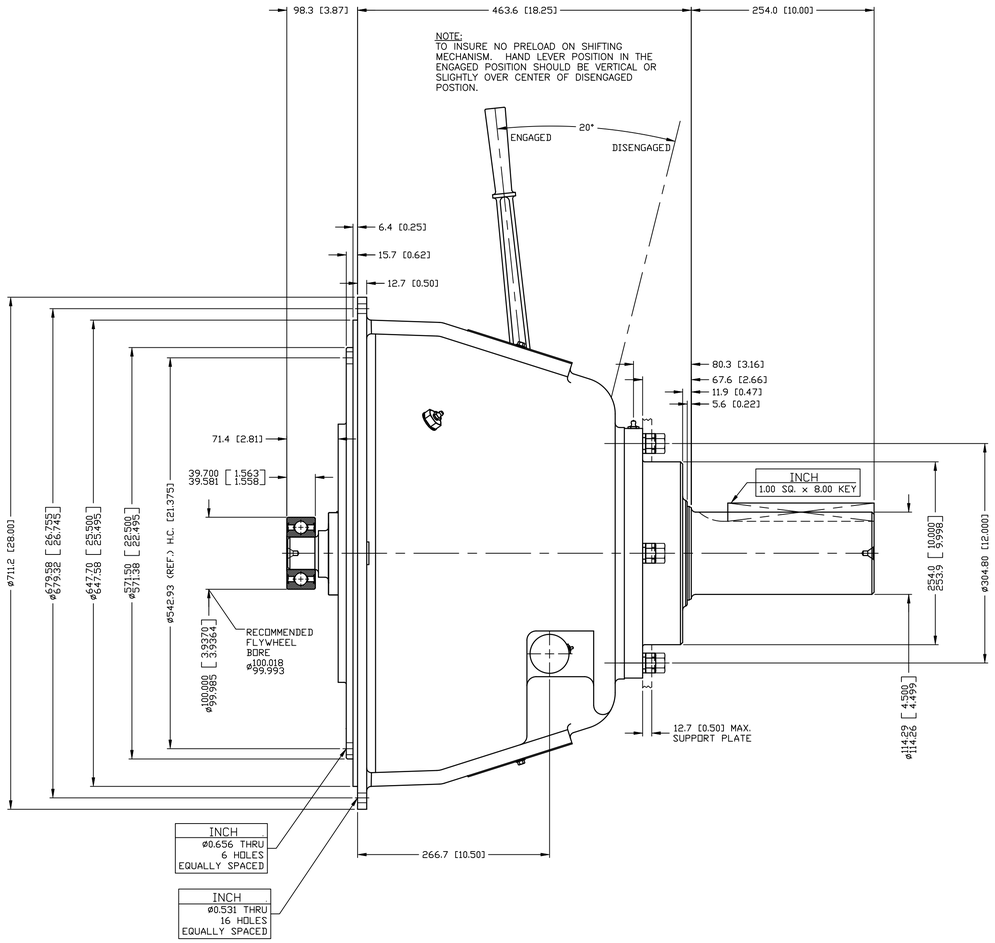

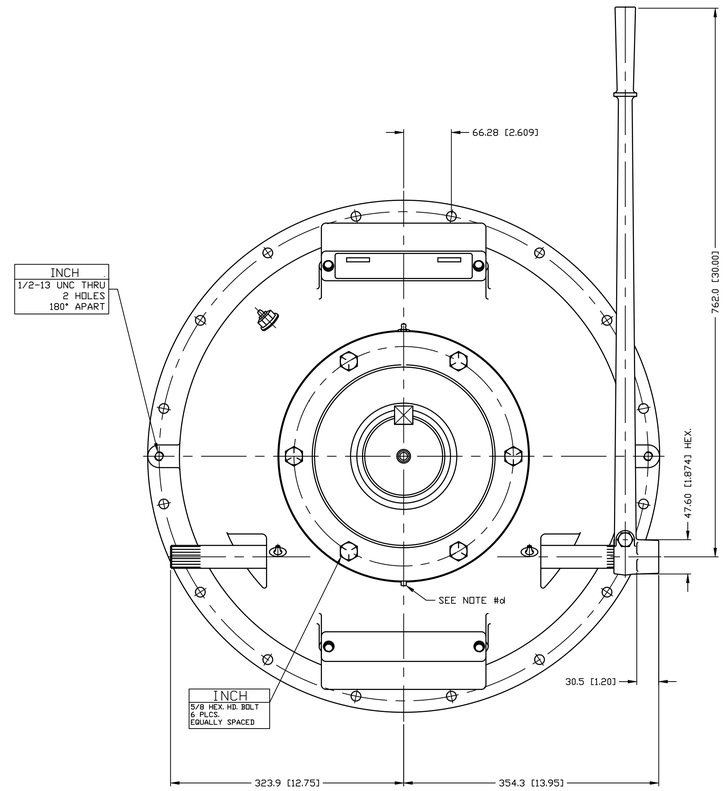

GENERAL NOTES:
a.) REFER TO BILL OF MATERIALS LIST WHEN ORDERING PARTS.
b.) REFER TO CARE & OP. MANUAL FOR ADDITIONAL INFO.
c.) INSTALLER SUPPLIED SUPPORT PLATE MUST BE USED.
d.) REMOVE PIPE PLUG UNDERNEATH WHEN GREASING MAIN BEARING. BEST REMOVAL OF OLD GREASE WILL BE OBTAINED WITH SHAFT TURNING. AFTER CLEAN GREASE APPEARS AT OUTLET, RUN UNIT ONE HALF HOUR UNTIL EXCESS GREASE DRAINS OUT. RE-INSTALL PLUG (BEARINGS RUN HOT IF TOO MUCH GREASE IS USED).
e.) DIMENSIONS WITHOUT TOLERANCES ARE FOR REFERENCE ONLY.

OBSOLETE FOR PRODUCTION. REPLACED BY PX1039964A FOR SERVICE PER ECNWF-101308 (A)

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN MACHINED DIMENSIONS X. ±0.75, X.X ±0.25, X.XX ±0.13; ALL ANGULAR TOLERANCES ±1°; GEOMETRIC TOLERANCING PER ASME Y14.5M 1994	WEIGHT – kg	WR² N.m²	FIRST USE ASSY. : MODEL : SP318P0	METRIC	MATERIAL	HEAT TREAT
NOTICE: THIS PRINT CONTAINS PROPRIETARY INFORMATION AND IS NOT TO BE USED IN ANY MANNER DETRIMENTAL TO THE INTEREST OF TWIN DISC, INCORPORATED. THIS NOTICE IS NOT INTENDED TO NULLIFY OR LIMIT RIGHTS GRANTED TO THE U.S. GOVERNMENT OR OTHERS BY CONTRACT.				THIRD ANGLE PROJECTION	SIMILAR TO X9671	NAME SP318P0 POWER TAKEOFF

DATE	15 MAR 2016
SCALE	25:1
DRN.	ES
CHK.	WNK
APPD.	DAJ

TWIN DISC INCORPORATED RACINE, WI 53403 - USA

SP318P009

DWG SIZE A1 | SHT. 2 OF 2 | REV A

Form 1025420V Rev. A