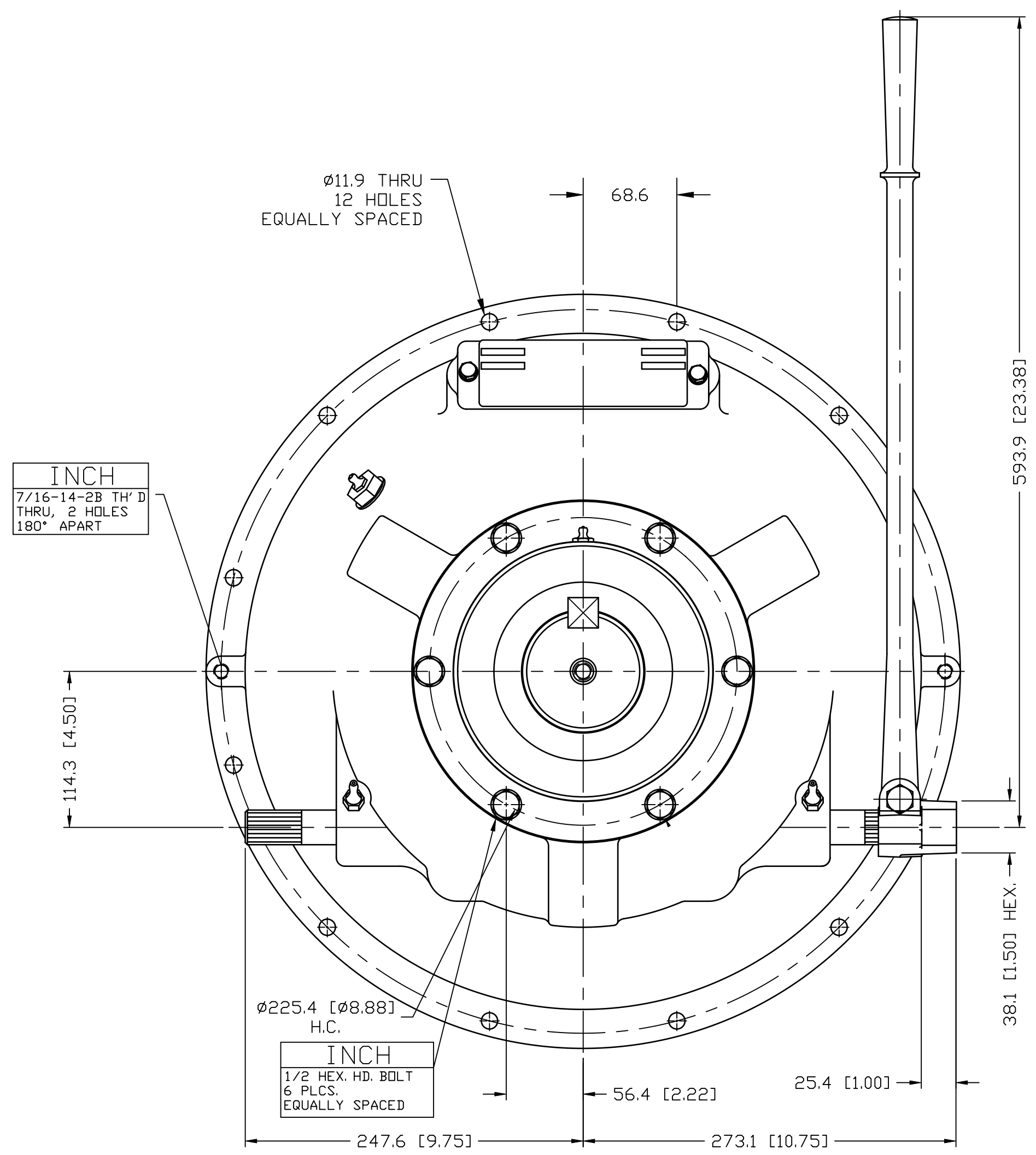


NOTE:
TO INSURE NO PRELOAD ON SHIFTING MECHANISM. HAND LEVER POSITION IN THE ENGAGED POSITION SHOULD BE VERTICAL OR SLIGHTLY OVER CENTER OF DISENGAGED POSITION.



GENERAL NOTES:
a.) REFER TO BILL OF MATERIALS LIST WHEN ORDERING PARTS.
b.) REFER TO CARE & OP. MANUAL FOR ADDITIONAL INFO.
c.) INSTALLER SUPPLIED SUPPORT PLATE MUST BE USED.

Ⓛ OBSOLETE FOR PRODUCTION. REPLACED BY PX1039956C FOR SERVICE PER ECNWF-101274

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN MILLIMETERS MACHINED DIMENSIONS X ±0.75 XX ±0.25 XXX ±0.12 ALL ANGULAR TOLERANCES ±1° GEOMETRIC TOLERANCING PER ASME Y14.5M 1994	WEIGHT	MM	FIRST USE	MATERIAL	HEAT TREAT	DATE	TWIN DISC INCORPORATED RACINE, WI 53403 - USA
	kg	N.m	ASSY. SP314P112 MODEL SP314P1			06-13-03	
NOTICE: THIS PRINT CONTAINS PROPRIETARY INFORMATION AND IS NOT TO BE USED IN ANY MANNER DETRIMENTAL TO THE INTEREST OF TWIN DISC. INCORPORATE THIS NOTICE IS NOT INTENDED TO NULLIFY OR LIMIT RIGHTS GRANTED TO THE U.S. GOVERNMENT OR OTHERS BY CONTRACT.				METRIC	SIMILAR TO	SCALE .38 = 1	SP314P112
				THIRD ANGLE PROJECTION	NAME SP314P1 POWER TAKE-OFF	DRN DJH	
						CHK JTS	REV D
						APPD JTS	DWG A1
						SHT. 2 OF 2	REV D