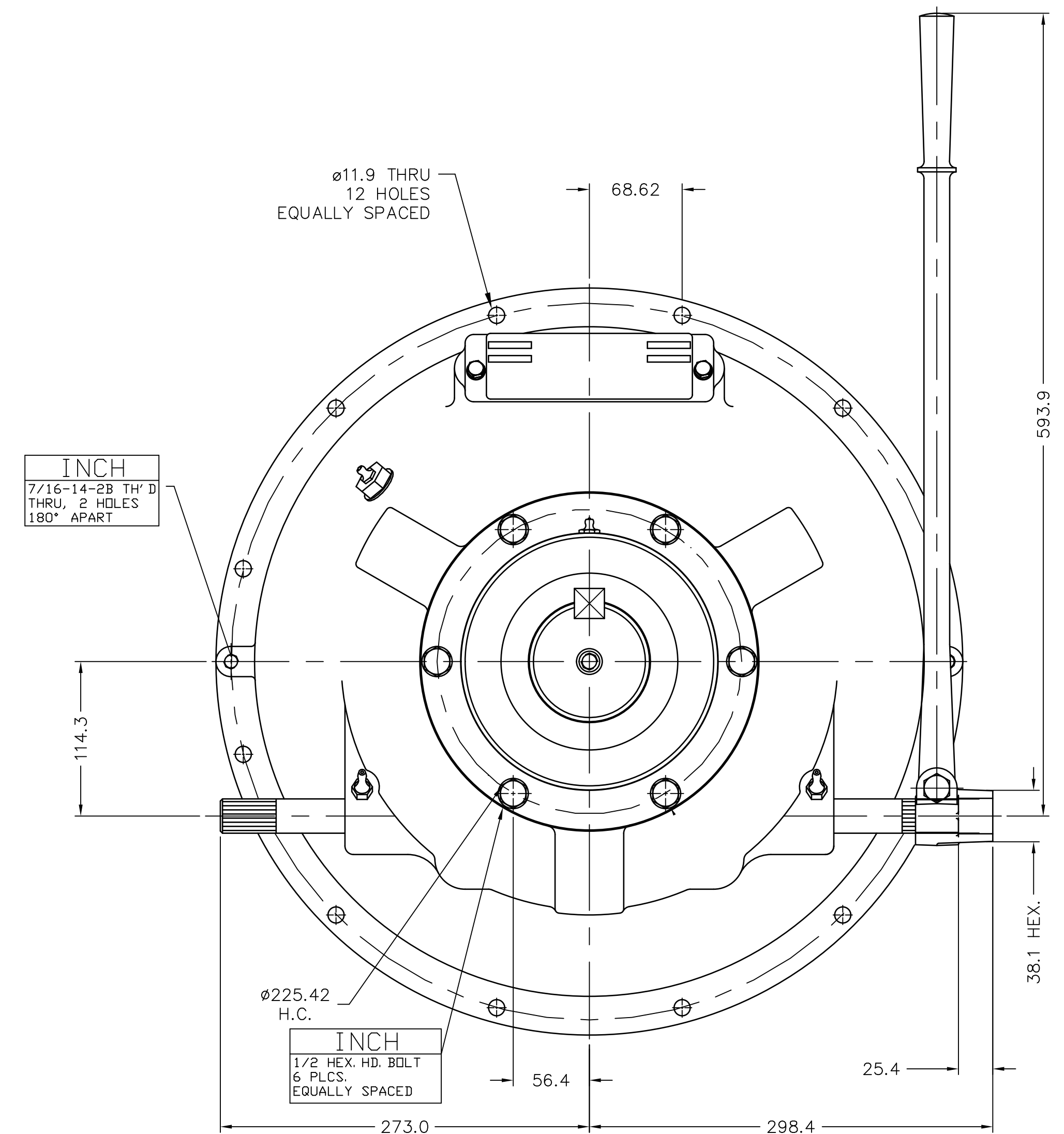


NOTE:
TO INSURE NO PRELOAD ON SHIFTING MECHANISM. HAND LEVER POSITION IN THE ENGAGED POSITION SHOULD BE VERTICAL OR SLIGHTLY OVER CENTER OF DISENGAGED POSITION.



GENERAL NOTES:

- a.) REFER TO BILL OF MATERIALS LIST WHEN ORDERING PARTS.
- b.) REFER TO CARE & OP. MANUAL FOR ADDITIONAL INFO.
- c.) INSTALLER SUPPLIED SUPPORT PLATE MUST BE USED.

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE mm MACHINED DIMENSIONS X. ±0.75 X.X ±0.25 X.XX ±0.13 ALL ANGULAR TOLERANCES ±1' GEOMETRIC TOLERANCING PER ASME Y14.5M 1994	WEIGHT	WR ²	FIRST USE	METRIC	MATERIAL	HEAT TREAT	DATE	TWIN DISC INCORPORATED RACINE, WI 53403 - USA	
	kg	N.m ²	ASSY. SP314P103 MODEL SP314P1				07-30-07		
NOTICE: THIS PRINT CONTAINS PROPRIETARY INFORMATION AND IS NOT TO BE USED IN ANY MANNER DETRIMENTAL TO THE INTEREST OF TWIN DISC, INCORPORATE THIS NOTICE IS NOT INTENDED TO NULLIFY OR LIMIT RIGHTS GRANTED TO THE U.S. GOVERNMENT OR OTHERS BY CONTRACT.	THIRD ANGLE PROJECTION			SIMILAR TO		NAME	SCALE	SP314P130	
						SP314P1 PTO	.38 = 1		
							DRN.	DJH	REV B
							CHK.	JTS	
							APPD.	JTS	DWG SIZE A1
							SHT.	2 OF 2	