



**GENERAL NOTES:**

- REFER TO BILL OF MATERIALS LIST WHEN ORDERING PARTS.
- REFER TO CARE & OP. MANUAL FOR ADDITIONAL INFO..
- INSTALLER SUPPLIED SUPPORT PLATE MUST BE USED.

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE mm MACHINED DIMENSIONS		WEIGHT	WR <sup>2</sup>	FIRST USE	MATERIAL	HEAT TREAT	DATE	TWIN DISC INCORPORATED RACINE, WI 53403 - USA	
X ±0.75 XX ±0.25 XXX ±0.13		kg	N.m <sup>2</sup>	ASSY. SP314P125 MODEL SP314IL1	SIMILAR TO SP314P121		06-02-05		
ALL ANGULAR TOLERANCES ±1° GEOMETRIC TOLERANCING PER ASME Y14.5M 1994		NOTICE: THIS PRINT CONTAINS PROPRIETARY INFORMATION AND IS NOT TO BE USED IN ANY MANNER DETRIMENTAL TO THE INTEREST OF TWIN DISC, INCORPORATED. THIS NOTICE IS NOT INTENDED TO NULLIFY OR LIMIT RIGHTS GRANTED TO THE U.S. GOVERNMENT OR OTHERS BY CONTRACT.		THIRD ANGLE PROJECTION		NAME SP314IL1 POWER ATKE OFF		DRN. DJH CHK. JTS APPR. JTS	
							SCALE .25 = 1	DWG A1	REV 2 OF 2