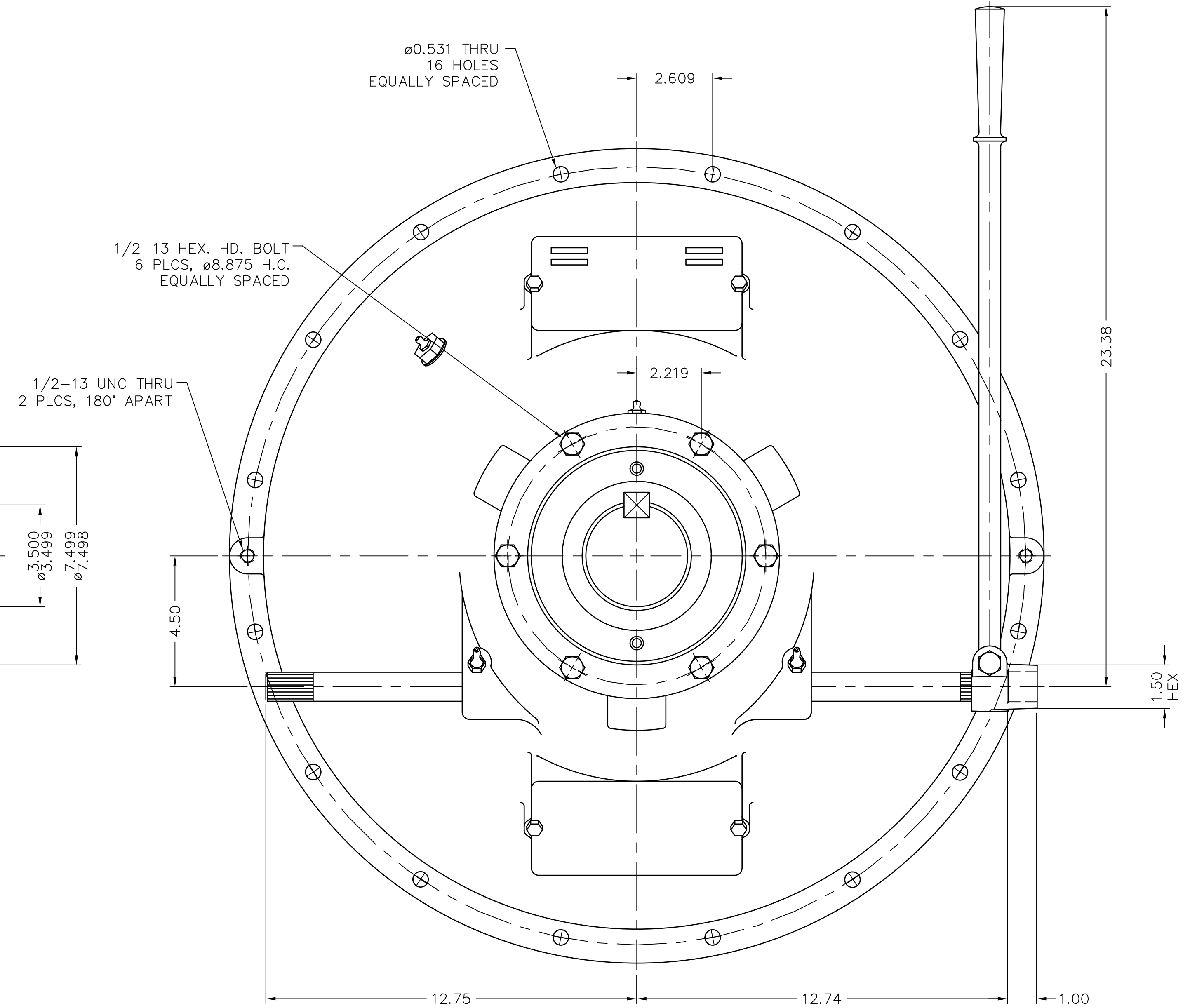
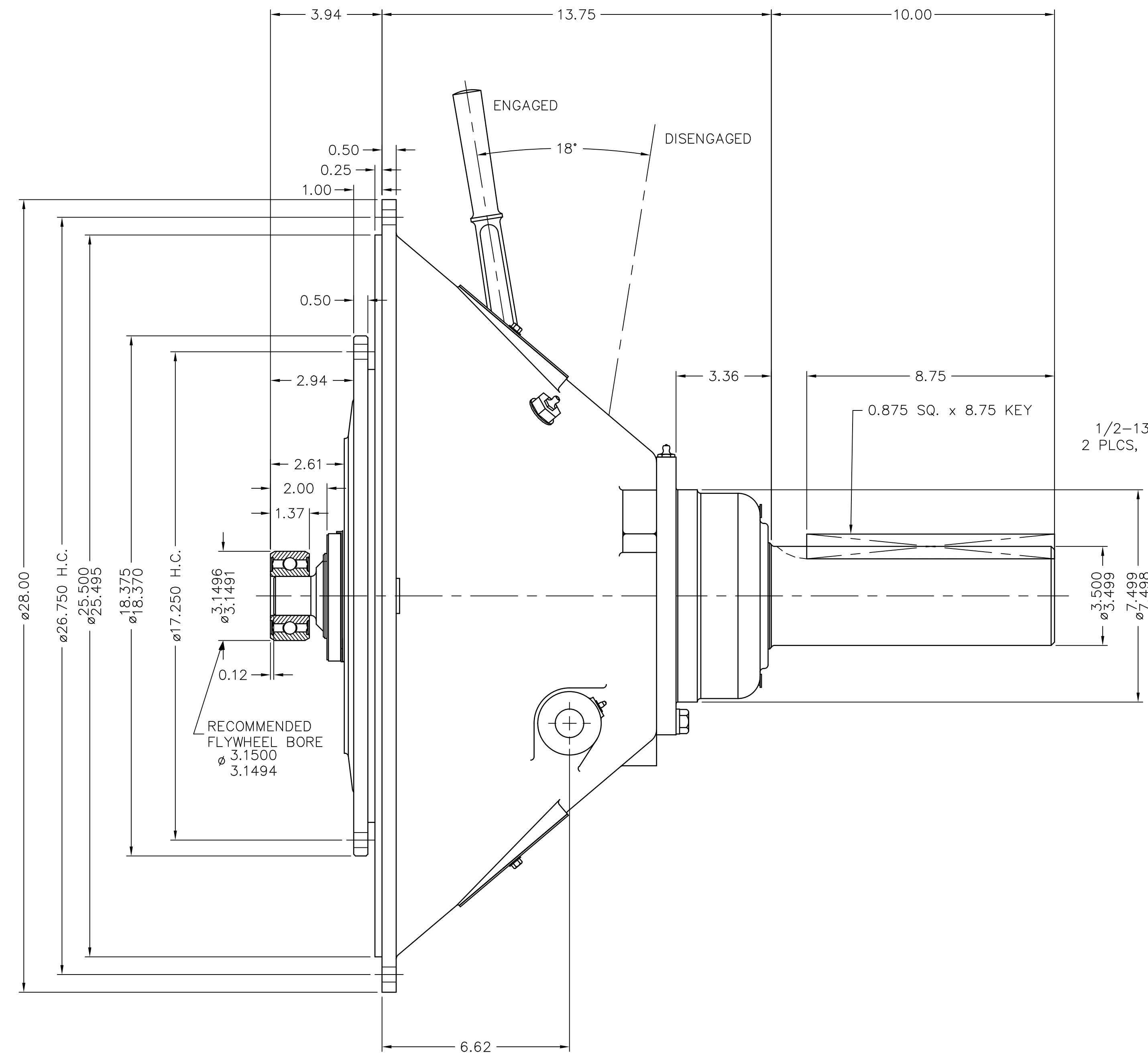


NOTE:
TO INSURE NO PRELOAD ON SHIFTING MECHANISM. HAND LEVER POSITION IN THE ENGAGED POSITION SHOULD BE VERTICAL OR SLIGHTLY OVER CENTER OF DISENGAGED POSITION.



GENERAL NOTES:

- a.) REFER TO BILL OF MATERIALS LIST WHEN ORDERING PARTS.
- b.) REFER TO CARE & OP. MANUAL FOR ADDITIONAL INFO.
- c.) INSTALLER SUPPLIED SUPPORT PLATE MUST BE USED.
- d.) FACE OF SAE HOUSING TO BOTTOM OF PILOT BORE IN FLYWHEEL.

UNLESS OTHERWISE SPECIFIED MACHINED DIMENSIONS X.X ±0.030 X.XX ±0.010 X.XXX ±0.005 ALL ANGULAR TOLERANCES ±1° GEOMETRIC TOLERANCING PER ASME Y14.5M 1994	WEIGHT	WR ²	FIRST USE	INCH	MATERIAL	HEAT TREAT	DATE	TWIN DISC INCORPORATED RACINE, WI 53403 - USA
	LBS.	LBS./IN ²	ASSY. SP214P001 MODEL SP214P0				06-26-02	
NOTICE: THIS PRINT CONTAINS PROPRIETARY INFORMATION AND IS NOT TO BE USED IN ANY MANNER DETRIMENTAL TO THE INTEREST OF TWIN DISC, INCORPORATE. THIS NOTICE IS NOT INTENDED TO NULLIFY OR LIMIT RIGHTS GRANTED TO THE U.S. GOVERNMENT OR OTHERS BY CONTRACT.	THIRD ANGLE PROJECTION			X9803	SP214P0 POWER TAKEOFF	SCALE	SP214P001	
	DRAWN: DJH					.38 = 1		REV D
							CHK: JTS	SHT. 2 OF 2
							APPD: JTS	REV D

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