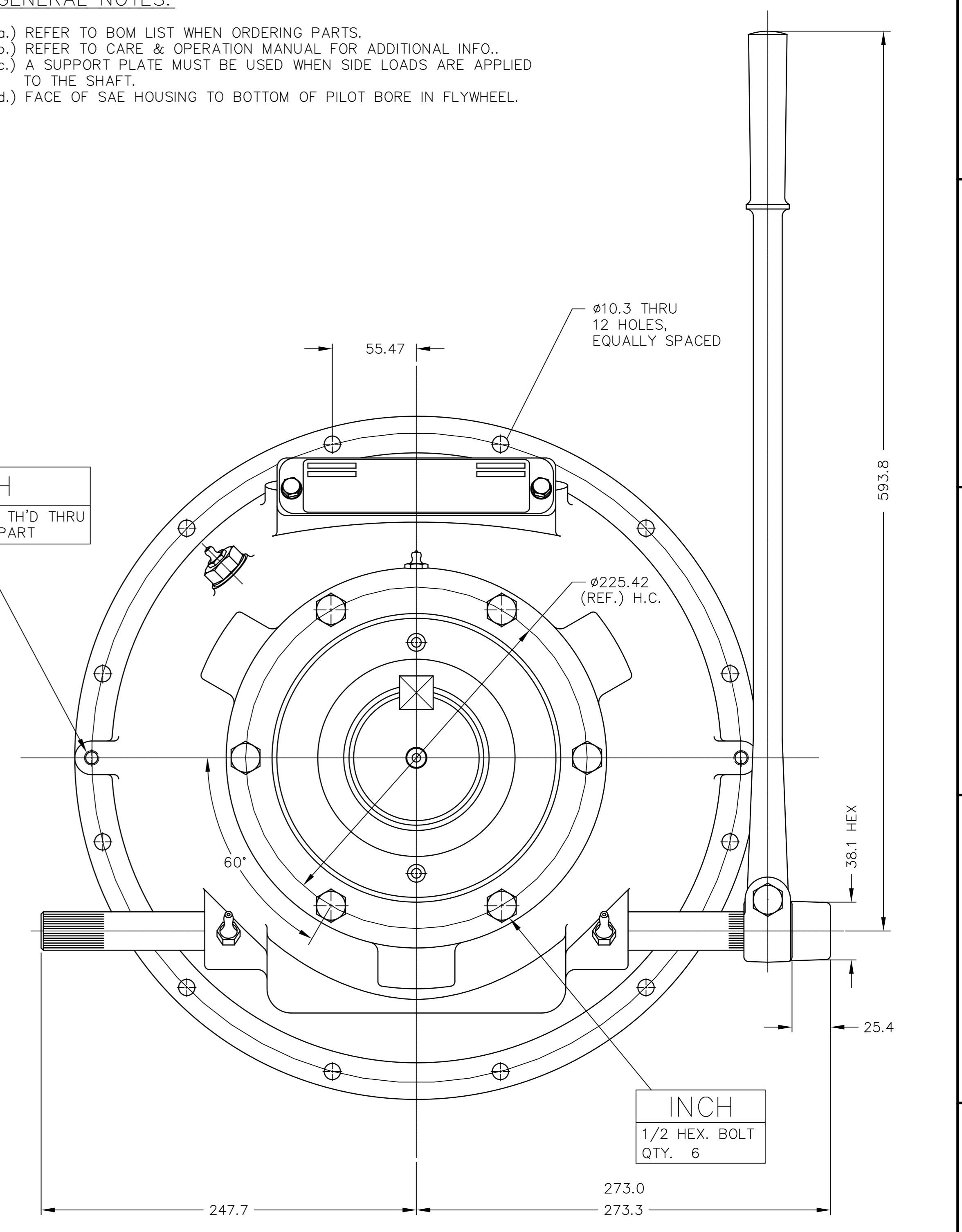


**GENERAL NOTES:**

- a.) REFER TO BOM LIST WHEN ORDERING PARTS.
- b.) REFER TO CARE & OPERATION MANUAL FOR ADDITIONAL INFO.
- c.) A SUPPORT PLATE MUST BE USED WHEN SIDE LOADS ARE APPLIED TO THE SHAFT.
- d.) FACE OF SAE HOUSING TO BOTTOM OF PILOT BORE IN FLYWHEEL.

Ø10.4 THRU 8 HOLES, EQUALLY SPACED. GRADE 8 CAPSCREWS REQUIRED. LUBRICATE THREADS AND WASH FACE OF CAPSCREWS WITH SAE 20 OR 30 OIL AND TORQUE TO TWIN DISC STANDARD (S574A).

INCH  
3/8-16 UNC-2B TH'D THRU 2 HOLES, 180° APART



INCH  
1/2 HEX. BOLT QTY. 6

DO NOT OVER GREASE AS EXCESSIVE GREASE CAN CAUSE THE MAIN BEARINGS TO OVERHEAT.

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE mm MACHINED DIMENSIONS X ±0.75 X.X ±0.25 X.XX ±0.13 ALL ANGULAR TOLERANCES ±1° GEOMETRIC TOLERANCING PER ASME Y14.5M 1994	WEIGHT	WR <sup>2</sup>	FIRST USE	METRIC	MATERIAL	HEAT TREAT	NAME	DATE	TWIN DISC INCORPORATED RACINE, WI 53403 - USA	
	kg	N.m <sup>2</sup>	ASSY. SP311P307 MODEL SP311P3					12-02-08		
NOTICE: THIS PRINT CONTAINS PROPRIETARY INFORMATION AND IS NOT TO BE USED IN ANY MANNER DETRIMENTAL TO THE INTEREST OF TWIN DISC, INCORPORATE. THIS NOTICE IS NOT INTENDED TO NULLIFY OR LIMIT RIGHTS GRANTED TO THE U.S. GOVERNMENT OR OTHERS BY CONTRACT.				THIRD ANGLE PROJECTION	SIMILAR TO		SP311P3 PTO	DRN. DJH CHK. ZP APPD. GEM	SP311P307	
								DWG. SIZE A1	SHT. 2 OF 2	REV. B