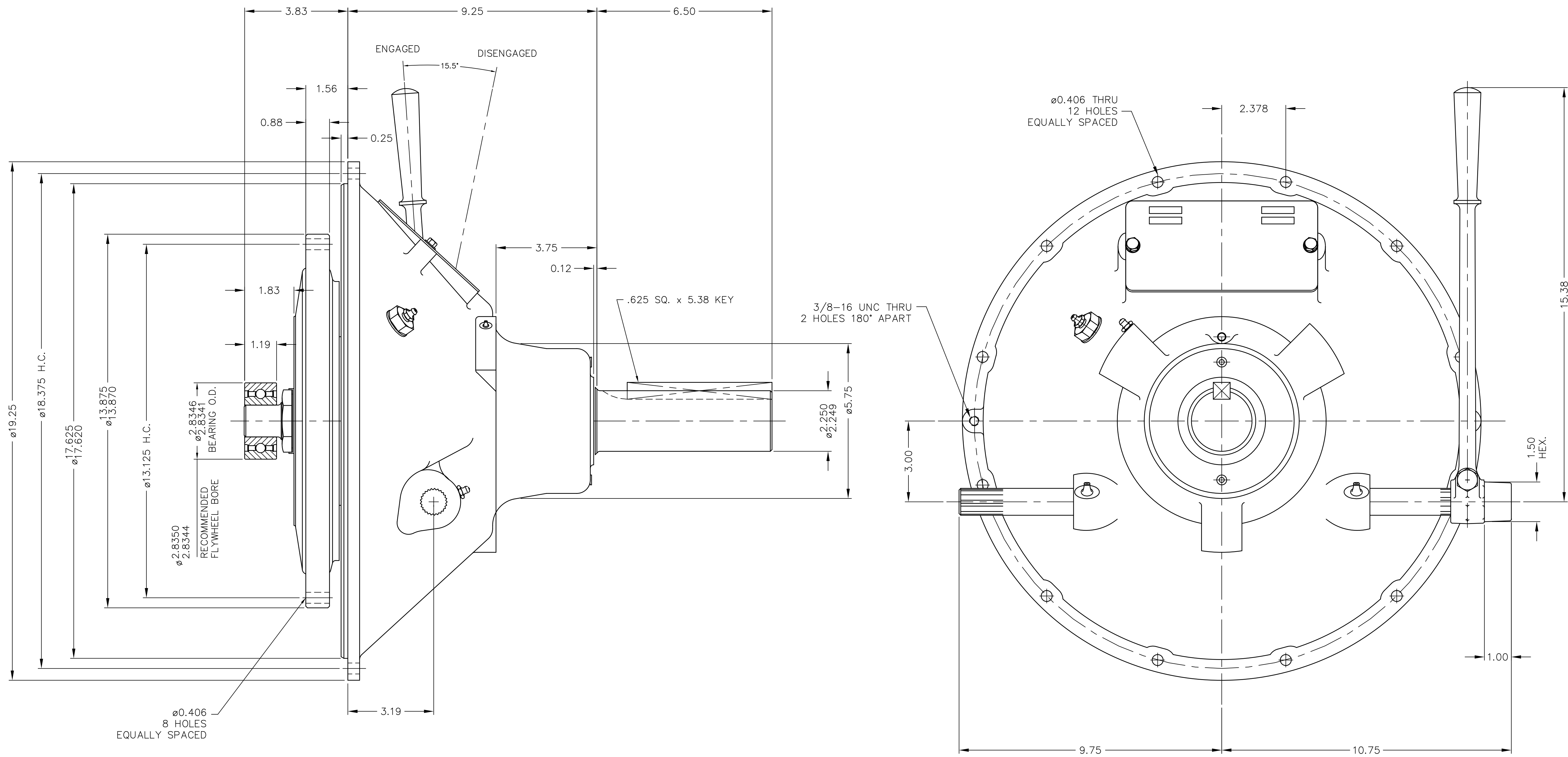


NOTE:  
TO INSURE NO PRELOAD ON SHIFTING  
MECHANISM, HAND LEVER POSITION SHOULD  
BE SLIGHTLY PAST VERTICAL POSITION OR  
TOWARDS ENGINE.



GENERAL NOTES:

- a.) REFER TO BILL OF MATERIAL WHEN ORDERING PARTS.
- b.) REFER TO CARE & OPERATION MANUAL FOR ADDITIONAL INFO.

UNLESS OTHERWISE SPECIFIED MACHINED DIMENSIONS X.X ±0.030 X.XX ±0.010 X.XXX ±0.005 ALL ANGULAR TOLERANCES ±1° GEOMETRIC TOLERANCING PER ASME Y14.5M 1994.	WEIGHT	MR <sup>2</sup>	FIRST USE	INCH	MATERIAL	HEAT TREAT	DATE	TWIN DISC INCORPORATED RACINE, WI 53403 - USA
	LBS.	LBS./IN <sup>2</sup>	ASSY. SP111P201 MODEL SP111HP2				05-20-93	
NOTICE: THIS PRINT CONTAINS PROPRIETARY INFORMATION AND IS NOT TO BE USED IN ANY MANNER DETRIMENTAL TO THE INTEREST OF TWIN DISC, INCORPORATE THIS NOTICE IS NOT INTENDED TO NULLIFY OR LIMIT RIGHTS GRANTED TO THE U.S. GOVERNMENT OR OTHERS BY CONTRACT.	THIRD ANGLE PROJECTION			SIMILAR TO		NAME	SCALE	SP111P201
					SP111HP2 POWER TAKE OFF	.38 = 1	CHK: J.M. SABEE APP: J.M. SABEE	