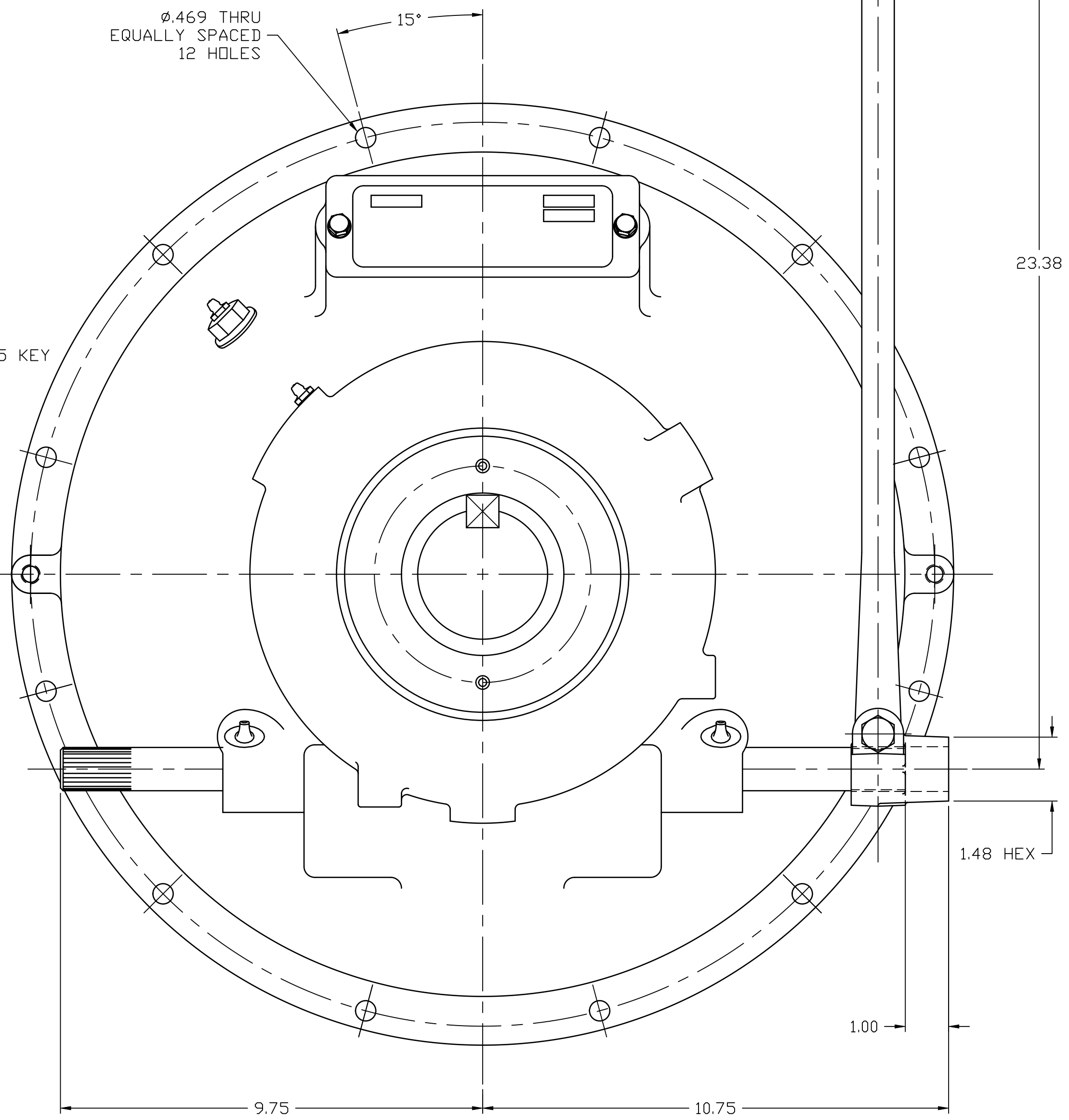


NOTE:  
TO INSURE NO PRELOAD ON SHIFTING  
MECHANISM. HAND LEVER POSITION  
SHOULD BE SLIGHTLY PAST VERTICAL  
POSITION OR TOWARDS ENGINE.

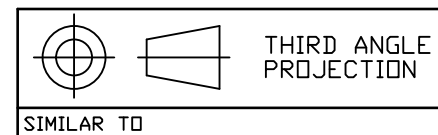


GENERAL NOTES:

- a.) REFER TO BILL OF MATERIAL LIST WHEN ORDERING PARTS.
- b.) REFER TO CARE & OPERATION MANUAL FOR ADDITIONAL INFO.
- c.) PILOT BEARING IS INSTALLED BY CUSTOMER AT THESE DIMENSIONS.

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	HEAT TREAT	FIRST USE	LBS. LBS. IN <sup>2</sup>		SCALE 1.50 = 1
	SURFACE TREATMENT	ASSY. MODEL SP114P1			DRN. DJH
		NAME SP114P1 POWER TAKE OFF			CHK. RSL
					APPD. JTS
					SHEET 2 OF 2 REV C



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SP114P112