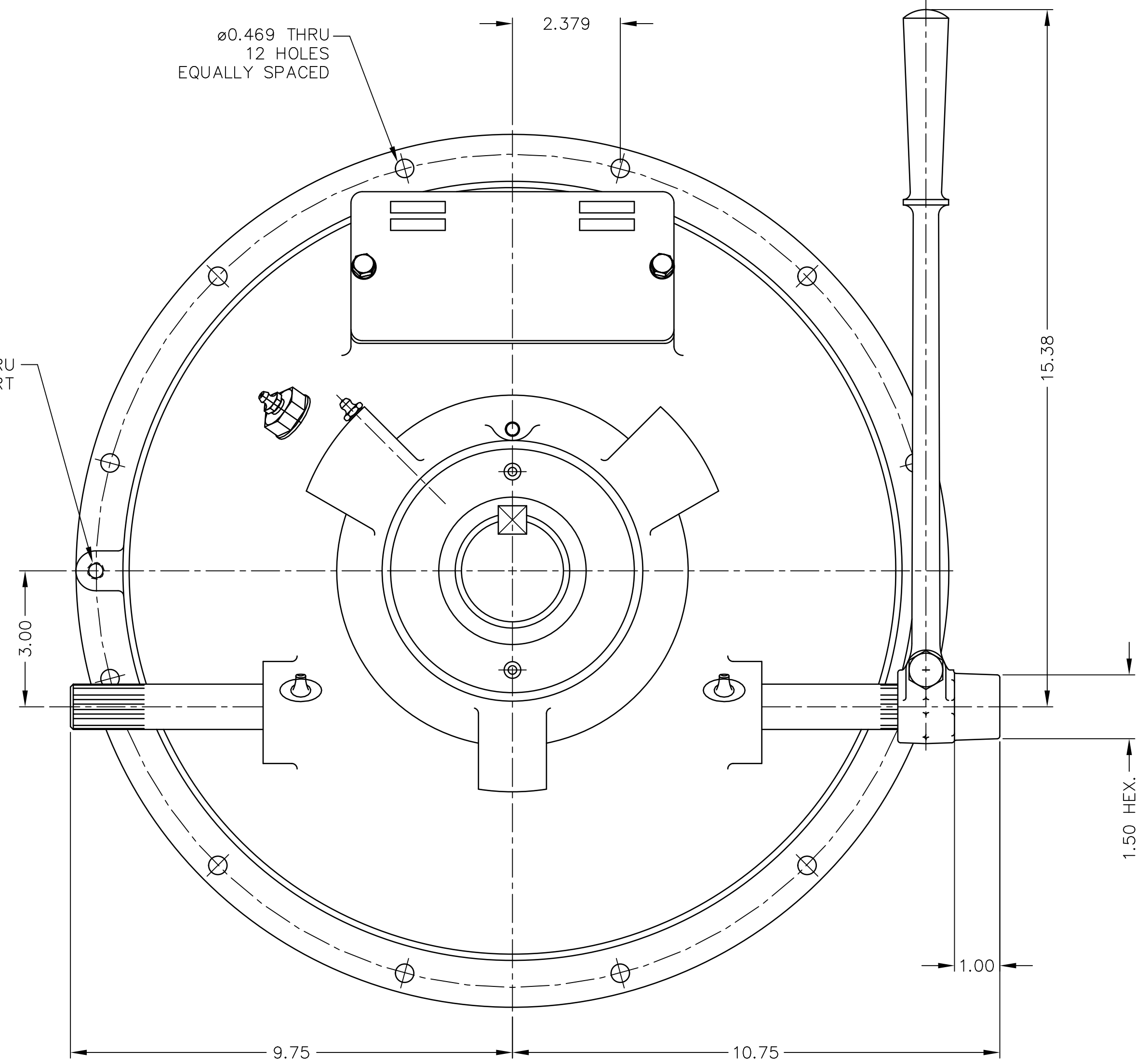
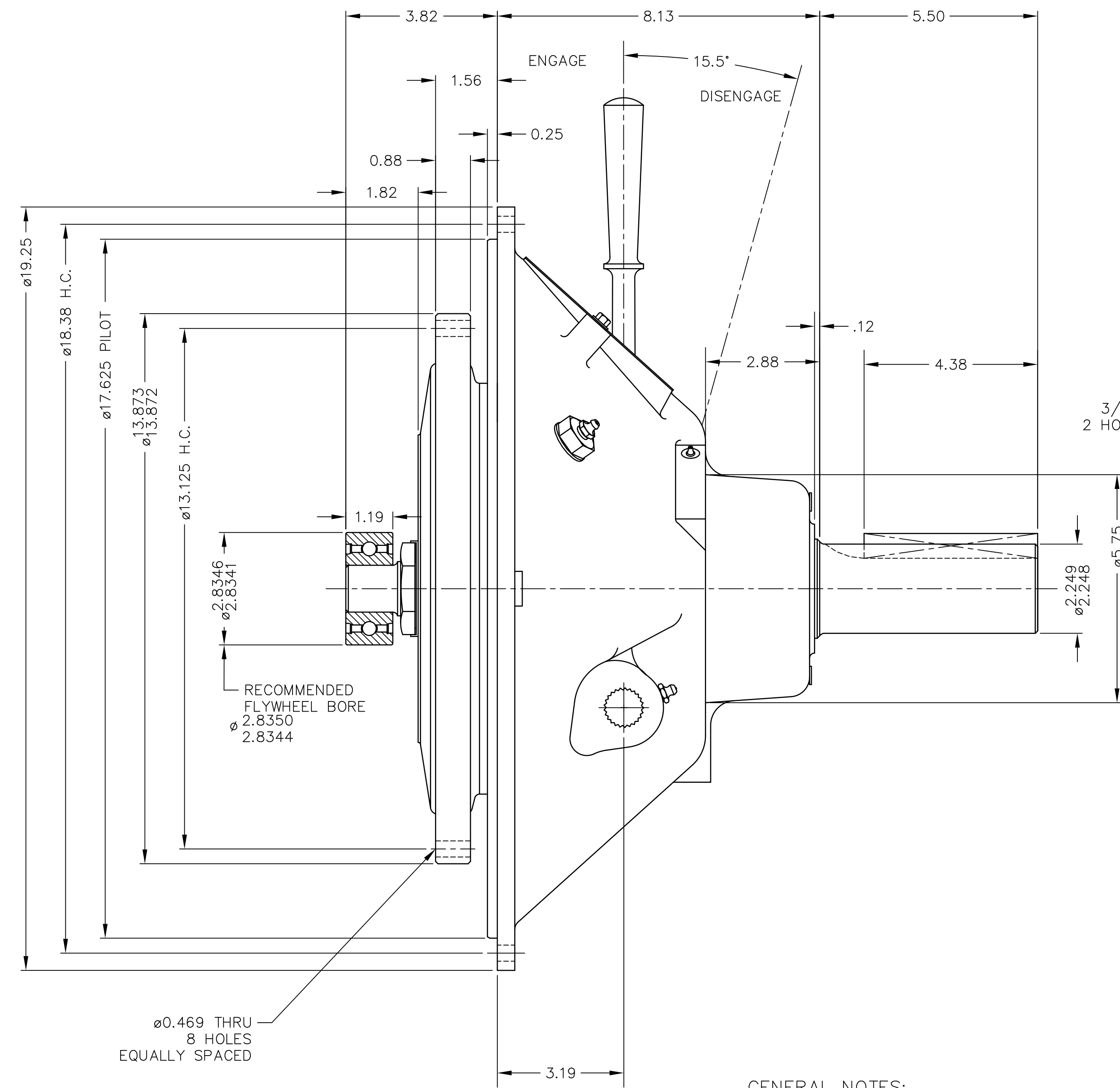


NOTE:  
TO INSURE NO PRELOAD ON SHIFTING  
MECHANISM. HAND LEVER POSITION SHOULD  
BE SLIGHTLY PAST VERTICAL POSITION OR  
TOWARDS ENGINE.



GENERAL NOTES:  
a.) REFER TO BILL OF MATERIAL WHEN ORDERING PARTS.  
b.) REFER TO CARE & OPERATION MANUAL FOR ADDITIONAL INFO.

|  |        |                      |                                  |                           |            |                                   |                |
|--|--------|----------------------|----------------------------------|---------------------------|------------|-----------------------------------|----------------|
| UNLESS OTHERWISE SPECIFIED<br>MACHINED DIMENSIONS<br>X.X ±0.030<br>X.XX ±0.010<br>X.XXX ±0.005<br>ALL ANGULAR TOLERANCES ±1°<br>GEOMETRIC TOLERANCING<br>PER ASME Y14.5M 1994.   | WEIGHT | MR <sup>2</sup>      | FIRST USE                        | INCH                      | MATERIAL   | HEAT TREAT                        | DATE           |
|  | LBS.   | LBS./IN <sup>2</sup> | ASSY. SP111P305<br>MODEL SP111P2 |                           |            |                                   | 04-21-94       |
| NOTICE: THIS PRINT CONTAINS PROPRIETARY INFORMATION AND IS NOT TO BE<br>USED IN ANY MANNER DETRIMENTAL TO THE INTEREST OF<br>TWIN DISC, INCORPORATED.<br>THIS NOTICE IS NOT INTENDED TO NULLIFY OR LIMIT RIGHTS GRANTED TO THE U.S.<br>GOVERNMENT OR OTHERS BY CONTRACT. |        |                      |                                  | THIRD ANGLE<br>PROJECTION | SIMILAR TO | NAME<br>SP111P2<br>POWER TAKE-OFF | SCALE          |
|  |        |                      |                                  |                           |            |                                   | .38 = 1        |
|  |        |                      |                                  |                           |            |                                   | DRN<br>RDW     |
|  |        |                      |                                  |                           |            |                                   | CHK<br>DJN     |
|  |        |                      |                                  |                           |            |                                   | APPD.<br>JMS   |
|  |        |                      |                                  |                           |            |                                   | DWG<br>SIZE D  |
|  |        |                      |                                  |                           |            |                                   | SHT.<br>2 OF 2 |
|  |        |                      |                                  |                           |            |                                   | REV<br>E       |

6  
5  
4  
3  
2  
1

F I E I D I B I A