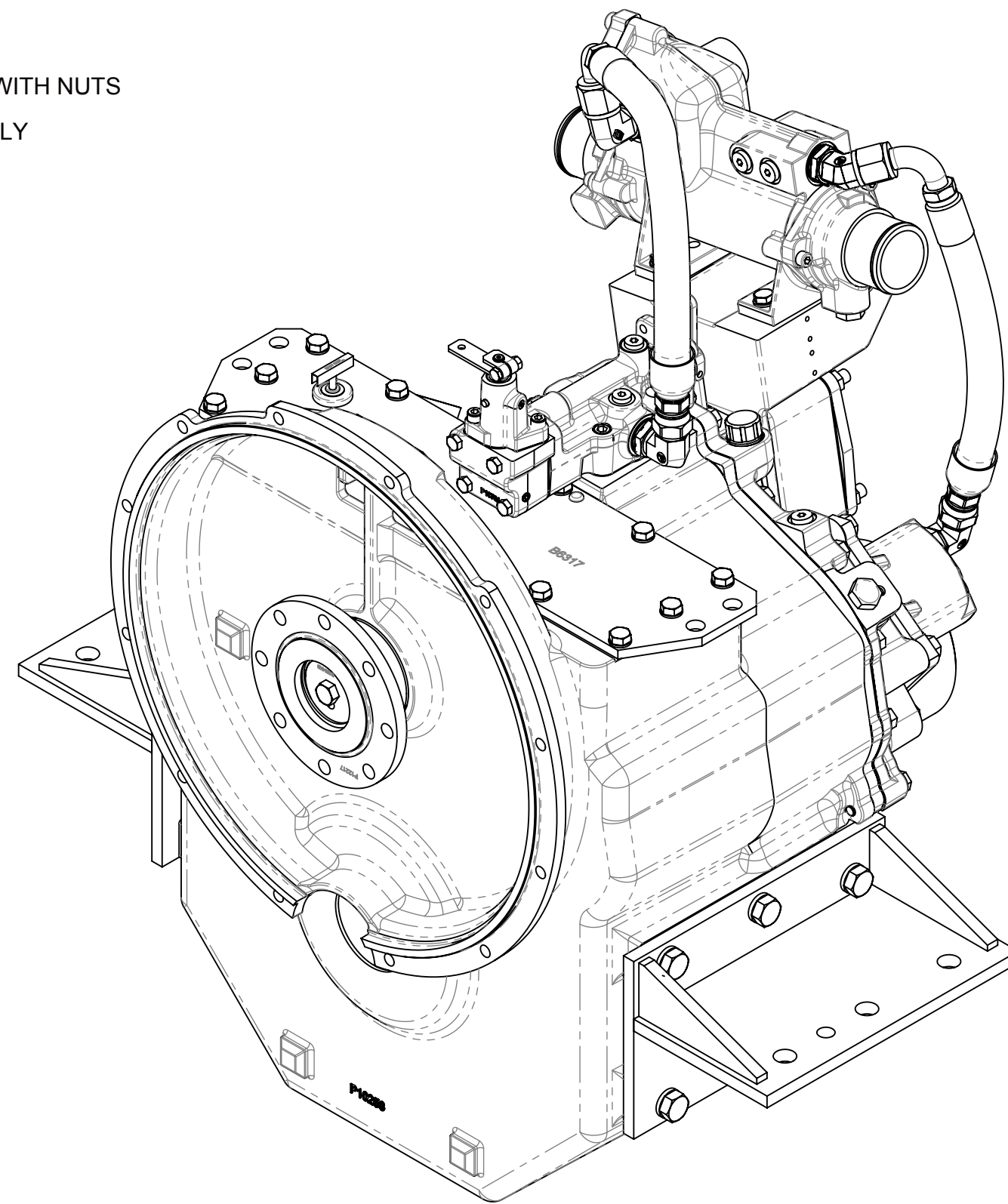
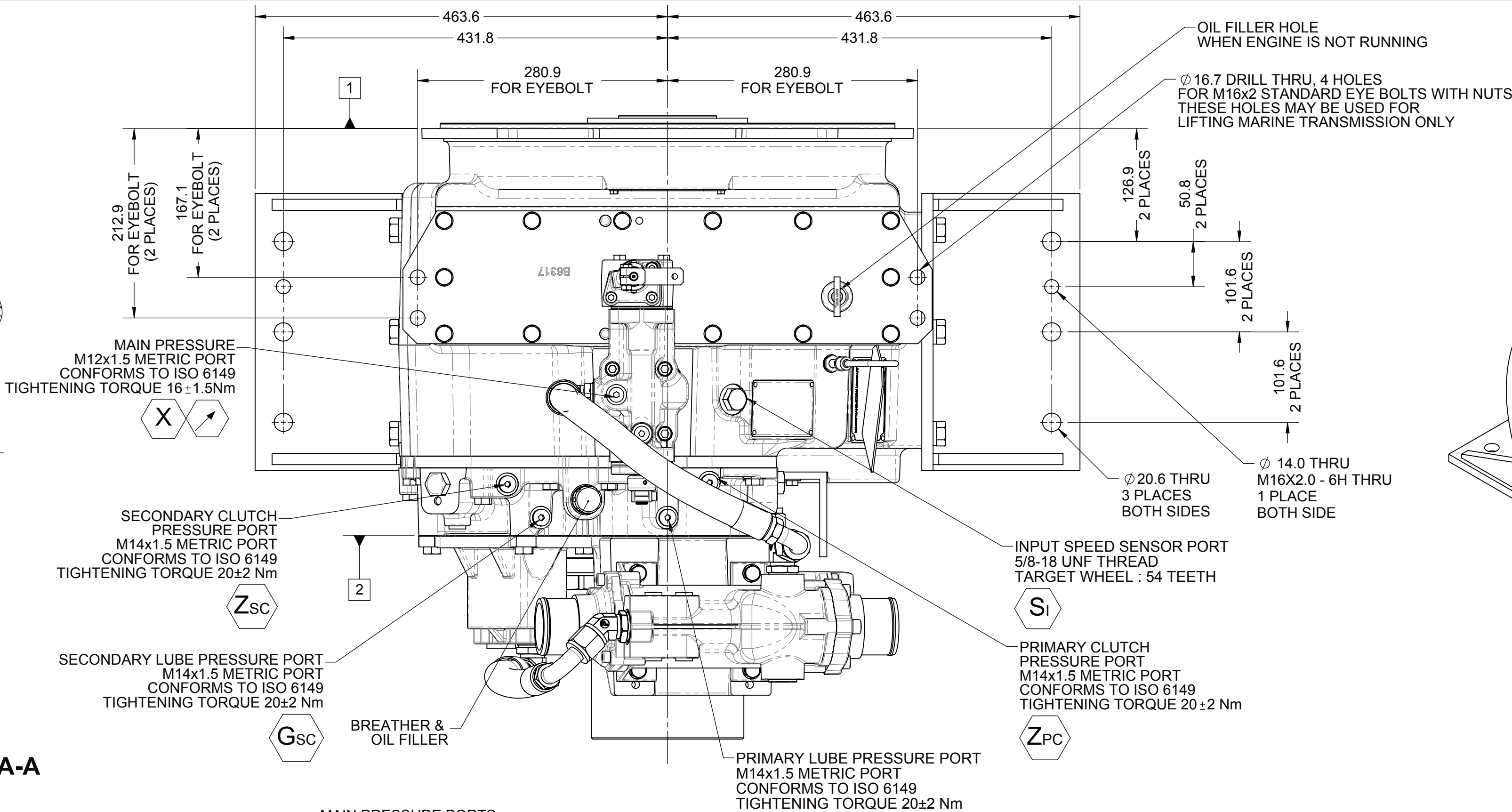
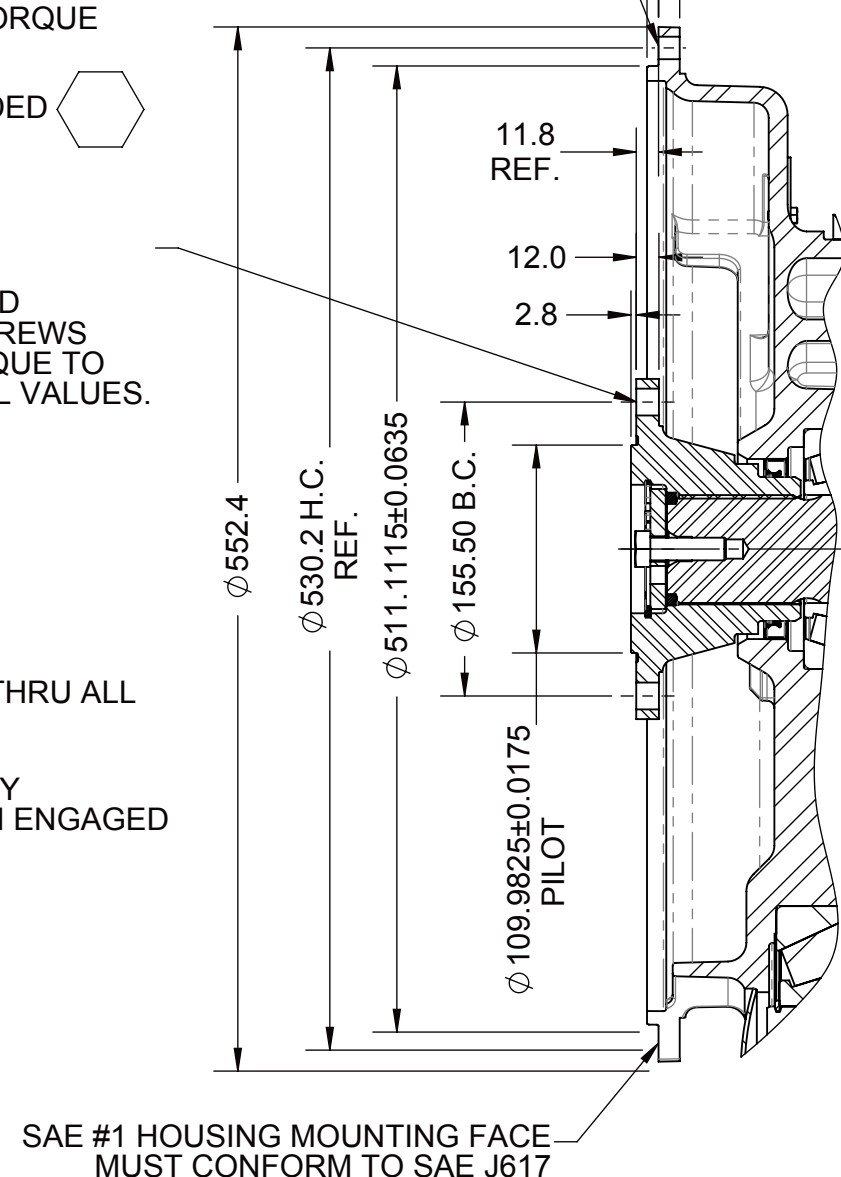
- C. ALL POINTS AVAILABLE FOR TESTING ARE CODED

TO SUIT GWB 587.35
 Ø 14.2±0.1 DRILL THRU
 8 HOLES EQUALLY SPACED
 GRADE 8 QUALITY CAPSCREWS
 PER S.A.E. J429 AND TORQUE TO
 S574 OR SERVICE MANUAL VALUES



VIEW B-B

SECTION A-A



EQUIPMENT SHOWN:

- MG-5114DC PER PX13180
- FREESTANDING INPUT FLANGE, GWB 587.35
- MECHANICAL CONTROL VALVE WITH TROLLING
- SAE 127.4 PTO ADAPTER W/ HEAT EXCHANGER BRACKET
- PM13008 MOUNTED HEAT EXCHANGER
- XA6988B COMPANION FLANGE
- STANDARD MOUNTING BRACKETS, 1016428AH

FIRST USE ASSEMBLY:		WEIGHT: 450.9g		 THIRD ANGLE PROJECTION		MATERIAL:		DATE: 03/15/2018			
SECOND USE MODEL:		WTR: kg-m ³				HEAT TREAT:		SCALE: 1:4			
SIMILAR TO:				UNLESS OTHERWISE SPECIFIED MACHINED DIMENSIONS X .XX ±.03 X .XX ±.05 X .XX ±.10 ALL ANGULAR TOLERANCES ±1° GEOMETRIC TOLERANCING PER ASME Y14.5M 1994		DESCRIPTION:		DRAWN BY: LT			
NOTICE: THIS PRINT CONTAINS PROPRIETARY INFORMATION AND IS NOT TO BE USED FOR ANY OTHER PROJECT WITHOUT THE INTEREST OF TWIN DISC, INCORPORATED THIS NOTICE IS NOT INTENDED TO PREVENT OR RESTRICT THE USE OF THIS DRAWING FOR ANY OTHER PROJECT OR BY ANY OTHER PARTY GRANTED TO THE USER GOVERNMENT OR OTHERS BY CONTRACT.						INSTALLATION MG-5114DC		CHECKED BY: DV			
								APPROVED BY: DV		DWG. SIZE: A1	
										SHEET: 1 OF 1	
										REV: -	