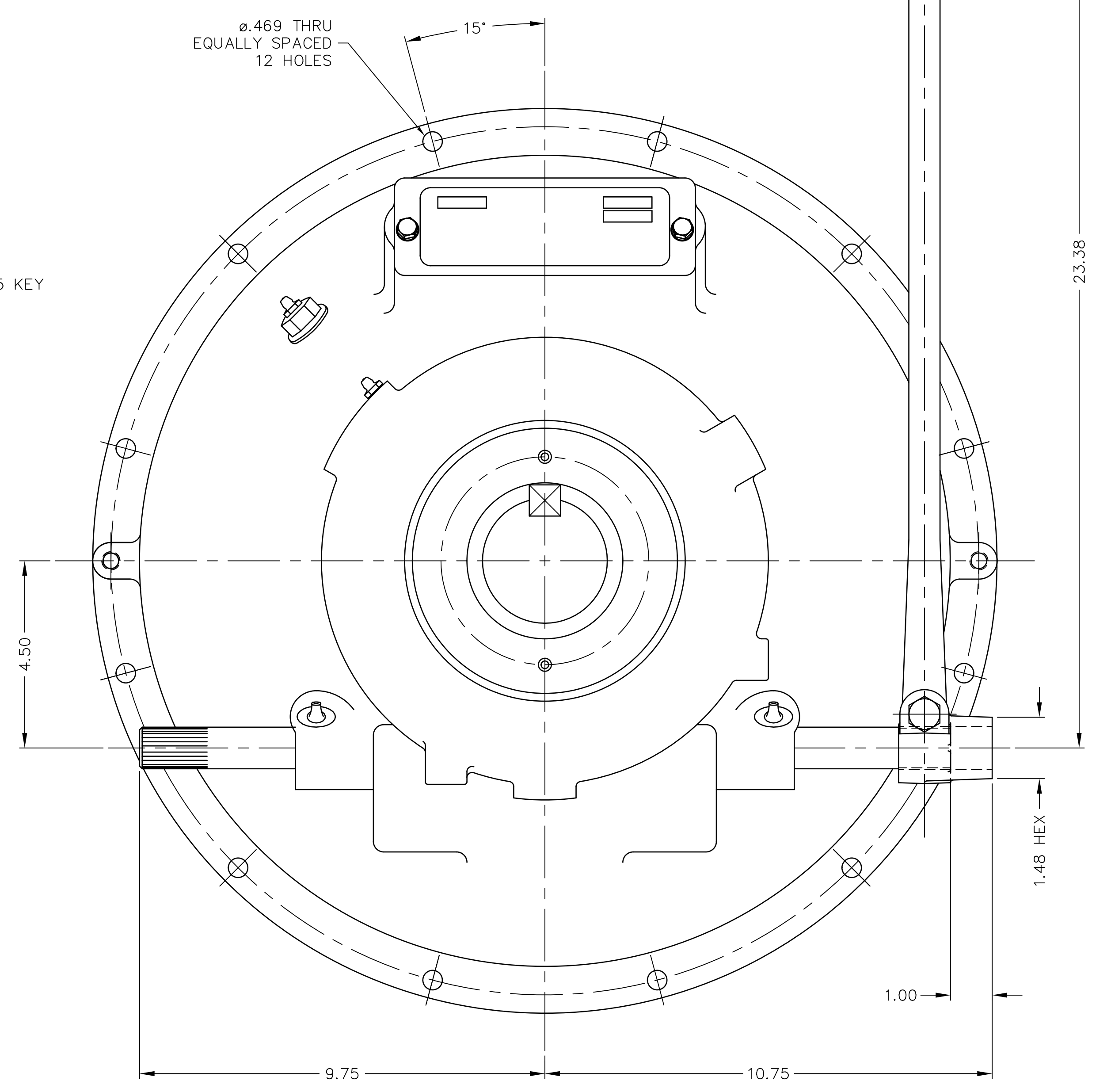


NOTE:
TO INSURE NO PRELOAD ON SHIFTING MECHANISM. HAND LEVER POSITION SHOULD BE SLIGHTLY PAST VERTICAL POSITION OR TOWARDS ENGINE.



GENERAL NOTES:
a.) REFER TO BILL OF MATERIAL LIST WHEN ORDERING PARTS.
b.) REFER TO CARE & OPERATION MANUAL FOR ADDITIONAL INFO.
c.) PILOT BEARING IS INSTALLED BY CUSTOMER AT THESE DIMENSIONS.

NOTES: (A)
DIMENSIONS WITHOUT TOLERANCES ARE FOR REFERENCE ONLY

UNLESS OTHERWISE SPECIFIED MACHINED DIMENSIONS X.XX ±0.030 X.XXX ±0.010 X.XXX ±0.005 ALL ANGULAR TOLERANCES ±1° GEOMETRIC TOLERANCING PER ASME Y14.5M 1994	WEIGHT	MR ²	FIRST USE	INCH	MATERIAL	HEAT TREAT	DATE 08-06-08	TWIN DISC INCORPORATED RACINE, WI 53403 - USA	
	LBS.	LBS./IN ²	ASSY. SP114P116 MODEL SP114P1		SIMILAR TO	NAME SP114P1 PTO	SCALE 1/50 = 1		DRN: DJH CHK: ZP APPD: GEM
NOTICE: THIS PRINT CONTAINS PROPRIETARY INFORMATION AND IS NOT TO BE USED IN ANY MANNER DETRIMENTAL TO THE INTEREST OF TWIN DISC, INCORPORATED. THIS NOTICE IS NOT INTENDED TO NULLIFY OR LIMIT RIGHTS GRANTED TO THE U.S. GOVERNMENT OR OTHERS BY CONTRACT.					THIRD ANGLE PROJECTION		DWG SIZE D	SHT. 2 OF 2	REV A