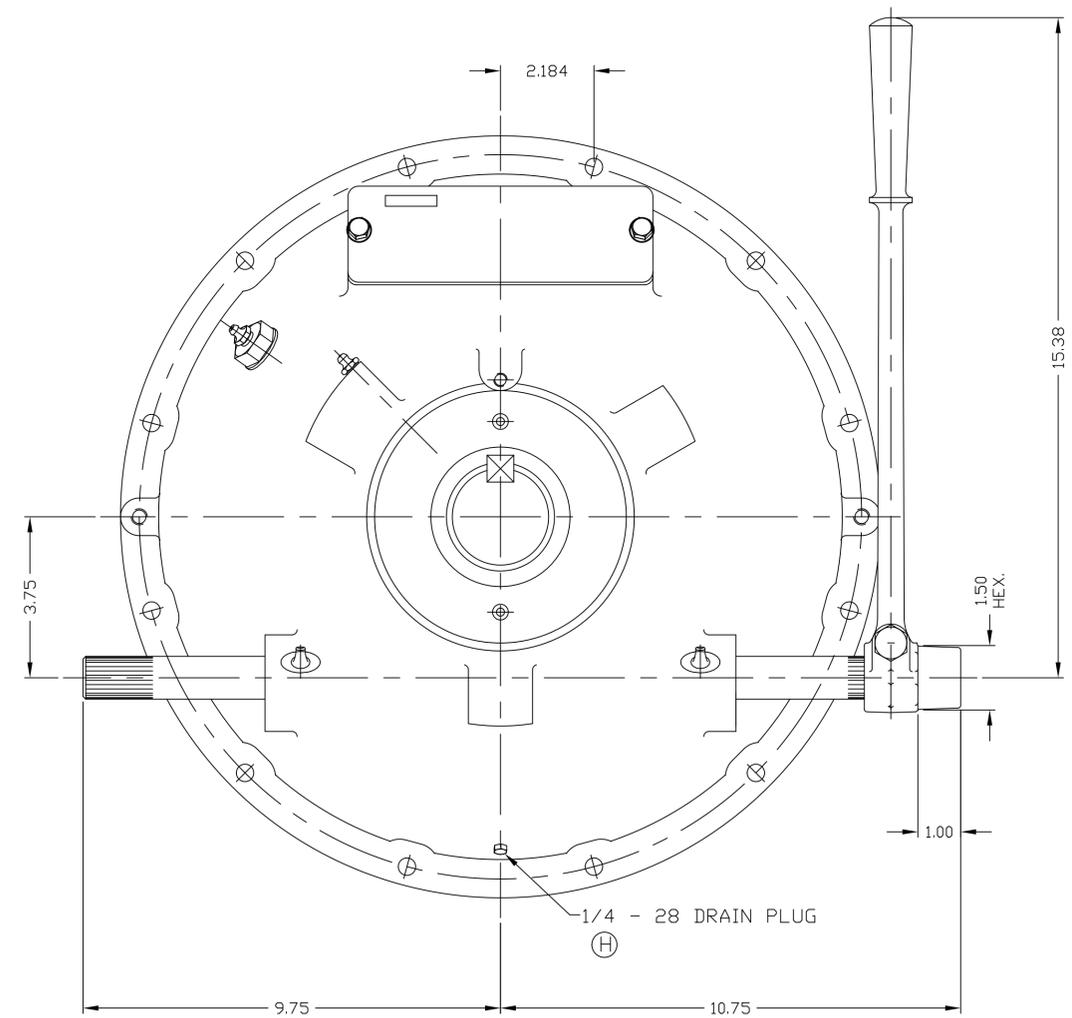


NOTE:  
TO INSURE NO PRELOAD ON SHIFTING MECHANISM. HAND LEVER POSITION IN THE ENGAGED POSITION SHOULD BE VERTICAL OR SLIGHTLY OVER CENTER OF DISENGAGED POSTION.



GENERAL NOTES:

- a.) REFER TO BILL OF MATERIAL LIST WHEN ORDERING PARTS.
- b.) REFER TO CARE & OPERATION MANUAL FOR ADDITIONAL INFO..

UNLESS OTHERWISE SPECIFIED MACHINED DIMENSIONS X.X ±0.030 X.XX ±0.010 X.XXX ±0.005 ALL ANGULAR TOLERANCES ±1° GEOMETRIC TOLERANCING PER ASME Y14.5M 1994	WEIGHT	VR <sup>1</sup>	FIRST USE	INCH	MATERIAL	HEAT TREAT	DATE	TWIN DISC INCORPORATED RACINE, WI 53403 - USA
	LBS.	LBS./IN <sup>3</sup>	ASSY. SP211P304 MODEL SP211HP3				SCALE	
NOTICE: THIS PRINT CONTAINS PROPRIETARY INFORMATION AND IS NOT TO BE USED IN ANY MANNER DETRIMENTAL TO THE INTEREST OF TWIN DISC, INCORPORATED. THIS NOTICE IS NOT INTENDED TO NULLIFY OR LIMIT RIGHTS GRANTED TO THE U.S. GOVERNMENT OR OTHERS BY CONTRACT.				THIRD ANGLE PROJECTION	SIMILAR TO	NAME	DATE	REV
						SP211HP3 POWER TAKE OFF	06-16-93	H
						J.M.SABEE	.50 = 1	2 OF 2
						J.M.SABEE	DWG SIZE	D