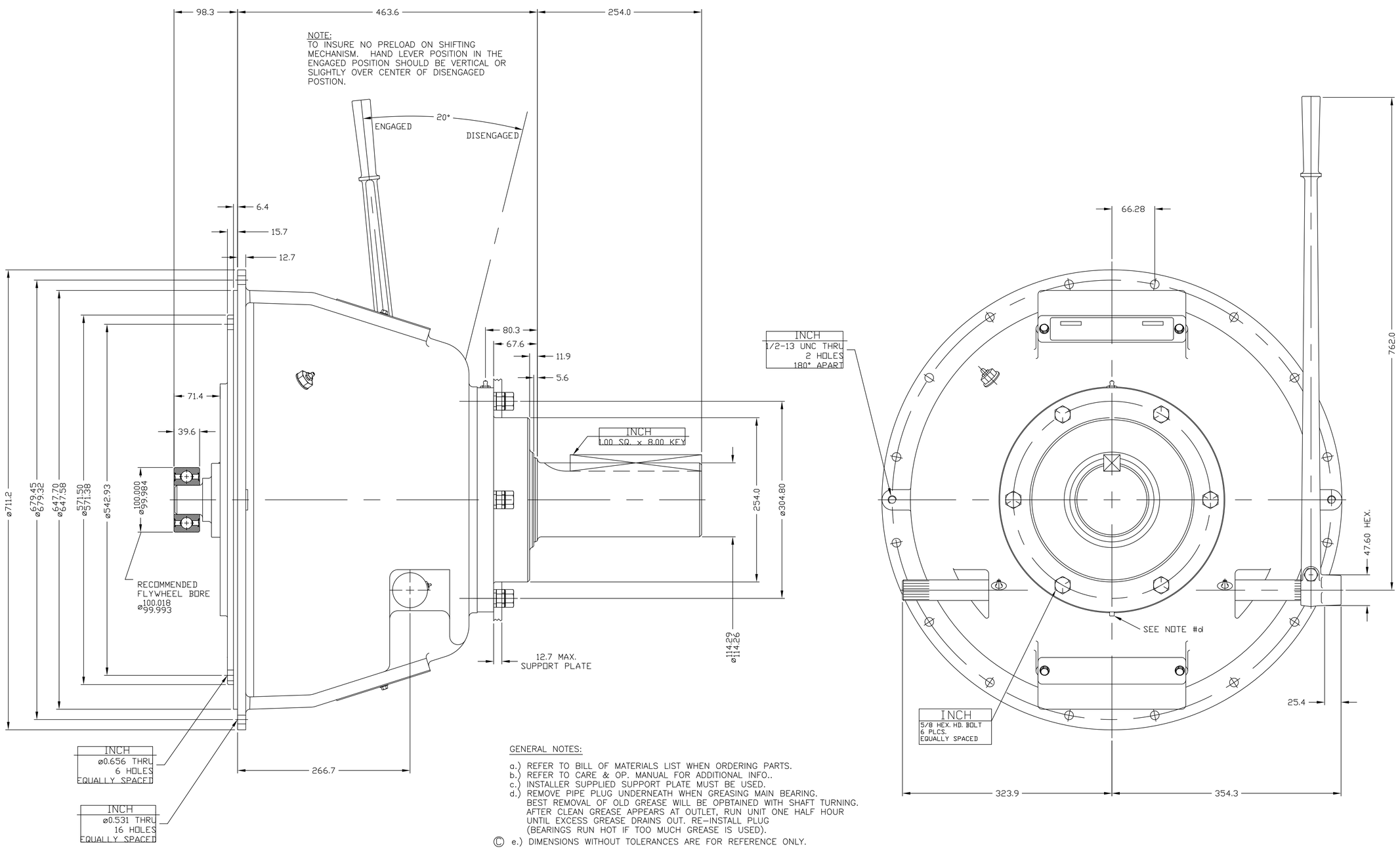

GENERAL NOTES:

a.) REFER TO BILL OF MATERIALS LIST WHEN ORDERING PARTS.
b.) REFER TO CARE & OP. MANUAL FOR ADDITIONAL INFO..
c.) INSTALLER SUPPLIED SUPPORT PLATE MUST BE USED.
d.) REMOVE PIPE PLUG UNDERNEATH WHEN GREASING MAIN BEARING. BEST REMOVAL OF OLD GREASE WILL BE OPBTAINED WITH SHAFT TURNING. AFTER CLEAN GREASE APPEARS AT OUTLET, RUN UNIT ONE HALF HOUR UNTIL EXCESS GREASE DRAINS OUT. RE-INSTALL PLUG (BEARINGS RUN HOT IF TOO MUCH GREASE IS USED).

© e.) DIMENSIONS WITHOUT TOLERANCES ARE FOR REFERENCE ONLY.

Ⓑ SEPARATED FROM DRAWING SP318P001-2

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE m/m. MACHINED DIMENSIONS X. ±0.75, X.X ±0.25, X.XX ±0.13, ALL ANGULAR TOLERANCES ±1° GEOMETRIC TOLERANCING PER ASME Y14.5M 1994 ©

WEIGHT kg | WAS N. m# | FIRST USE ASSY. SP318P005 MODEL SP318P0

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METRIC

THIRD ANGLE PROJECTION

MATERIAL

HEAT TREAT

SIMILAR TO

NAME SP318P0 POWER TAKEOFF

DATE 08-14-08
SCALE .38 = 1
DRN. DJH
CHK. ZP
APPD. SAG

TWIN DISC INCORPORATED RACINE, WI 53403 - USA

SP318P005

DWG SIZE A1 SHT. 2 OF 2 REV C