



INCH  
17/32 thru  
8 HOLES  
EQUALLY SPACED

INCH  
17/32 thru  
16 HOLES  
EQUALLY SPACED

INCH  
1/2-13 UNC-2B THD.  
6 HEX HD. SCREWS  
EQUALLY SPACED  
SEE NOTE "b"

- Ⓐ GENERAL NOTES:
- a.) REFER TO BOM LIST WHEN ORDERING PARTS.
  - b.) A SUPPORT PLATE MUST BE USED WHEN SIDE LOADS ARE APPLIED TO SHAFT.
  - c.) REFER TO CARE & OPERATION MANUAL FOR ADDITIONAL INFORMATION.
  - d.) FACE OF SAE HOUSING TO BOTTOM OF PILOT BORE IN FLYWHEEL.
  - e.) TORQUE TO 108 +9/-8 Nm (80 ± 6 LB.-FT.).
  - f.) REFER TO TWIN DISC STANDARD S364R FOR COLLAR LUBRICATION AND MAINTENANCE PROCEDURES.
  - g.) DIMENSIONS WITHOUT TOLERANCE ARE FOR REFERENCE ONLY.

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MATERIAL	WEIGHT	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE mm MACHINED DIMENSIONS X ±0.25 XX ±0.13 ALL ANGULAR TOLERANCES ±1° GEOMETRIC TOLERANCING PER ANSI Y14.5M 1982	DATE 01/24/13
HEAT TREAT	FIRST USE	SCALE .45 = 1	DRN. YU
SURFACE TREATMENT	ASSY. MODEL SP314P004	CHK. DAJ	APPD. GEM
SP314P0 PTO			SHEET 2 OF 2 REV A

METRIC  
THIRD ANGLE PROJECTION  
SIMILAR TO X9585A  
**TWIN DISC**  
INCORPORATED  
RACINE, WI 53403 - USA  
SP314P004