



GENERAL NOTES:

- a.) REFER TO BILL OF MATERIALS LIST WHEN ORDERING PARTS.
- b.) REFER TO CARE & OP. MANUAL FOR ADDITIONAL INFO..
- c.) INSTALLER SUPPLIED SUPPORT PLATE MUST BE USED.

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE mm MACHINED DIMENSIONS X ±0.75 X.X ±0.25 X.XX ±0.13 ALL ANGULAR TOLERANCES ±1° GEOMETRIC TOLERANCING PER ASME Y14.5M 1994	WEIGHT	WR ²	FIRST USE	MATERIAL	HEAT TREAT	DATE	TWIN DISC INCORPORATED RACINE, WI 53403 - USA
	kg	N.m ²	ASSY. SP314P139 MODEL SP314P1			06-13-14	
NOTICE: THIS PRINT CONTAINS PROPRIETARY INFORMATION AND IS NOT TO BE USED IN ANY MANNER DETRIMENTAL TO THE INTEREST OF TWIN DISC, INCORPORATED. THIS NOTICE IS NOT INTENDED TO NULLIFY OR LIMIT RIGHTS GRANTED TO THE U.S. GOVERNMENT OR OTHERS BY CONTRACT.	METRIC		SIMILAR TO	NAME	SP314P1 POWER TAKE-OFF	SCALE	DWG SIZE
				DRN.	MG	.38 = 1	
				CHK.	JEL		SHT. 2 OF 2
				APPD.	DAJ		