



10.4ø THRU 8 HOLES,  
EQUALLY SPACED. GRADE 8  
CAPSCREWS REQUIRED.  
LUBRICATE THREADS AND  
WASH FACE OF CAPSCREWS  
WITH SAE 20 OR 30 OIL AND  
TORQUE TO 52 +4/-5 N·m  
(S574A)

72.010  
ø71.995  
RECOMMENDED  
FLYWHEEL ø

INCH  
3/8-16 UNC-2B TH'D THRU  
2 HOLES, 180° APART

INCH  
6-1/2 HEX. BOLT

**GENERAL NOTES:**

- a.) REFER TO BOM LIST WHEN ORDERING PARTS.
- b.) REFER TO CARE & OPERATION MANUAL FOR ADDITIONAL INFO.
- c.) A SUPPORT PLATE MUST BE USED WHEN SIDE LOADS ARE APPLIED TO THE SHAFT.
- d.) FACE OF SAE HOUSING TO BOTTOM OF PILOT BORE IN FLYWHEEL.

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE mm MACHINED DIMENSIONS X ±0.75 X.X ±0.25 X.XX ±0.13 ALL ANGULAR TOLERANCES ±1° GEOMETRIC TOLERANCING	WEIGHT	WR <sup>2</sup>	FIRST USE	METRIC	MATERIAL	HEAT TREAT	DATE	TWIN DISC INCORPORATED RACINE, WI 53403 - USA
	kg	N.m <sup>2</sup>	ASSY. SP311P201 MODEL SP311P2				7/17/96	
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						SP311P2 PTO	.50 = 1	
							DRN. TRL	A1 SHT. 2 OF 2 REV D
							CHK. RDW	
							APPD. JMS	