



GENERAL NOTES :

- a.) REFER TO BOM LIST WHEN ORDERING PARTS.
- b.) INSTALLER SUPPORT PLATE MUST BE USED. SUPPORT PLATE PILOT ? TO BE 254.0 +.13/+0.3. RECOMMENDED USE OF SIX EQUALLY SPACED 16.7? (21/32 ?-INCH) HOLES IN THE REQUIRED PLATE. SUPPORT PLATE MUST BE SHIMMED WITHIN .127 TO MINIMIZE DEFLECTION OF HOUSING WHEN TIGHTENING SUPPORT PLATE MOUNTING SCREWS.
- c.) REFER TO CARE & OPERATION MANUAL FOR ADDITIONAL INFORMATION.
- d.) DIMENSIONS WITHOUT TOLERANCES ARE FOR REFERENCE ONLY.

\* OBSOLETE FOR PRODUCTION. REPLACED BY PX1039964B FOR SERVICE PER ECNWF-101308

REDRAWN FROM SP318P008

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN MILLIMETERS MACHINED DIMENSIONS X .025 XXX .025 4013 ALL ANGULAR TOLERANCES ±1° GEOMETRIC TOLERANCING PER ASME Y14.5M 1994	WEIGHT	VR	FIRST USE	METRIC	MATERIAL	HEAT TREAT	DATE	TWIN DISC INCORPORATED RACINE, WI 53403 - USA
	kg	N.m	ASSY: SP318P011 MODEL SP318IL0				01-14-16	
NOTICE: THIS PRINT CONTAINS PROPRIETARY INFORMATION AND IS NOT TO BE USED IN ANY MANNER DETRIMENTAL TO THE INTEREST OF TWIN DISC, INCORPORATED THIS NOTICE IS NOT INTENDED TO NULLIFY OR LIMIT RIGHTS GRANTED TO THE U.S. GOVERNMENT OR OTHERS BY CONTRACT.	THIRD ANGLE PROJECTION		NAME		SP318IL0 P.T.O.		SCALE	SP318P011 * SP318P012
SIMILAR TO		REV M		38=1	DRN: JAL	CHK: WNK	APPD: DAJ	
			SHEET		2 OF 2		DWG SIZE A1	