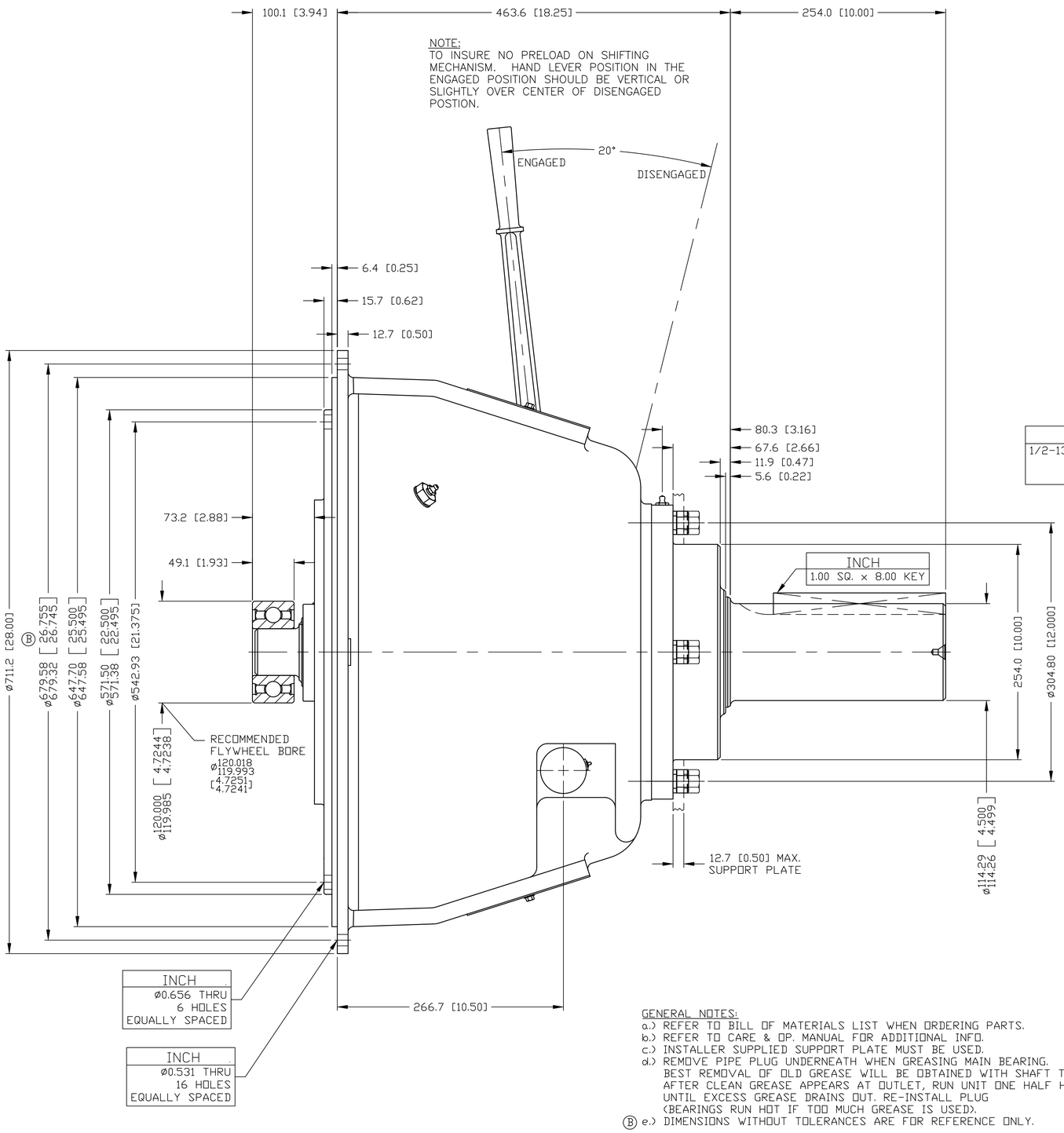

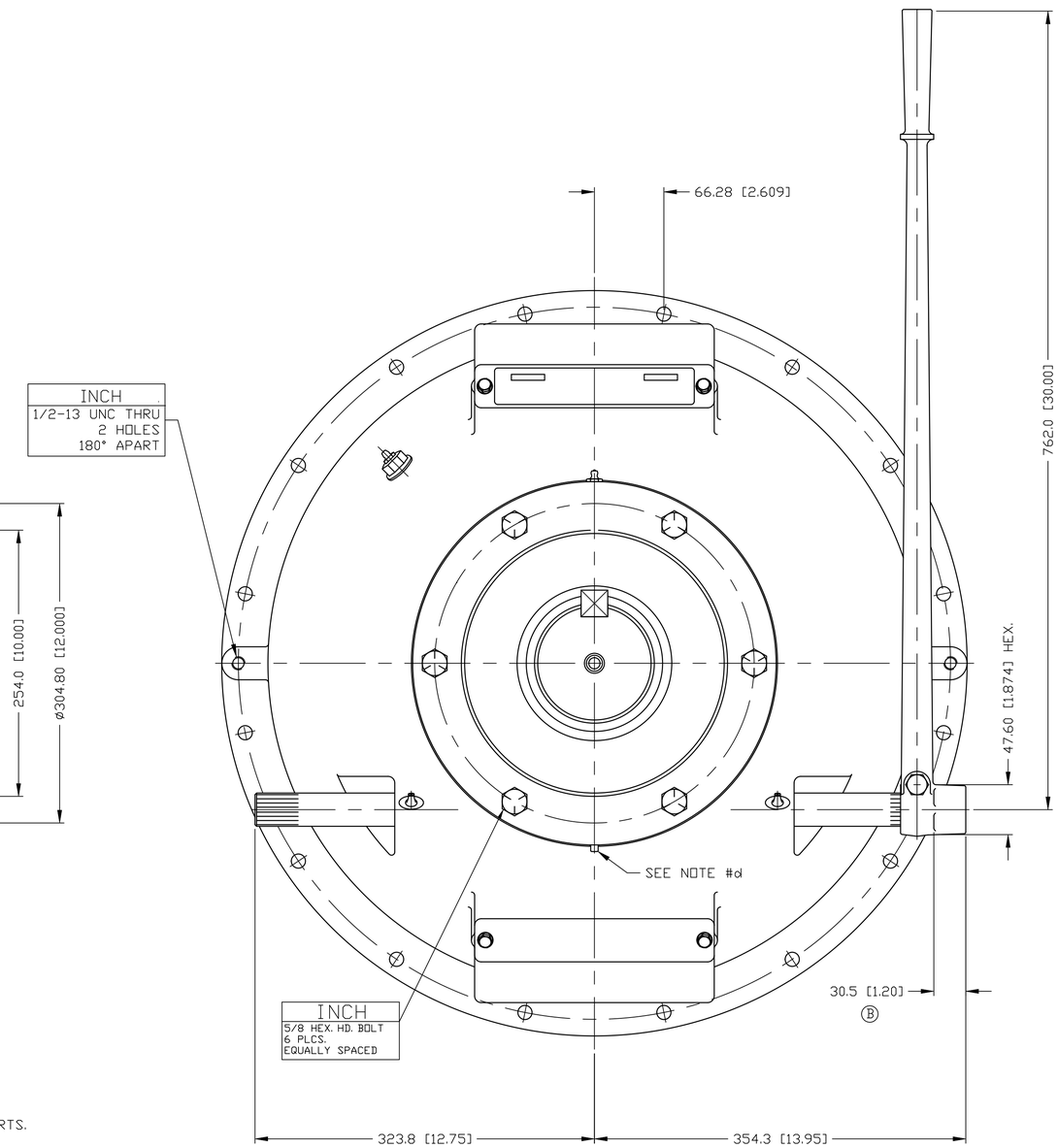

GENERAL NOTES:

a.) REFER TO BILL OF MATERIALS LIST WHEN ORDERING PARTS.
b.) REFER TO CARE & OP. MANUAL FOR ADDITIONAL INFO.
c.) INSTALLER SUPPLIED SUPPORT PLATE MUST BE USED.
d.) REMOVE PIPE PLUG UNDERNEATH WHEN GREASING MAIN BEARING. BEST REMOVAL OF OLD GREASE WILL BE OBTAINED WITH SHAFT TURNING. AFTER CLEAN GREASE APPEARS AT OUTLET, RUN UNIT ONE HALF HOUR UNTIL EXCESS GREASE DRAINS OUT. RE-INSTALL PLUG (BEARINGS RUN HOT IF TOO MUCH GREASE IS USED).
Ⓑ e.) DIMENSIONS WITHOUT TOLERANCES ARE FOR REFERENCE ONLY.

Ⓒ

OBSOLETE FOR PRODUCTION. REPLACED BY PX1039964C FOR SERVICE PER ECNWF-101308

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE mm MACHINED DIMENSIONS X ±0.75 X.X ±0.25 X.XX ±0.13 Ⓑ ALL ANGULAR TOLERANCES ±1° GEOMETRIC TOLERANCING PER ASME Y14.5M 1994	WEIGHT kg / WR² N.m²	FIRST USE ASSY. SP318P014 MODEL SP318P0	METRIC	MATERIAL	HEAT TREAT
NOTICE: THIS PRINT CONTAINS PROPRIETARY INFORMATION AND IS NOT TO BE USED IN ANY MANNER DETRIMENTAL TO THE INTEREST OF TWIN DISC, INCORPORATE. THIS NOTICE IS NOT INTENDED TO NULLIFY OR LIMIT RIGHTS GRANTED TO THE U.S. GOVERNMENT OR OTHERS BY CONTRACT.		THIRD ANGLE PROJECTION	SIMILAR TO SP318P009	NAME SP318P0 POWER TAKEOFF	

DATE	12-13-04
SCALE	.38 = 1
DRN.	DJH
CHK.	JTS
APP'D.	JTS
DWG SIZE	A1
SHT.	1 OF 1
REV	C

TWIN DISC INCORPORATED RACINE, WI 53403 - USA

SP318P014