



Ⓜ ASSEMBLY NOTES:
5.) TORQUE TO 74 - 86 LB.-FT.

Ⓜ NOTE:
DIMENSIONS WITHOUT TOLERANCES ARE FOR REFERENCE ONLY

BOM	SHAFT #	A (KEYWAY)	B (KEY)	C
SP214P101	B5027A	8.75	0.875 SQ. x 8.75	ϕ 3.500 ϕ 3.499
SP214P103	B5027A	8.75	0.875 SQ. x 8.75	ϕ 3.500 ϕ 3.499

GENERAL NOTES:
a.) REFER TO BILL OF MATERIAL LIST WHEN ORDERING PARTS.
b.) REFER TO CARE & OP. MANUAL FOR ADDITIONAL INFO.

NOTICE: THIS PRINT CONTAINS PROPRIETARY INFORMATION AND IS NOT TO BE USED IN ANY MANNER DETRIMENTAL TO THE INTERESTS OF TWIN DISC, INCORPORATED RACINE, WI 53403 - USA
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MATERIAL	WEIGHT LBS. IN	WR ² LBS. IN
HEAT TREAT	FIRST USE	ASSY. MODEL
SURFACE TREATMENT	NAME	

UNLESS OTHERWISE SPECIFIED
MACHINED DIMENSIONS
X.X ±0.030
X.XX ±0.010
X.XXX ±0.005
ALL ANGULAR TOLERANCES ±1°
GEOMETRIC TOLERANCING PER ANSI Y14.5M 1982

THIRD ANGLE PROJECTION	DATE 5-3-93
SIMILAR TO	SCALE .50=1"
DRN. F. CURTIS	CHK. J.M. SABEE
APPD. J.M. SABEE	

TWIN DISC
INCORPORATED
RACINE, WI 53403 - USA

SP214P101
SP214P103

SP214P1 PTO

SHEET 2 OF 2 REV .M.