



GENERAL NOTES:

a.) REFER TO BILL OF MATERIALS LIST WHEN ORDERING PARTS.

b.) REFER TO CARE & OP, MANUAL FOR ADDITIONAL INFO.

c.) INSTALLER SUPPLIED SUPPORT PLATE MUST BE USED.

d.) REMOVE PIPE PLUG UNDERNEATH WHEN GREASING MAIN BEARING.

BEST REMOVAL OF OLD GREASE WILL BE OBTAINED WITH SHAFT TURNING.

AFTER CLEAN GREASE APPEARS AT DUTLET, RUN UNIT ONE HALF HOUR

UNTIL EXCESS GREASE DRAINS OUT. RE-INSTALL PLUG

(BEARINGS RUN HOT IF TOO MUCH GREASE IS USED).

e.) DIMENSIONS WITHOUT TOLERANCES ARE FOR REFERENCE ONLY.

TWIN DISC 15 MAR 2016 INC□RP□RATED RACINE, WI 53403 - USA .25:1 DNLESS OTHERWISE SPECIFIED WEIGHT
DIMENSIONS ARE mm
MACHINED DIMENSIONS
X. ±0.75
X.X ±0.25
X.XX ±0.13
ALL ANGULAR TOLERANCES ±1\*
GEOMETRIC TOLERANCING THIS NO
PER ASME Y14.5M 1994 HEAT TREAT - kg N.m² ASSY. :
MDDEL : SP318P0

NOTICE! THIS PRINT CONTAINS PROPIETARY INFORMATION AND IS NOT TO BE USED IN ANY MANNER DETRIMENTAL TO THE INTEREST OF TWIN DISC, INCORPORATED

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Form 1025420W Rev. A