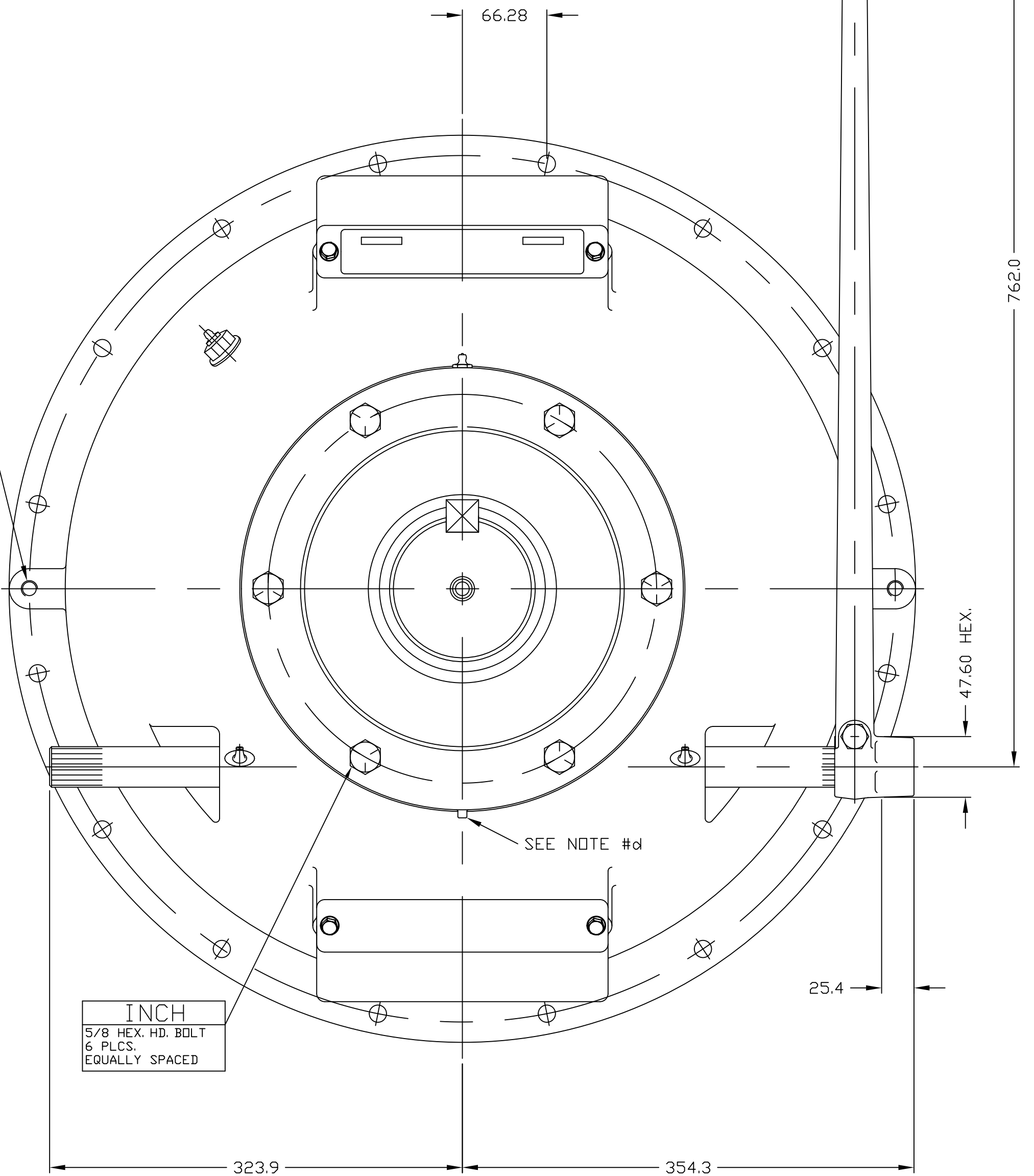


INCH
1/2-13 UNC THRU
2 HOLES
180° APART

INCH
1.00 SQ. x 8.00 KEY



INCH
5/8 HEX. HD. BOLT
6 PLCS.
EQUALLY SPACED

INCH
ø0.656 THRU
6 HOLES
EQUALLY SPACED

INCH
ø0.531 THRU
16 HOLES
EQUALLY SPACED

GENERAL NOTES:

- a.) REFER TO BILL OF MATERIALS LIST WHEN ORDERING PARTS.
- b.) REFER TO CARE & OP. MANUAL FOR ADDITIONAL INFO.
- c.) INSTALLER SUPPLIED SUPPORT PLATE MUST BE USED.
- d.) REMOVE PIPE PLUG UNDERNEATH WHEN GREASING MAIN BEARING. BEST REMOVAL OF OLD GREASE WILL BE OBTAINED WITH SHAFT TURNING. AFTER CLEAN GREASE APPEARS AT OUTLET, RUN UNIT ONE HALF HOUR UNTILL EXCESS GREASE DRAINS OUT. RE-INSTALL PLUG (BEARINGS RUN HOT IF TOO MUCH GREASE IS USED).
- e.) DIMENSIONS WITHOUT TOLERANCES ARE FOR REFERENCE ONLY.

SEPARATED FROM DRAWING SP318P001-2

DATE	08-14-08	TWIN DISC INCORPORATED RACINE, WI 53403 - USA
SCALE	1.38 = 1	
DRN	DJH	SP318P002
CHK	ZP	
APPD	SAG	POWER TAKEOFF
DWG SIZE	A1	SHT. 2 OF 2
REV	C	

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN MILLIMETERS	WEIGHT	kg	MPA	FIRST USE ASSY.	SP318P002	METRIC	MATERIAL	HEAT TREAT
MACHINED DIMENSIONS ARE IN INCHES				MODEL N.O.	SP318P0			
XX	±0.25			NOTICE: THIS PRINT CONTAINS PROPRIETARY INFORMATION AND IS NOT TO BE USED IN ANY MANNER DETRIMENTAL TO THE INTEREST OF TWIN DISC. INCORPORATE THIS NOTICE IS NOT INTENDED TO WAIVE OR LIMIT RIGHTS GRANTED TO THE U.S. GOVERNMENT OR OTHERS BY CONTRACT.		THIRD ANGLE PROJECTION	SIMILAR TO	NAME
ALL ANGULAR TOLERANCES ±1°	±0.12							
GEOMETRIC TOLERANCING PER ASME Y14.5M 1994								