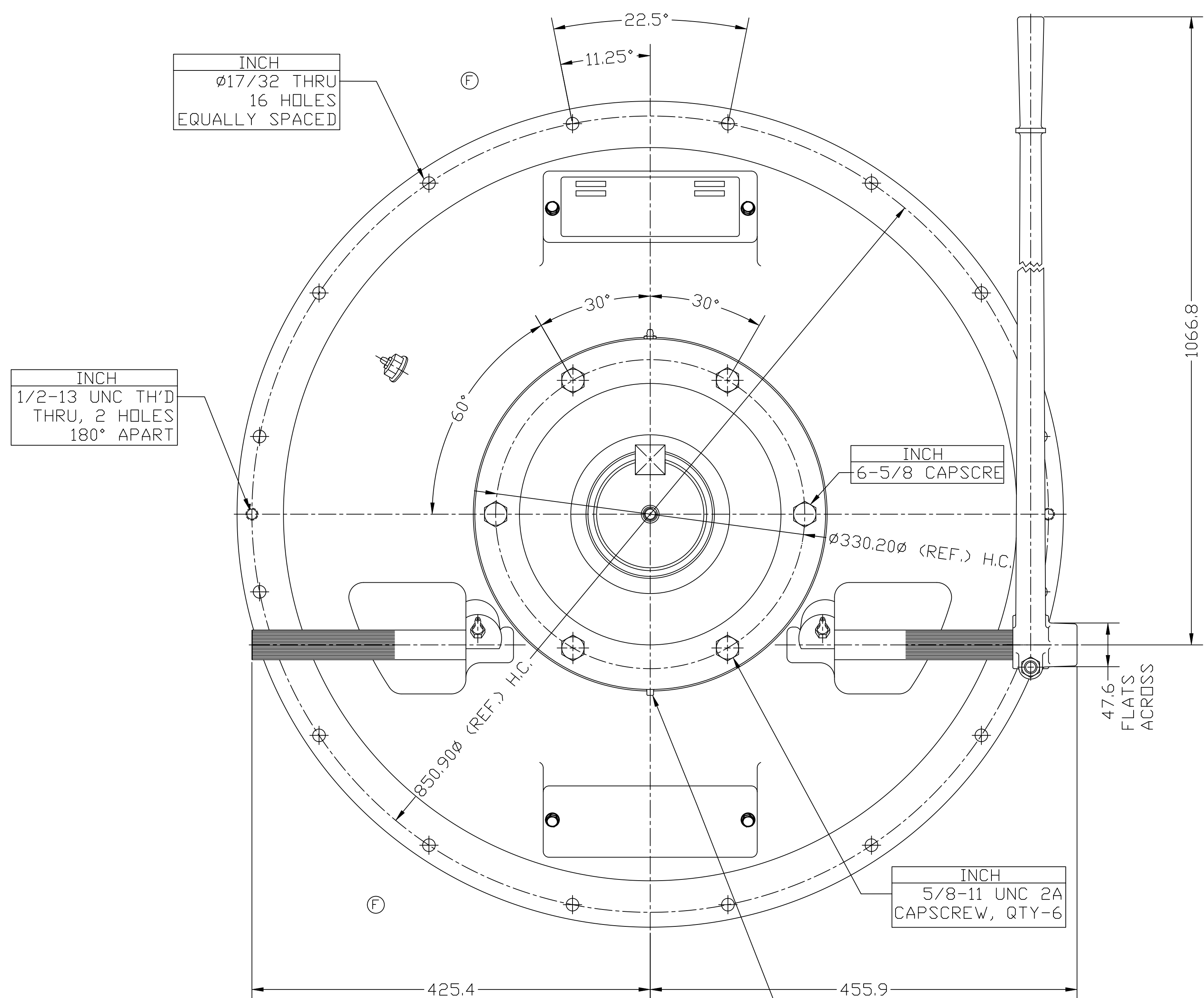
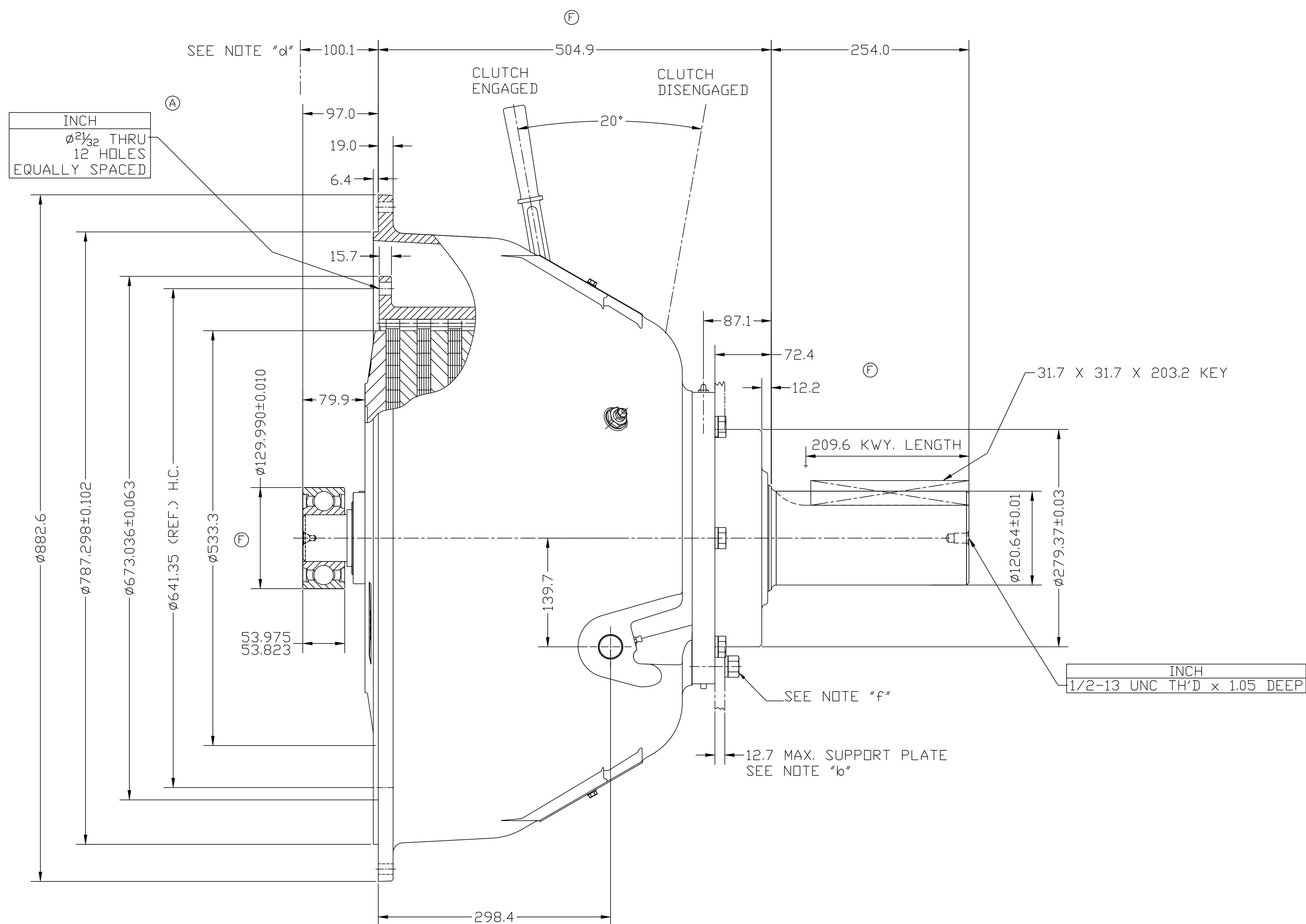




NOTE:
REMOVE PIPE PLUG UNDERNEATH WHEN GREASING
MAIN BEARING. BEST REMOVAL OF OLD GREASE WILL
BE OBTAINED WITH SHAFT TURNING. AFTER CLEAN
GREASE APPEARS AT OUTLET, RUN UNIT ONE HALF
HOUR OR UNTIL EXCESS GREASE DRAINS OUT.
RE-INSTALL PLUG (BEARINGS RUN HOT IF TOO MUCH
GREASE IS USED).

- Ⓕ GENERAL NOTES:
- REFER TO BDM LIST WHEN ORDERING PARTS.
 - A SUPPORT PLATE MUST BE USED WHEN SIDE LOADS ARE APPLIED TO SHAFT.
 - REFER TO CARE & OPERATION MANUAL FOR ADDITIONAL INFORMATION.
 - FACE TO SAE HOUSING TO BOTTOM OF PILOT BORE IN FLYWHEEL.
 - REFER TO TWIN DISC STANDARD S364R FOR COLLAR SERVICE AND MAINTAINANCE LUBRICATION PROCEDURE.
 - TORQUE TO 214 ±16 Nm(158 ±12 LB.-FT.)
 - DIMENSION WITHOUT TOLERANCES ARE FOR REFERENCE ONLY.

SP321P904 AND SP321P906 ARE
REMOVED FROM GROUP DRAWING

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN MILLIMETERS X .001 XX .01 XXX .015 ALL ANGULAR TOLERANCES ±1° GEOMETRIC TOLERANCING PER ASME Y14.5M 1994	WEIGHT kg	WR N.m	FIRST USE ASSY. 1 MODEL : SP321P00	METRIC	MATERIAL	HEAT TREAT	NAME	DATE 4/1/96	SCALE 0.25:1	JMS	TRL	CHK.	APPD. JMS	DWG SIZE A1	SHT. 2 OF 2	REV K	TWIN DISC INCORPORATED RACINE, WI 53403 - USA SP321P901 SP321P902 SP321P903 SP321P905